



**Models 725/850 Series 1
1000 Series 1
1500-3000 Series 2
Commercial Condensing
Gas-Fired Water Boilers**

Advanced Installation Manual



⚠ WARNING

Installation and service of the boiler must be performed by a qualified installer or service technician. Read all instructions, including this manual and all other information shipped with the boiler, before installation or operation. Perform steps in the order given. Failure to comply can result in severe personal injury, death or substantial property damage.

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SECTION 1

Safety

This section is intended to provide safety information.

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Safety Signals

The following defined terms are used throughout this manual to bring attention to the presence of hazards or other important information.



Danger indicates the presence of hazards that will result in severe personal injury, death, or substantial property damage.



Warning indicates the presence of hazards that can result in severe personal injury, death, or substantial property damage.



Caution indicates the presence of hazards that will or can result in minor personal injury or property damage.



Notice indicates additional information that may be related to property damage, but is not related to personal injury.



Important indicates additional information that is important, but is not related to personal injury or property damage.

Please Read Before Proceeding



Adhere to all following guidelines and instructions in this section. Failure to adhere to these guidelines can result in severe personal injury, death, or substantial property damage.



Any claims for damage or shortage in shipment must be filed immediately against the transportation company by the consignee.

Servicing a Boiler

- To avoid electric shock, disconnect all electrical supplies to the boiler before performing maintenance.
- To avoid severe burns, allow boiler to cool before performing maintenance.
- This boiler contains ceramic fiber and fiberglass materials. Refer to the warnings and instructions in the SVF 725/850 Boiler Manual (part number 550-100-290) or SVF 1000-3000 Boiler Manual (part number 550-100-255).

Boiler Operation

- Do not block flow of combustion or ventilation air to boiler.
- Should overheating occur, or gas supply fail to shut off, do not turn off or disconnect electrical supply to pump. Shut off the gas supply at a location external to the appliance.

(continued on the next page)

Please Read Before Proceeding (continued)**Boiler Water**

- Since the heat exchanger is made of stainless steel, the water chemistry must be checked. The system pH must be in the range of 7.0 to 8.5. Chemical treatment may be required. Refer to the SVF 725/850 Boiler Manual (part number 550-100-290) or SVF 1000-3000 Boiler Manual (part number 550-100-255) for details.
- Before connecting the boiler, thoroughly flush the system to remove sediment. Install a strainer or other sediment removal equipment if necessary. The high-efficiency heat exchanger can be damaged by build-up or corrosion due to sediment.
- Do not use petroleum-based cleaning or sealing compounds in the boiler system. Gaskets and seals in the system may be damaged, which can result in substantial property damage.
- Continual fresh make-up water will reduce boiler life. Mineral buildup in the heat exchanger reduces heat transfer, overheats the stainless steel heat exchanger, and causes failure. Addition of oxygen carried in by make-up water can cause internal corrosion. Leaks in the boiler or piping must be repaired at once to prevent make-up water. Use this boiler ONLY in a closed-loop system.
- Do not add cold water to a hot boiler. Thermal shock can cause the heat exchanger to crack.

⚠ WARNING

Boiler Model, Altitude and Fuel Type are critical settings. Failure to set these correctly can result in severe personal injury, death, or substantial property damage.

Commonwealth of Massachusetts

When the boiler is installed within the Commonwealth of Massachusetts:

- This product must be installed by a licensed plumber or gas fitter.
- If antifreeze is used, a reduced pressure back-flow preventer device shall be used.

See the boiler manual for sidewall vent air installations.

Freeze Protection Fluids

NEVER use automotive or standard glycol antifreeze, including glycol made for hydronic systems. Use only freeze-protection fluids recommended in boiler manual. See the boiler manual for more information. Thoroughly clean and flush any replacement boiler system that has used glycol before installing the new SVF boiler.

Damage from Water Contact

DO NOT attempt to operate any boiler if any part of the boiler, burner, or controls has been partially or fully sprayed with or submerged underwater. The boiler must either be replaced or completely repaired and inspected. The boiler and all components must be in good condition and fully reliable before operation.

If these requirements are not met, operating the boiler will cause fire, explosion, and electrical shock hazards, leading to serious injury, death, or substantial property damage.

Saltwater damage: The immediate effects of saltwater damage are like those of freshwater, with electrical components shorting out and the removal of critical lubricants. However, salt and other contaminants left behind can lead to long term issues due to the conductive and corrosive nature of salt residue. WM Technologies equipment contaminated with saltwater or polluted water will no longer be covered under warranty and should be replaced.

Electrical damage: If any electrical component or wiring has, or is suspected to have come into contact with water, replace the boiler.

Frozen Water Damage

Power outages, unattended residences or buildings, boiler component failures, or other electrical system failures in cold weather can result in frozen plumbing and water damage in a matter of hours. Consult with a boiler contractor or a home security agent to take preventative actions, such as installing a security system that operates during power outages, senses low temperature, and initiates an effective action.

SECTION 2

Setup

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Multiple Boiler Installations

Placing Multiple Boilers

1. Locate multiple boilers with spacings shown in **Figure 1**. Provide the indicated clearances around boilers for access and servicing.

⚠WARNING

If recommended dimensions are not possible, provide at least the minimum clearances in the boiler manual and follow local codes. Failure to comply can result in severe personal injury, death, or substantial property damage.

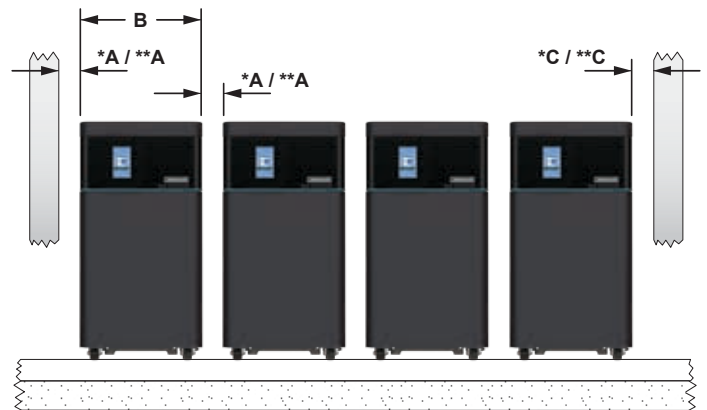
2. If the boiler room floor is uneven or there is a danger of flooding, construct a boiler foundation. Size the foundation to allow for clearance and spacing dimensions shown in **Figure 1**.
3. Provide a minimum 24" walkway in front of the boilers to ensure accessibility.
4. Uncrate, assemble, and mount boilers according to instructions in the SVF boiler manual.
5. Provide clearances needed for installation of venting, air piping, gas piping, expansion tank, primary circulator, and other accessories. Clearances must comply with all applicable codes.

Manifolded Combustion Air Option

1. Multiple SVF boilers can use a common combustion air manifold.
 - a. Provide minimum clearance to adjacent vents and grade/snow line as shown in **Figure 2**.
 - b. Provide minimum free area in duct (adjusted for louver restriction) of 1 square inch per 2,000 Btu total boiler input. See the following steps. Also see information in Boiler Ratings section of boiler manual.

- c. If a combustion air damper is used, wire to boilers to prevent operation, except after damper has opened.

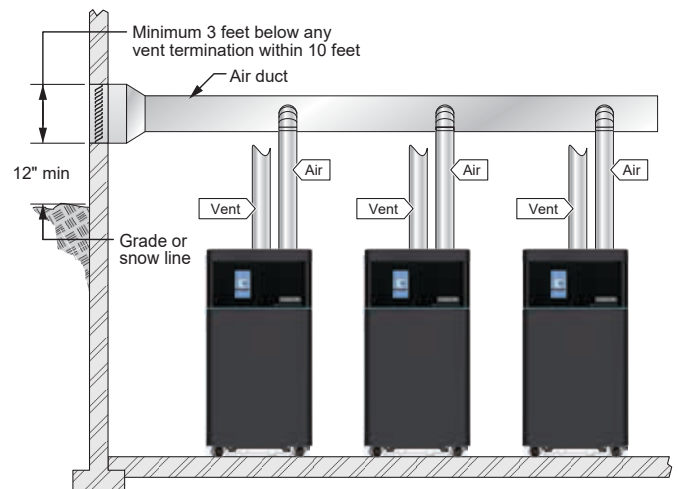
Figure 1 Side-by-side mounting of multiple SVF boilers



*Min allowable for service
**Recommended setup

Model	A*	A**	B	C*	C**
725/850	0"	24"	24-7/8"	0"	24"
1M	0"	24"	30-3/16"	0"	24"
1.5-3M	12"	24"	35-3/8"	12"	24"

Figure 2 Manifolded combustion air option



(continued on the next page)

Multiple Boiler Installations (continued)

Manifolded Combustion Air Option, cont.

⚠WARNING

ONLY air piping can be combined. DO NOT use combined vent piping as flue gas leakage and boiler component damage can occur. Failure to comply can result in severe personal injury, death, or substantial property damage.

- Calculate the required cross sectional area of the combined combustion air duct for area in square inches:

$$\text{MINIMUM DUCT AREA} \\ = \text{TOTAL MBH INPUT DIVIDED BY 2}$$

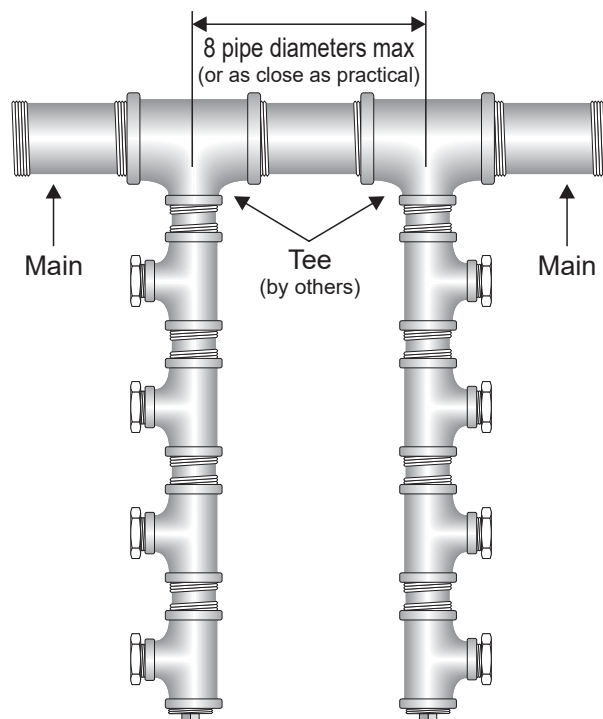
- Example: A multiple boiler system with three SVF 1,000 boilers has a total input of $3 \times 1,000 = 3,000$ MBH (3,000,000 Btu/hr). The required duct cross sectional area would be:

$$\text{MINIMUM DUCT AREA} \\ = 3,000 \text{ DIVIDED BY 2} \\ = 1,500 \text{ sq. inches}$$

Multiple Boiler Water Piping

- Primary/secondary piping
 - Use primary/secondary piping, as shown on the following pages when flow rates are unknown or outside the ranges (less than or exceeding) shown in SVF 725/850 [Figure 7, page 8](#) or SVF 1000-3000 [Figure 8, page 9](#).
- Provide a flow/check valve in the supply piping of each boiler as shown in piping diagrams in this manual. Install an isolation valve on the supply and return of each boiler as shown.
- Install main system air eliminator and primary pump in supply piping as shown in piping diagrams.
- Place expansion tank on suction side of system pump as shown.
- Install system accessories as shown in drawings.
- Piping recommendation drawings:
 - [Figure 10, page 9](#) is a schematic piping drawing showing the locations of typical boiler piping and system piping, including limits and other devices often required by local codes.
 - [Figure 10, page 9](#), [Figure 15, page 20](#) and [Figure 16, page 24](#) are three-dimensional piping drawings of typical multiple boiler installation.
 - [Figure 16, page 24](#) shows recommended piping when an isolating heat exchanger is needed.
- If desired, other primary/secondary piping arrangements can be used.

Figure 3 Multiple Boiler Header Connection



Boiler Loop Pipe Sizing

- Refer to [Figure 4](#) for minimum boiler loop pipe diameters related to specific boiler models. Use only schedule 40 steel pipe (or copper pipe) on all boiler loop piping.

Figure 4 Minimum Boiler Loop Pipe Size

Product	Minimum Schedule 40 Pipe Diameter
725/850	2"
1000	2.5"
1500 - 3000	3"

- Size boiler loop pumps to provide flow for a 30°F temperature rise. See SVF 725/850 Boiler Manual (part number 550-100-290) or SVF 1000-3000 Boiler Manual (part number 550-100-255) for the corresponding flow rate and head loss through the boiler.
- Total head loss for the boiler loop pumps must include the loss through all piping and fittings from the boiler to the system main piping.

Recommended Pipe Sizing

⚠ WARNING

DO NOT design the piping and components for a boiler flow rate above or below the ranges given in [Figure 6](#) and [Figure 7](#), page 8 without using one of the piping strategies listed below. Insufficient flow will cause nuisance outages due to limit operation. Excessive flow can damage the boiler heat exchanger from erosion.

For systems with flow rates outside the range provided in [Figure 6](#) and [Figure 7](#), page 8.

Higher flow rates:

- Use Primary/Secondary piping (see pages [17](#), [18](#), [21](#), [22](#) & [23](#)).
- In a Variable/Primary flow system (see [Figures 16](#), [page 19](#) and [Figure 17](#), [page 20](#) in the boiler manual), a differential pressure by-pass valve should be added to by-pass the excessive flow, or provide an alternate engineered solution.

Lower flow rates:

- Use Primary/Secondary piping (see pages [14](#), [17](#), [24](#), [30](#) & [34](#)).
- In a Variable/Primary flow system (see [Figure 16](#), [page 19](#) and [Figure 17](#), [page 20](#) in the boiler manual), a flow switch is recommended to be installed and set at the boilers minimum flow rate. This will prevent the boiler from firing with a flow rate that is too low. Once the system load increases the resultant higher water flow will make the flow switch.

IMPORTANT

- It is recommended to pipe to boilers such that the first boiler connection off the return manifold is piped to the furthest connection on the supply manifold from the main header. See [Figure 10](#), [page 9](#) for examples.
- At lower flow rate, increase pressure to 15psi or greater as shown in [Figure 6](#).

Figure 5 Pressure drop versus flow rate for SVF boilers

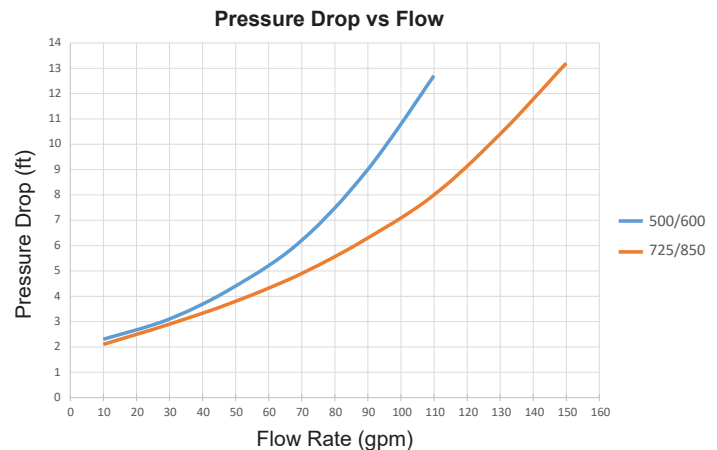


Figure 6 Flow rate and pressure drop data

SVF 725			
Minimum Water Pressure	GPM	100% Rate Temp Rise (°F)	Boiler Head Loss (Feet W.C.)
10 PSI	69	20	4.7
	55	25	3.9
	46	30*	3.5
	39	35	3.2
15 PSI	34	40****	3.0
	31	45****	2.9
	28	50****	2.8
	25	55****	2.7
	23**	60****	2.6
SVF 850			
Minimum Water Pressure	GPM	100% Rate Temp Rise (°F)	Boiler Head Loss (Feet W.C.)
10 PSI	81	20	5.5
	65	25	4.5
	54	30*	3.9
	46	35	3.5
	40	40****	3.3
15 PSI	36	45****	3.1
	32	50****	2.9
	29	55****	2.8
	27***	60****	2.7

*Suggested design flow rate (30°F temp. rise, water only)

**SVF 725 minimum flow rates (GPM): High Fire = 23, Low Fire = 4

***SVF 850 minimum flow rates (GPM): High Fire = 27, Low Fire = 4

****Temp Rises above 35°F are not recommended in high temp systems; larger Boiler Out on/off Diff's may be required for proper operation

Recommended Pipe Sizing (continued)**Figure 7** Flow rate and pressure drop data

SVF 1000			
Minimum Water Pressure	GPM	100% Rate Temp Rise (°F)	Boiler Head Loss (Feet W.C.)
10 PSI	96	20	2.4
	77	25	1.8
	64	*30	1.2
	55	35	0.9
	48	40	0.7
15 PSI	43	45	0.5
	38	50	0.4
	35	55	0.3
	32	60	0.3

IMPORTANT

At lower flow rate, increase pressure to 15psi or greater as show in Figure 7.

*Suggested design flow rate (30°F temp, rise, water only)

**The SVF 1000 control will reduce the firing rate when the temperature rise exceeds 60°F. At 68°F, the control will turn off the burner. A minimum flow rate of 10 GPM can be used for modulating pumps, but the variable speed pump must be controlled to increase flow rate between minimum and full firing rates.

SVF 1500			
Minimum Water Pressure	GPM	100% Rate Temp Rise (°F)	Boiler Head Loss (Feet W.C.)
10 PSI	146	20	3.0
	116	25	2.2
	97	*30	1.7
	83	35	1.4
	73	40	1.1
15 PSI	65	45	1.0
	58	50	0.8
	53	55	0.7
	49	60	0.6
	—	—	—
	—	—	—

SVF 2000			
Minimum Water Pressure	GPM	100% Rate Temp Rise (°F)	Boiler Head Loss (Feet W.C.)
10 PSI	190	20	4.4
	152	25	3.2
	127	*30	2.5
	109	35	2.0
	95	40	1.6
15 PSI	84	45	1.4
	76	50	1.2
	69	55	1.0
	63	60	0.9
	54	**70	0.7
	51	**75	0.7

*Suggested design flow rate (30°F temp, rise, water only)

**The SVF 1500/2000 control will reduce the firing rate when the temperature rise exceeds 60°F. At 68°F, the control will turn off the burner. A minimum flow rate of 49 gpm can be used for modulating pumps, but the variable speed pump must be controlled to increase flow rate between minimum and full firing rates.

SVF 2500			
Minimum Water Pressure	GPM	100% Rate Temp Rise (°F)	Boiler Head Loss (Feet W.C.)
10 PSI	242	20	7.4
	194	25	5.3
	162	*30	4.1
	139	35	3.3
	121	40	2.7
15 PSI	108	45	2.3
	97	50	1.9
	88	55	1.7
	75	**65	1.3
	—	—	—
	—	—	—

SVF 3000			
Minimum Water Pressure	GPM	100% Rate Temp Rise (°F)	Boiler Head Loss (Feet W.C.)
10 PSI	285	20	9.3
	228	25	6.7
	190	*30	5.2
	163	35	4.1
	143	40	3.4
15 PSI	127	45	2.9
	114	50	2.5
	104	55	2.1
	95	60	1.9
	81	**70	1.5
	76	**75	1.4

*Suggested design flow rate (30°F temp, rise, water only)

**The SVF 2500/3000 control will reduce the firing rate when the temperature rise exceeds 60°F. At 68°F, the control will turn off the burner. A minimum flow rate of 75 gpm can be used for modulating pumps, but the variable speed pump must be controlled to increase flow rate between minimum and full firing rates.

Recommended Pipe Sizing (continued)

Figure 8 Pressure drop versus flow rate for SVF boilers

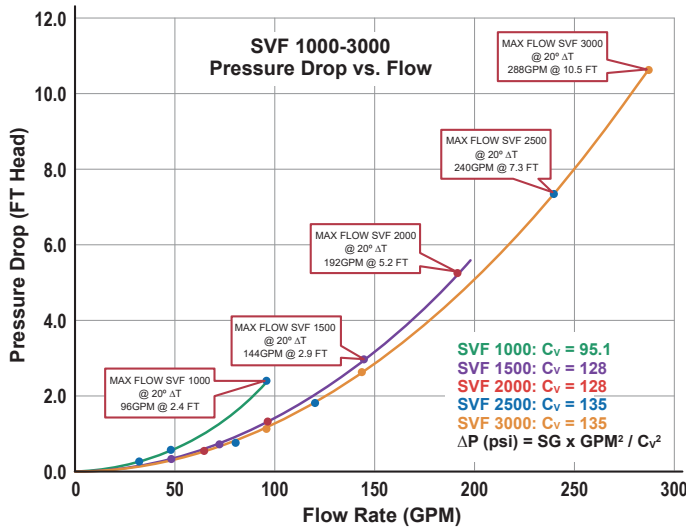
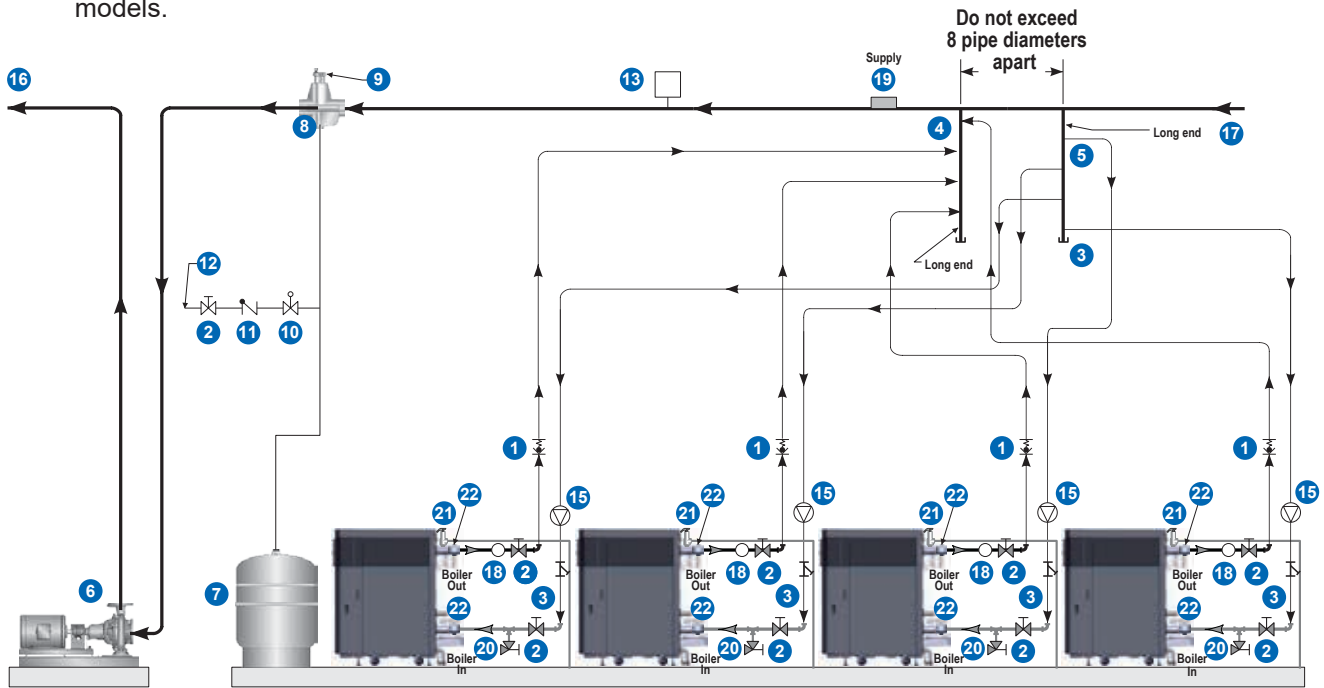


Figure 9 Recommended pipe sizing per flow rate

Sch 40 Pipe Diameter	Maximum Flow Rate GPM	SCH 40 Pipe Diameter	Maximum Flow Rate GPM
2.5" (SVF 725/850 Connections)	33 GPM to 76 GPM	6"	340 GPM to 800 GPM
3"	60 GPM to 140 GPM	8"	690 GPM to 1,650 GPM
4"	120 GPM to 290 GPM	10"	1,300 GPM to 3,000 GPM
5"	210 GPM to 500 GPM	12"	2,000 GPM to 4,750 GPM

Figure 10 Piping schematic - typical primary / secondary piping. Adjust boiler connections as required for other boiler models.



Legend – Figure 10

- | | | |
|--|--|--|
| <ul style="list-style-type: none"> 1. Flow/check or spring check valve. 2. Isolation valves. 3. Strainer (recommended on each boiler on return line) (Not shown). 4. Multiple boiler manifold (supply) - layout and size per page 6. 5. Multiple boiler manifold (return) - layout and size per page 6. 6. Primary circulator. 7. Expansion tank (diaphragm type). 8. System air eliminator. | <ul style="list-style-type: none"> 9. System automatic air vent. 10. Pressure reducing valve. 11. Check valve or back flow preventer, as required by applicable codes. 12. Cold water supply. 13. Supply water temperature control (when used). 14. Water flow switch (when used)—locate a flow switch in each boiler loop if individual protection is required (Not shown). 15. Boiler circulator. 16. System supply. | <ul style="list-style-type: none"> 17. System return. 18. Boiler P/T gauge, installed per the SVF boiler manual. 19. Install Header Temperature Sensor (System Supply) to line as shown, at least 6 pipe diameters (but no more than 3 feet) from boiler connection tees. 20. Boiler drain valves. 21. Relief valve and discharge piping, installed per the SVF boiler manual. 22. Unions (recommended). |
|--|--|--|

EXPRESS SETUP Requirements

Control Features

- a. 7" color touchscreen display with one or more USB ports.
- b. Standard on-board Ethernet port for wired Internet connectivity.
- c. Parameter uploads and downloads via external USB flash drive.
- d. Software updates via external USB flash drive.
- e. Capture screen shots from the control's display by saving digital image files to external USB flash drive.
- f. Local Representative Screen can be programmed to provide contact information for the local boiler manufacturer's representative.
- g. Programmable Relay Outputs for direct control of pumps, control valves, dampers and other auxiliary devices.
- h. Multiple boiler "cascade" network up to 32 boilers without any external control panel. The installation of external sequencing control panels is not acceptable.
- i. Automatic hybrid system control for multiple boiler "cascade" systems with both condensing and non-condensing boilers. This control logic prioritizes condensing boilers at low water temperatures and prioritizes non-condensing boilers at high water temperatures.
- j. Auxiliary Boiler Relay for multiple boiler "cascade" systems which can be used to enable a 3rd party boiler platform in the event the "cascade" system is unable to satisfy the heating load.
- k. Programmable Boiler and System pump control with modulating capabilities for multiple boiler "cascade" systems installed in a Primary-Secondary piping arrangement.
- l. Programmable Control Valve logic with modulating capabilities for multiple boiler "cascade" systems installed in a Primary-Only piping arrangement.
- m. Programmable synchronization of exhaust fan timing to equal the real-time burner firing rate.
- n. 5 pre-installed PID control speeds for system optimization in addition to a user-defined PID function capability.
- o. Integration with external Building Management Systems (BMS) via MODBUS® RTU protocol. **NOTE:** Optional Protocol Converter for communication via LONWORKS® and BACnet® must be available for purchase from the boiler manufacturer.
- p. Hardwire integration with Building Management Systems (BMS) via 4-20mA analog control signal for temperature or firing rate control.
- q. Intuitive "Setup Wizards" ask the user a series of questions and allow for step-by-step configuration of the boiler operation, control and connectivity.
- r. On-Screen error notifications with a comprehensive description of all alarm conditions and several troubleshooting steps.
- s. Automatic flue gas temperature and outlet (supply) temperature compensation to prevent over-firing of the boiler equipment.
- t. Automatic differential temperature compensation to prevent over-firing of the boiler equipment in a low flow condition.
- u. Automatically adjust the temperature set point and shutdown the boiler based on the outdoor air temperature conditions.
- v. Night Setback functionality via external point of closure (or BMS integration) for unique "Occupied" and "Unoccupied" temperature setpoint values. Setpoint feature will include the ability to schedule multiple adjustments within a 24-hour period for building optimization.
- w. Boosted boiler operation resulting in a pre-determined, timed increase in boiler temperature setting in an unexpected occupied mode.
- x. Maintain single temperature set point with a minimum outlet (supply) water temperature of 42°F up to a maximum outlet (supply) water temperature of 194°F.
- y. On-Board DHW Priority capable of seamless transition between Comfort Heat (CH) and Domestic Hot Water (DHW) operation.
- z. On-Board CH&DHW operation for simultaneous Comfort Heat (CH) and Domestic Hot Water (DHW) operation.
- aa. Alarm Relay Output to announce alarm conditions which require manual reset on master or any member boiler from a single boiler source.
- bb. Programmable Low Fire Delay to prevent excessive short-cycling of the boiler equipment.
- cc. Local Manual Operation.
- dd. Domestic Hot Water Break-on-Rise Aquastat (Normally Closed).
- ee. Domestic Hot Water Tank Temperature Sensor (12kΩ).
- ff. External Header Temperature Sensor (12kΩ).
- gg. Outdoor Air Temperature Sensor (12kΩ) both wired and wireless.

Sequence of Operations

⚠ WARNING

If any manual reset limit device trips, DO NOT reset without determining and correcting the cause. Never attempt to bypass a safety limit device. Attempting to operate a boiler without diagnosing the cause of failure can cause unsafe operation, which can result in severe personal injury, death, or substantial property damage.

Manual reset limits include flame safeguard, high or low gas pressure, high temperature limit, stack temperature, and low water level.

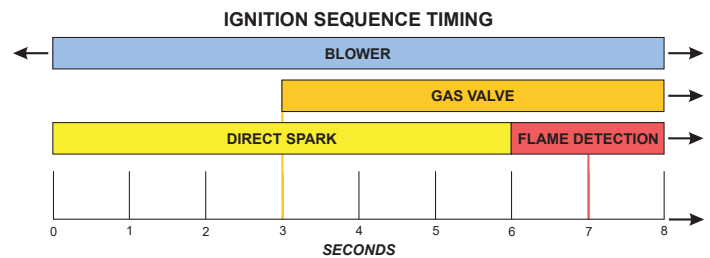
1. When the boiler on/off switch is turned on, power is provided through over-current protection to the boiler control and the combustion blower. This protection is provided with a fuse, circuit breaker, or both.
2. When the outlet water temperature drops below CH SETPOINT minus CH DIFFERENTIAL ON, a heat request is generated.
3. Provided all interlocks are made, and the remote enable signal is active (if installed), the boiler will attempt to start.

IMPORTANT

Once the boiler begins the ignition sequence, the firing sequence will continue until main flame is reached, regardless of heat request. The sequence can be interrupted by turning the power switch to the OFF position.

4. The control checks to make sure the air pressure switch is open, indicating there is no airflow through the boiler. The combustion blower is then driven towards the pre-start fan speed. When the air pressure switch closes, the PRE PURGE TIME timer is started. Once the timer expires, the blower is driven to the ignition speed.

Figure 11 Ignition sequencing timing



5. A trial for ignition begins. The sequence of events is illustrated in **Figure 11**. A valid flame signal must be detected within four seconds after the gas valves open (total elapsed time is seven seconds).
6. After a successful ignition, the fan is driven to low fire and the CH LOW FIRE HOLD TIME timer is started. Once the timer expires, the boiler is released to modulation.
7. The control modulates the firing rate between low and high fire to maintain the desired water temperature.
8. The burner will continue firing until the outlet water temperature exceeds CH SETPOINT plus CH DIFFERENTIAL OFF. At this temperature, the gas valves are closed. The combustion air fan continues to run until the POST PURGE TIME timer has expired.
9. When the outlet water temperature is reduced by the load on the system, a heat request is generated. The operating sequence will recycle to Step 3.

EXPRESS SETUP Steps

⚠WARNING

The Wizard must be used when using the EXPRESS Setup procedure to ensure that all required settings are made. All instructions in the SVF 725/850 & 1000-3000 boiler manual must be followed completely. Failure to comply can result in severe personal injury, death, or substantial property damage.

Step 1 Mechanical

- Install boiler(s) per the SVF 725/850 & 1000-3000 boiler manual and all applicable codes, including vent/air piping and water piping.
- See suggested piping in this manual and boiler manual.
- As shown in the suggested piping examples, DHW tanks can be piped directly off of individual boilers.
- See [page 20](#) for additional information on multiple boiler installation options.

Step 2 Electrical

- For details, see the Field Wiring section.

BOILER POWER SUPPLY

- Connect power to boiler as directed on the boiler wiring diagram (on boiler and on [page 50](#)).

INPUTS & OUTPUTS

- Each boiler provides an Enable/Disable input (User Defined Input) used for a CH-TT. Use dry contacts only. DO NOT apply voltage. Two Aux Inputs 1 & 2. These circuits are 120 VAC supplied by the boiler. A DHW STAT/Sensor input used for an indirect tank. Use dry contacts only or use WM 12k thermistor only.
- Each boiler provides 4 Relay outputs (Relay A through D). External power supplies are required for relays. Relays have a maximum voltage of 240 VAC and a maximum current capacity of 1/2 Amp. Relays A through D can be user-configured through the control touchscreen interface to control devices such as the CH pump, Domestic Hot Water pump, Air Damper, and System Pump.
- Virtual Relay; 1, 2, 3, 4. Virtual Relays are used to link two Relay Assignments to one output (for example if you want a circulator to run on a CH call and a DHW call, one must set up a virtual relay).

SENSORS

- Connect an outdoor sensor, and header sensor/system supply sensor to Master Boiler.
- If the header sensor fails, Boiler will default to running boiler's outlet temperature or any other boiler's header sensor if connected.

MULTIPLE BOILER COMM CABLES

- For multiple boilers, connect boiler-to-boiler communication cables as directed in Section 3, [page 67](#) or [page 80](#).

ADDITIONAL INFORMATION

- For Air Damper Interlock (Closure Switch) wiring, see Section 3, [page 63](#), [page 70](#), [page 73](#) or [page 76](#).
- For external limit connections, see Section 3, [page 62](#), [page 69](#), [page 72](#) or [page 75](#).
- For 4-20mA analog input, see Section 3, [page 65](#) or [page 78](#).
- For 4-20mA analog outputs, see Section 3, [page 67](#) or [page 80](#).

ZONING METHODS

- See example systems beginning on [page 14](#).

Step 3 POWER ON

IMPORTANT

Follow all instructions in the boiler manual, including all start-up inspections and final checks.

- Turn OFF the manual gas cock at the boiler to prevent gas flow during setup.

- Turn the boiler ON.
- See Section 4, Operation, in main boiler manual starting on page 73 in SVF 725/850, & page 79 in SVF 1000-3000 for navigation information. Note that the screen sequence changes after initial setup, as shown.

Step 4 Wizard

- Select the WIZARD option from the Settings Screen. See [page 9](#).
- Use on-screen help as needed. For additional information, see details in this manual.

DO NOT select **SKIP WIZARD** unless the control is to be configured manually.

Step 5 Finish setup

- Some additional control settings may need to be changed, depending on the application.
- See explanation of control operation and settings, beginning on [page 83](#).

Step 6 Start-up

- Apply the boiler manual instructions to verify the installation and to start up the boiler, using combustion test instruments as directed.

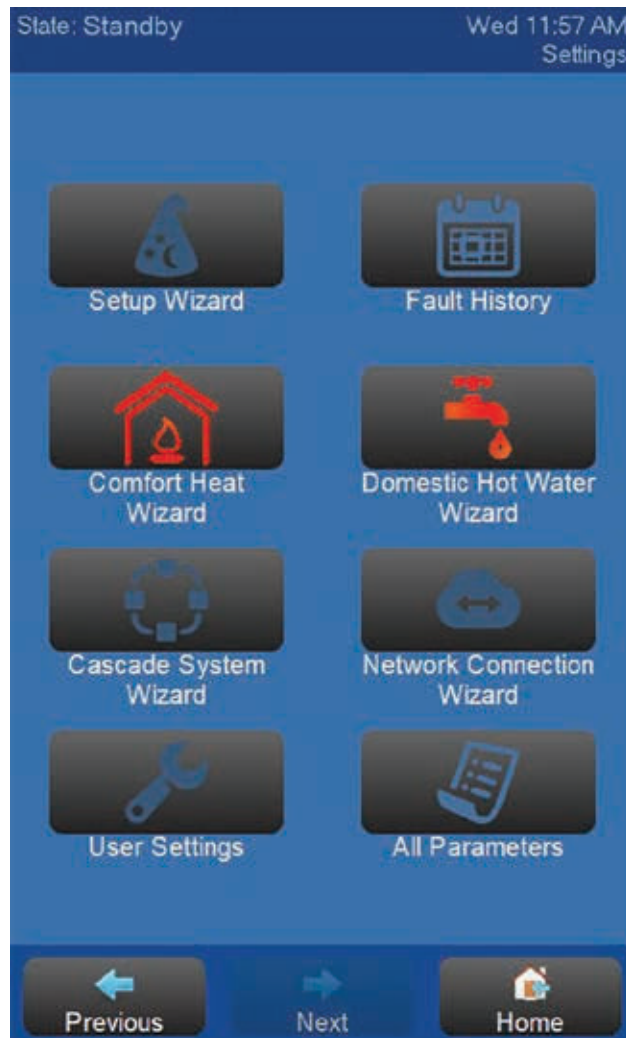
EXPRESS SETUP Wizard

The Setup Wizard is recommended for all boilers. The Setup Wizard guides users through the parameter setup for all relevant applications based on the responses to a series of questions. The Setup Wizard is accessible through the Settings menu see **Figure 12**.

While navigating the Setup Wizard, press the desired buttons in the center content area. The selected choice will be indicated with a yellow light. To proceed to the next Setup Wizard screen, press <Next> at the bottom of the screen. Press <Previous> to go back to the previous screen.

The Setup Wizard allows the user to assign functionality to the user-configurable Relays A to D. Functions such as boiler pump, system pump, flame detected, and air damper can be assigned to the relays.

Figure 12 Settings screen



EXPRESS SETUP Single Boilers — Example A (continued)**Control Setting Notes****NOTICE**

Verify in the control that the correct operating temperature settings are suitable for the system. System and structural damage can occur if temperatures are too high.

- See the table at right for settings.
- The sequence in the table follows the WIZARD.
- If not using the WIZARD, follow instructions in the SVF 725-3000 Advance Manual (Nuro Boiler Controller) to enter the settings manually.

Circulators and Piping**⚠WARNING**

Provide an external relay and external power to all circulators. Failure to comply can result in severe personal injury, death, or substantial property damage.

⚠WARNING

Use primary/secondary piping. Incorrect setup or piping can result in severe personal injury, death, or substantial property damage.

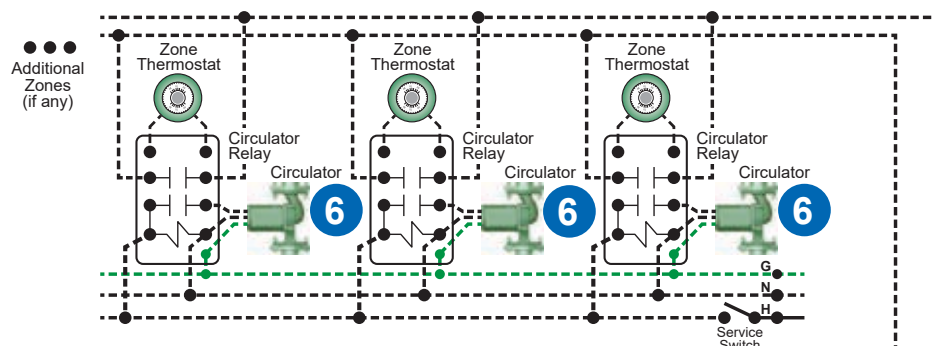
- Piping must be primary/secondary as shown.
- DHW circulator must be selected to handle the pressure drop through the water heater and piping. DHW circulator supplied by installer.
- For some large indirect water heaters, the required flow rate may require piping the water heater differently.
- The control settings in table at right provide DHW priority—space heating will be discontinued during a call for DHW.
- Zone circulators supplied by installer. For alternate zone wiring using a zone controller, see manufacturer's instructions.
- Boiler circulator must be supplied by installer.
- Follow all instructions in this manual for piping boiler and system.
- If DHW Load is smaller than system load, the following settings may be changed to compensate difference:
Settings -> All Parameters -> DHW Settings -> General Domestic Hot Water:
 - DHW Max Fan Speed
 - DHW Low Fire Hold Time
 - DHW Time to High Fire
 - DHW Acceleration Rate for Firing Rate Change
 - DHW Deceleration Rate for Firing Rate Change

Table 2 Control settings, Example A single boilers

CONTROL SETTINGS (in order of WIZARD sequences)	BOLD ITALIC - value must be set or verified D - default acceptable; change if desired
SETUP WIZARD	
Will this boiler operate alone or as part of a Cascade System?	Standalone Boiler
What modes does this boiler use?	Comfort Heat Domestic Hot Water
Relay Association Setup	Relay A - Boiler Pump Relay B - DHW Boiler Side Pump Relay C - None Relay D - None
INPUT/OUTPUT - CENTRAL HEATING	
Do you want to use the remote enable terminals to enable the boiler?	Yes
How else will this boiler be enabled	Always Enable or Outdoor Air*
What is being controlled?	Temperature
What sets the boiler Setpoint?	Use Fixed Setpoint (adjust parameters as necessary on next screen) or Outdoor Air**
What temperature is being controlled?	Header Temp
What is the desired Setpoint Temperature?	Select correct temperature based on System Type
Boiler Water: What is the on differential?	5 (D)
Boiler Water: What is the off differential?	10 (D)
INPUT/OUTPUT - Indirect Tank (DHW)	
How is this boiler controlled for DHW?	Aquastat in Storage Tank
What are the desired Temperatures?	
DHW Boiler Setpoint Temperature	140 (D)
DHW Boiler Max Setpoint Temperature	185 (D)
Max DHW Boiler Temperature	190 (D)
Boiler Water: What is the on differential?	5 (D)
Boiler Water: What is the off differential?	15 (D)
Finish the WIZARD	
ENTER TIME AND DATE INFORMATION.	
Settings -> User Settings -> Time & Date	
Settings -> User Settings -> Local Rep Setup: Enter in service contact information	
NOTES:	
*Select "Outdoor Air" (if sensor is used: System will shut down at outdoor air shut down temperature setpoint)	
**Select "Outdoor Air" (if sensor is used: adjust parameters as necessary on next screen)	

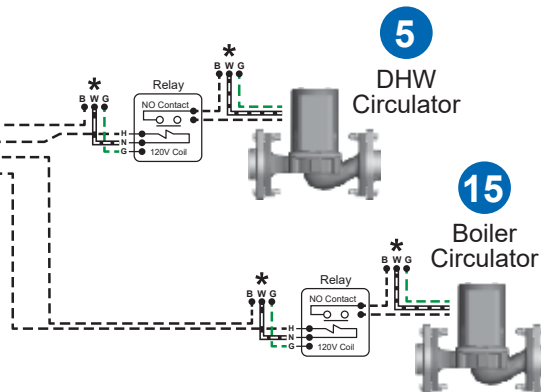
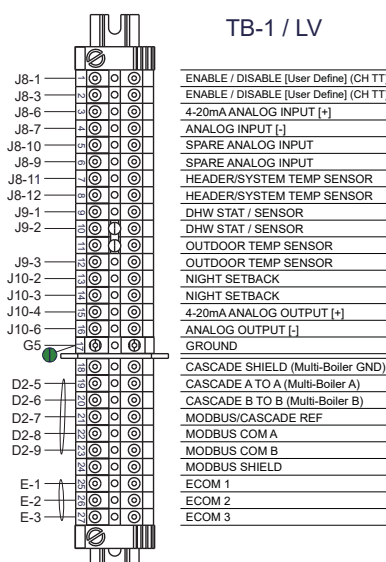
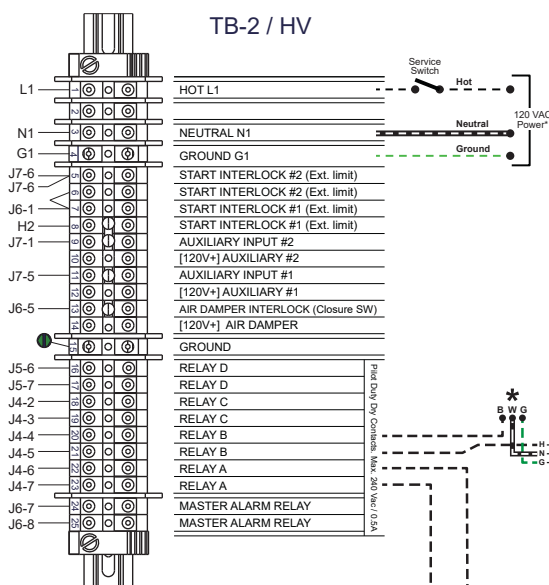
EXPRESS SETUP Single Boilers — Example A (continued)

FIELD WIRING - Circulators with Circulator Relays



NOTICE

SVF725/850 terminal shown; Terminal # IDs vary depending on boiler model. See “High Voltage (TB2) Terminal Block Wiring – SVF 725/850” starting on [page 62](#) for boiler model specific # IDs.



NOTICE

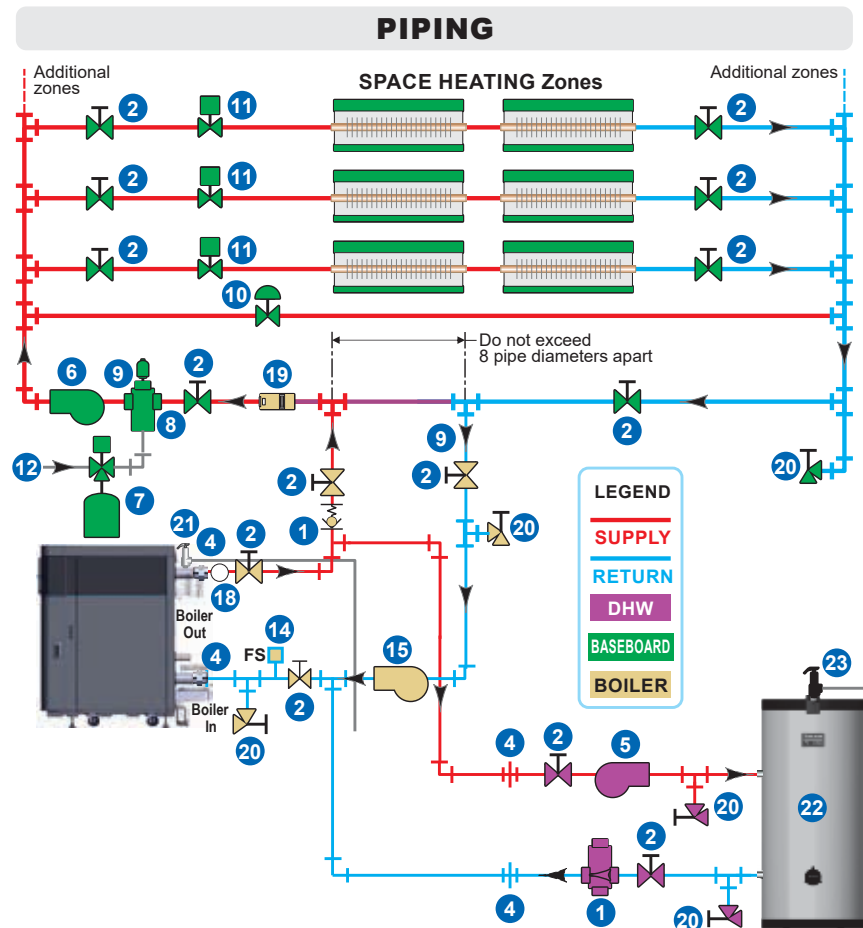
*An external electrical disconnect and overload protection (not supplied with the boiler) are required. Refer to Block Wiring Terminal F on pages [64](#), [71](#), [74](#) or [77](#) for proper wiring and configuration of the electrical connections. The electrical service to the boiler must be installed and grounded in accordance with local codes or, in the absence of such requirements, in the U.S. with National Electrical Codes, ANSI/NFPA No. 70 latest edition or, in Canada, to the current Canadian Electrical Code, Part I, CSA C22.1 latest edition. Installed conduit must not block any of the boiler's openings and must allow the front door to be opened.

EXPRESS SETUP Single Boilers — Example BMulti-zone **SPACE HEATING** (Zone Valves) | **DHW** (Direct-piped)**Purpose**

- Space heating with multiple zones.
- Zoning with zone valves. DO NOT use 3-wire zone valves—the voltage on the valve end switch will damage the control. Use only 4-wire zone valves with isolated end switches.
- DHW piped directly to the boiler.
- DHW priority—space heating is disabled during call for heat from water heater.

Control Setting Notes

- See the table on the next page for settings.
- The sequence in the table follows the WIZARD.
- If not using the WIZARD, follow instructions in the SVF 725-3000 Advance Manual (Nuro Boiler Controller) to enter the settings manually.
- The system circulator is indirectly wired to RELAY C. It will be activated on any call for heat from a zone valve end switch. For proper wiring of System Circulator, see **“Single Boilers Example B Field Wiring” on page 19.**

Figure 14 Piping schematic - typical piping for single SVF boilers. Adjust boiler connections as required for other boiler models.**Legend – Figure 14**

1) Flow/check or spring check valve.	10) System using high-head circulators may require a bypass pressure regulator to prevent damage to control valves.	18) Boiler P/T gauge, installed per the SVF boiler manual.
2) Isolation valves.	11) Zone valve.	19) Install Header Temp. Sensor (System Supply Sensor) to line as shown, at least 6 pipe diameters (but no more than 3 feet) from boiler connection tees.
3) Strainer (recommended on each boiler on return line) (Not shown).	12) Cold water supply.	20) Drain valves.
4) Unions as needed for service.	13) Supply water temperature control (when used).	21) Relief valve and discharge piping, installed per the SVF boiler manual.
5) Indirect tank circulator.	14) Water flow switch (when used)—locate a flow switch in each boiler loop if individual protection is required.	22) Indirect tank.
6) System circulator.	15) Boiler circulator.	23) Indirect tank relief valve.
7) Expansion tank (diaphragm type).		
8) System air eliminator.		
9) System automatic air vent.		

EXPRESS SETUP Single Boilers — Example B (continued)

Control Setting Notes, continued

NOTICE

Verify in the control that the correct operating temperature settings are suitable for the system. System and structural damage can occur if temperatures are too high.

Circulators and Piping

⚠ WARNING

Provide an external relay and external power to all circulators. Failure to comply can result in severe personal injury, death, or substantial property damage.

⚠ WARNING

Use primary/secondary piping. Incorrect setup or piping can result in severe personal injury, death, or substantial property damage.

- Piping must be primary/secondary as shown.
- DHW circulator must be selected to handle the pressure drop through the water heater and piping. DHW circulator supplied by installer.
- For some large indirect water heaters, the required flow rate may require piping the water heater differently.
- The control settings in table at right provide DHW priority—space heating will be discontinued during a call for DHW.
- Zone valves and system circulator supplied by installer. For alternate zone wiring using a zone controller, see manufacturer's instructions.
- A by-pass pressure regulator is recommended when used in a zone valve system as shown in this express setup.
- Boiler circulator must be supplied by installer.
- Follow all instructions in this manual for piping boiler and system.
- If DHW Load is smaller than system load, the following settings may be changed to compensate difference:
Settings -> All Parameters -> DHW Settings -> General Domestic Hot Water:
 - DHW Max Fan Speed
 - DHW Low Fire Hold Time
 - DHW Time to High Fire
 - DHW Acceleration Rate for Firing Rate Change
 - DHW Deceleration Rate for Firing Rate Change

Table 3 Control settings, Example B single boilers

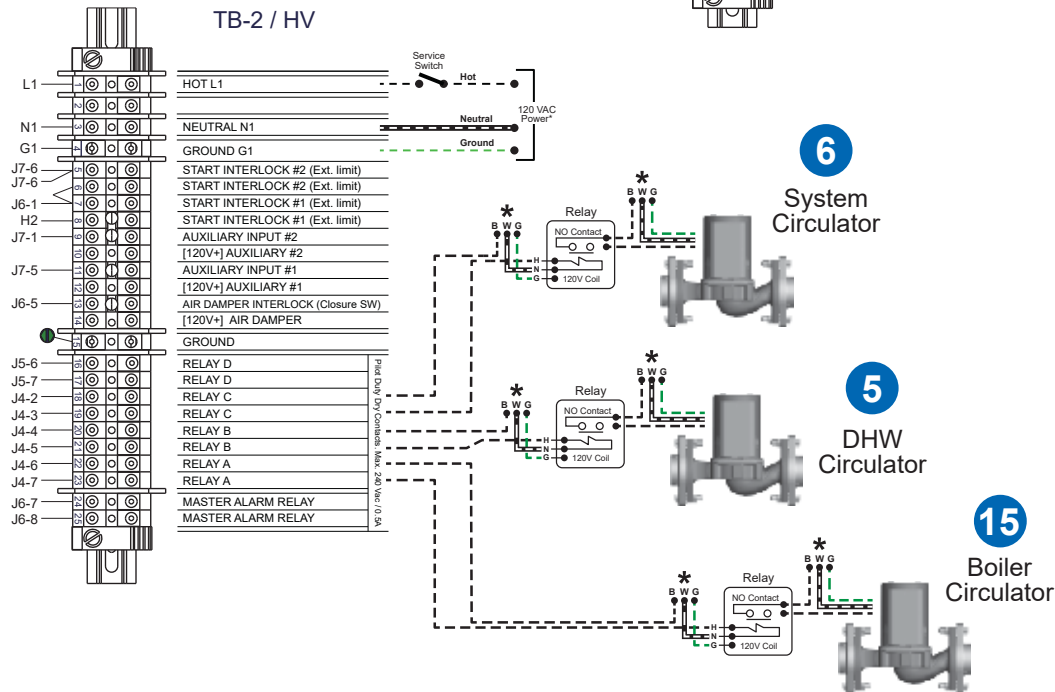
CONTROL SETTINGS (in order of WIZARD sequences)	BOLD ITALIC - value must be set or verified D - default acceptable; change if desired
SETUP WIZARD	
Will this boiler operate alone or as part of a Cascade System?	Standalone Boiler
What modes does this boiler use?	Comfort Heat Domestic Hot Water
Relay Association Setup	Relay A - Boiler Pump Relay B - DHW Boiler Side Pump Relay C - System Pump Relay D - None
INPUT/OUTPUT - CENTRAL HEATING	
Do you want to use the remote enable terminals to enable the boiler?	Yes
How else will this boiler be enabled	Always Enable or Outdoor Air* (if used: will shut down system at outdoor air shut down temperature)
What is being controlled?	Temperature
What sets the boiler Setpoint?	Use Fixed Setpoint (adjust parameters as necessary on next screen) or Outdoor Air** (if used, adjust parameters as necessary on next screen)
What temperature is being controlled?	Header Temp
What is the desired Setpoint Temperature?	Select correct temperature based on System Type
Boiler Water: What is the on differential?	5 (D)
Boiler Water: What is the off differential?	10 (D)
INPUT/OUTPUT - Indirect Tank (DHW)	
How is this boiler controlled for DHW?	Aquastat in Storage Tank
What are the desired Temperatures?	
DHW Boiler Setpoint Temperature	140 (D)
DHW Boiler Max Setpoint Temperature	185 (D)
Max DHW Boiler Temperature	190 (D)
Boiler Water: What is the on differential?	5 (D)
Boiler Water: What is the off differential?	15 (D)
Finish the WIZARD	
ENTER TIME AND DATE INFORMATION.	
Settings -> User Settings -> Time & Date	
Settings -> User Settings -> Local Rep Setup: Enter in service contact information	
NOTES:	
*Select "Outdoor Air" (if sensor is used: System will shut down at outdoor air shut down temperature setpoint)	
**Select "Outdoor Air" (if sensor is used: adjust parameters as necessary on next screen)	

EXPRESS SETUP Single Boilers — Example B (continued)

FIELD WIRING

NOTICE

SVF725/850 terminal shown; Terminal # IDs vary depending on boiler model. See “High Voltage (TB2) Terminal Block Wiring – SVF 725/850” starting on [page 62](#) for boiler model specific # IDs.



NOTICE

*An external electrical disconnect and overload protection (not supplied with the boiler) are required. Refer to Block Wiring Terminal F on pages [64](#), [71](#), [74](#) or [77](#) for proper wiring and configuration of the electrical connections. The electrical service to the boiler must be installed and grounded in accordance with local codes or, in the absence of such requirements, in the U.S. with National Electrical Codes, ANSI/NFPA No. 70 latest edition or, in Canada, to the current Canadian Electrical Code, Part I, CSA C22.1 latest edition. Installed conduit must not block any of the boiler's openings and must allow the front door to be opened.

EXPRESS SETUP Multi-Boilers — Example A

Multiple Boiler with DHW Storage Tank direct-piped to a single boiler

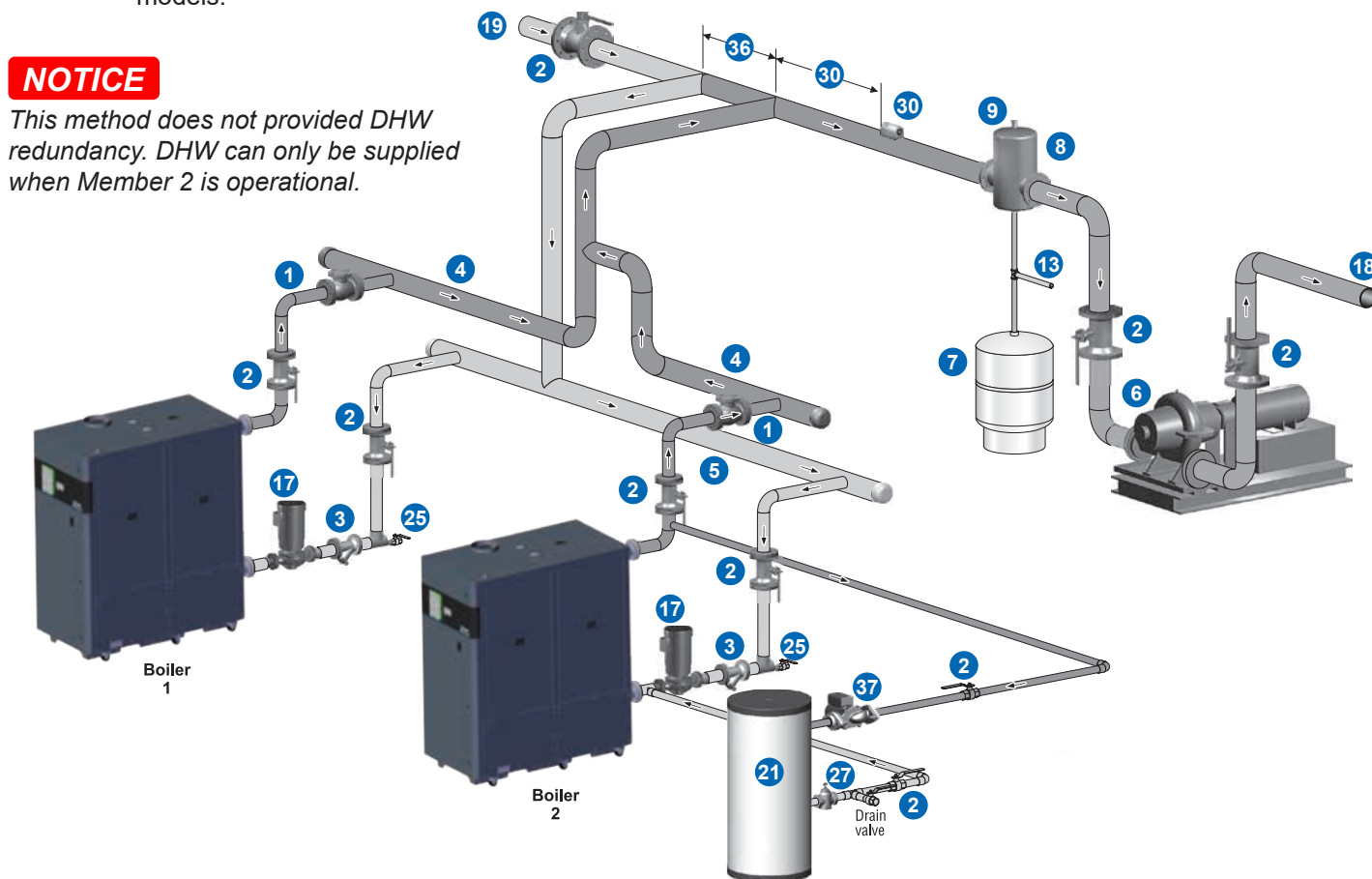
Purpose

- Space heating with multiple zones using system pump or zone circulators.
- Zoning with circulators or zone valves.
- DHW piped directly to the Member 2 boiler.
- DHW priority – Member 2 provides priority to locally piped DHW while network heating is discontinued on that boiler. Boiler 1 will continue to service network system.

Control Setting Notes

- **Table 4, page 22** follows the general setup required to achieve the shown systems with shown priorities.
- Settings can be made using the WIZARD or by following instructions in the SVF 725-3000 Advance Manual (Nuro Boiler Controller) to enter the settings manually.

Figure 15 Piping schematic - typical piping for multiple SVF boilers. Adjust boiler connections as required for other boiler models.



Legend – Figure 15

- | | | |
|---|--|--|
| <p>1) Check valve (each boiler).</p> <p>2) Isolation valves.</p> <p>3) Strainer (recommended on return line to each boiler).</p> <p>4) Multiple boiler manifold (supply)—layout and size per Figure 7, page 8.</p> <p>5) Multiple boiler manifold (return)—layout and size per Figure 7, page 8.</p> <p>6) Primary pump.</p> <p>7) Expansion tank (diaphragm type shown).</p> <p>8) System air eliminator.</p> <p>9) System automatic air vent.</p> | <p>13) Cold water supply (requires items 10, 11 and 12 as shown in Figure 10, page 9).</p> <p>17) Boiler circulator (each boiler).</p> <p>18) System supply.</p> <p>19) System return.</p> <p>20) Boiler relief valve and discharge piping (not shown)—install per the SVF Boiler Manual and all applicable codes.</p> <p>21) Indirect-fired storage water heaters (Weil-McLain AQUA PLUS shown). See water heater manual for DHW piping.</p> | <p>25) External drain/blowdown valve, when used, 3/4" NPT or larger.</p> <p>27) Flow/check valve in DHW piping.</p> <p>30) Header Temp. Sensor (System Supply Sensor), at least 6 pipe diameters (but no more than 3 feet) from boiler connection tees.</p> <p>36) Secondary connection to boiler manifolds—space no greater than 8 pipe diameters apart.</p> <p>37) DHW pump.</p> |
|---|--|--|

EXPRESS SETUP Multi-Boilers — Example A (continued)**Circulators and Piping****⚠WARNING**

Provide an external relay and external power to all circulators. Failure to comply can result in severe personal injury, death, or substantial property damage.

⚠WARNING

DHW tanks piped using this arrangement need to be sized for the required load, with a DHW pump selected to provide a flow rate through the boiler, piping and tank that is within the allowable flow rate range listed in the table on [page 7](#) and [page 8](#).

NOTICE

- Follow all sizing guidelines on [page 7](#) and [page 8](#). Pumps must provide flow rates required.
- Use recognized engineering design practices throughout.
- If DHW Load is smaller than system load, the following settings may be changed to compensate difference:

Settings -> All Parameters -> DHW Settings -> General Domestic Hot Water:

- DHW Max Fan Speed
- DHW Low Fire Hold Time
- DHW Time to High Fire
- DHW Acceleration Rate for Firing Rate Change
- DHW Deceleration Rate for Firing Rate Change

- Piping must be primary/secondary as shown.
- DHW circulators supplied by installer. Size circulators for required flow.
- For some large indirect water heaters, the required flow rate may require piping the water heater differently.
- The control settings below provide DHW priority. Space heating will be discontinued during a call for DHW.
- Zone circulators and relays supplied by installer. For alternate zone wiring using a zone controller, see manufacturer's instructions.
- A boiler circulator must be supplied by installer.
- Follow all instructions in this manual for piping boiler and system.

	Flow Rate	Size	Flow Rate	Size
Suggested DHW boiler-side pipe sizing (for max 0.04 feet head loss per foot of total equivalent length, TEL)	1 – 3.9 gpm	¾	24 – 45 gpm	2
	3.9 – 7.1 gpm	1	45 – 75 gpm	2-½
	7.1 – 16 gpm	1-¼	75 – 140 gpm	3
	16 – 24 gpm	1-½	140 – 290 gpm	4

EXPRESS SETUP Multi-Boilers — Example A (continued)

Table 4 Typical Application A multiple boiler system setup requirements. Parameters not listed below can be left at factory default settings, unless special needs indicate different settings.

CONTROL SETTINGS (in order of WIZARD sequences)	BOLD ITALIC - value must be set or verified <i>D</i> - default acceptable; change if desired
Master Boiler Setup: Setup Wizard	
Will this boiler operate alone or as part of a Cascade System?	<i>Boiler in Cascade System</i>
Will the boiler be a Cascade Master or Cascade Member?	<i>Cascade Master</i>
Do you want to use the remote enable terminals to enable the cascade system?	<i>Yes</i>
How else will this cascade system be enabled?	<i>Always Enable or Outdoor Air*</i>
What sets the boiler Setpoint?	<i>Use Fixed Setpoint (adjust parameters as necessary on next screen) or Outdoor Air**</i>
What is the desired Setpoint Temperature?	<i>Select correct temperature based on System Type</i>
Do the member boilers use individual boiler pumps or isolation valves to control water flow?	<i>Pumps</i>
What control parameter will be sent to the member boilers?	<i>Common Firing Rate</i>
What determines Firing additional boilers in cascade system?	<i>Temperature Firing Rate</i>
What is the temperature differential to start a boiler?	<i>3 (D)</i>
What is the temperature differential to stop a boiler?	<i>8 (D)</i>
What is the firing rate to start a boiler?	<i>75 (D)</i>
What is the firing rate to stop a boiler?	<i>1 (D)</i>
What is the max header temperature to shut off all boilers in the cascade?	<i>Adjust according to system need</i>
How much time should elapse before an additional boiler is fired if needed?	<i>240 (D)</i>
How much time should elapse before the next boiler is stopped?	<i>240 (D)</i>
How should the member boilers be staged?	<i>Equal Run Time</i>
Are there Condensing Boiler and Non-Condensing Boilers in the cascade System?	<i>Condensing Only OR Non-Condensing Only</i>
Master Boiler Setup: Setup Wizard - Member Functions	
What is the member number of this boiler?	<i>1</i>
What is the member Priority Group?	<i>Priority Group A</i>
Should this member run if the communication is lost with the master?	<i>No***</i>
Master Boiler Setup: Setup Wizard - Relay Assignment	
Relay Association Setup	<i>Relay A - Boiler Pump Relay B - System Pump Relay C - None Relay D - None</i>
Will this boiler also manage Domestic Hot Water?	<i>No</i>
Master Boiler Setup: Finish the WIZARD	
ENTER TIME AND DATE INFORMATION.	
Settings -> User Settings -> Time & Date	
Settings -> User Settings -> Local Rep Setup: Enter in service contact information	
Notes:	
*Select "Outdoor Air" (if sensor is used: System will shut down at outdoor air shut down temperature setpoint)	
**Select "Outdoor Air" (if sensor is used: adjust parameters as necessary on next screen)	
***Select "Yes" if additional precautions are needed. This will activate the boiler to maintain boiler supply temperature to a fixed setpoint or last known master setpoint, which ever is chosen when communication from master is lost.	

Member 2 Boiler Setup: Setup Wizard	
Will this boiler operate alone or as part of a Cascade System?	<i>Boiler in Cascade System</i>
Will the boiler be a Cascade Master or Cascade Member?	<i>Cascade Member</i>
What is the member number of this boiler?	<i>2</i>
What is the member Priority Group?	<i>Priority Group A</i>
Should this member run if the communication is lost with the master?	<i>No***</i>
Does this member boilers use individual boiler pumps or isolation valves to control water flow?	<i>Pumps</i>
Member 2 Boiler Setup: Setup Wizard - Relay Assignment	
Relay Association Setup	<i>Relay A - Boiler Pump Relay B - DHW Boiler Side Pump Relay C - None Relay D - None</i>
Member 2 Boiler Setup: INPUT/OUTPUT - Indirect Tank (DHW)	
Will this boiler also manage Domestic Hot Water?	<i>Yes</i>
How is this boiler controlled for DHW?	<i>Aquastat in Storage Tank****</i>
What are the desired Temperatures?	
DHW Boiler Setpoint Temperature	<i>140 (D)</i>
DHW Boiler Max Setpoint Temperature	<i>185 (D)</i>
Max DHW Boiler Temperature	<i>190 (D)</i>
Boiler Water: What is the on differential?	<i>5 (D)</i>
Boiler Water: What is the off differential?	<i>15 (D)</i>
Member 2 Boiler Setup: Finish the WIZARD	
ENTER TIME AND DATE INFORMATION.	
Settings -> User Settings -> Time & Date	
Settings -> User Settings -> Local Rep Setup: Enter in service contact information	
Notes:	
***Select "Yes" if additional precautions are needed. This will activate the boiler to maintain boiler supply temperature to a fixed setpoint or last known master setpoint, which ever is chosen when communication from master is lost	
****Select "Temperature Sensor in Storage Tank" if Indirect Tank is equipped with a 12k Thermistor and is wired to the Boiler. For all WM indirect tanks select "Aquastat in Storage Tank".	

EXPRESS SETUP Multi-Boilers — Example B

Multiple Boiler using isolation exchanger

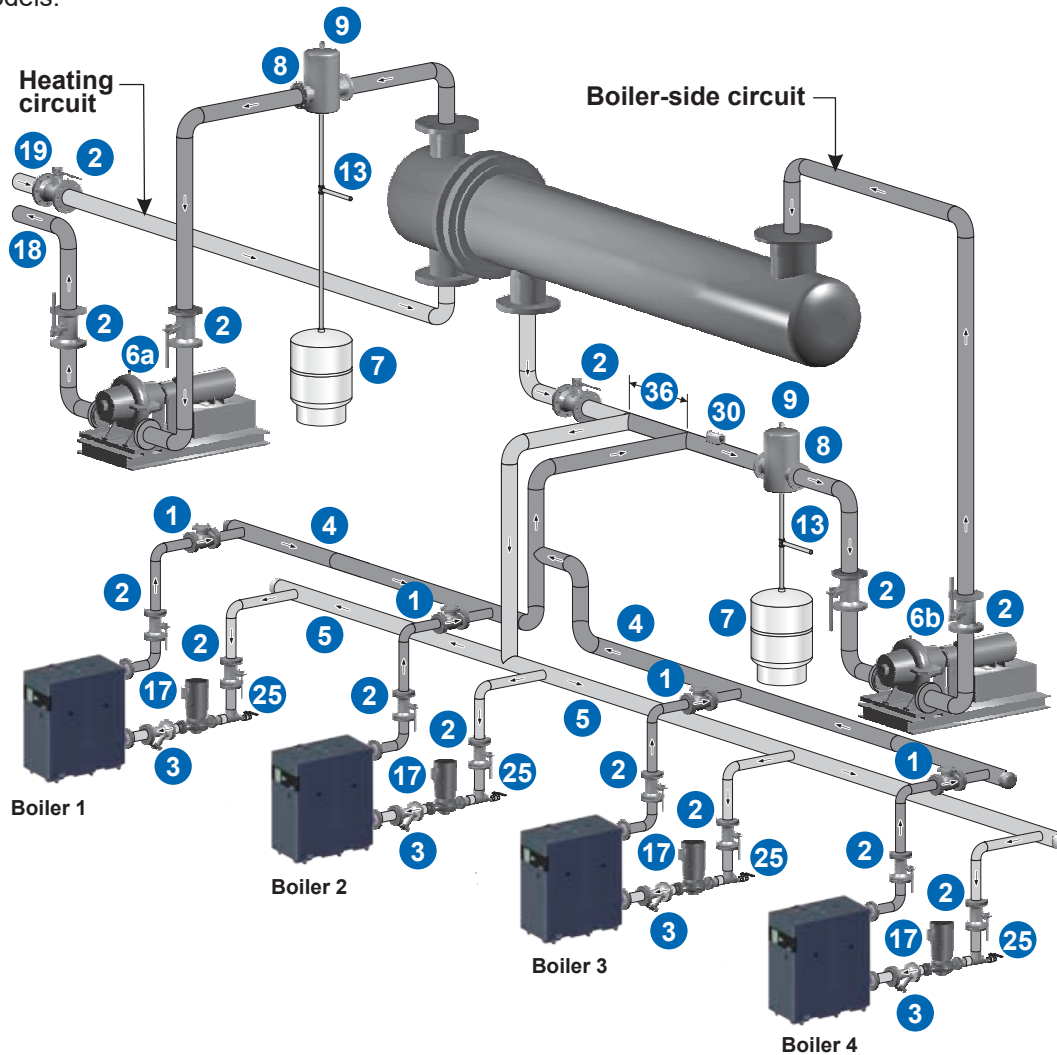
Purpose

- Isolation heat exchanger for applications with high system pressure (over 160 PSIG), such as tall buildings. Typical application shown with shell and tube heat exchanger provided by installer. Boiler maximum allowable pressure is 160 PSIG.

Space heating provided by hot water supply of heat exchanger to terminal units.

- System circulator and shell-side circulator are activated on call for heat by the heating system.
- DHW system not shown.

Figure 16 Piping schematic - typical piping for multiple SVF boilers. Adjust boiler connections as required for other boiler models.



Legend – Figure 16

1) Check valve (each boiler).	7) Expansion tanks (diaphragm type).	20) Boiler relief valve and discharge piping (not shown)—install per the SVF Boiler Manual and all applicable codes.
2) Isolation valves.	8) System air eliminator.	25) External drain/blowdown valve, when used, 3/4" NPT or larger.
3) Strainer (recommended on return line to each boiler).	9) System automatic air vent.	30) Header Temp. Sensor (System Supply Sensor), at least 6 pipe diameters (but no more than 3 feet) from boiler connection tees.
4) Multiple boiler manifold (supply)—layout and size per Figure 9, page 9 .	13) Cold water supply (requires items 10, 11 and 12 as shown in Figure 10, page 9).	36) Secondary connection to boiler manifolds—space no greater than 8 pipe diameters apart.
5) Multiple boiler manifold (return)—layout and size per Figure 9, page 9 .	17) Boiler circulator (each boiler).	
6a) Heating system pump (exchanger tube-side).	18) System supply.	
6b) Heat exchanger shell-side pump.	19) System return.	

EXPRESS SETUP Multi-Boilers — Example B (continued)

Multiple Boiler using isolation exchanger

Use an isolation heat exchanger for:

- Large volume systems with high mineral content in water.
- Systems exposed to untreated quantities of makeup water.
- Old systems severely contaminated with scale and rust buildup inside piping and heat distribution units.
- Process applications.
- Commercial service water applications.
- High water pressure applications, requiring pressure relief setting in heating system more than 160 PSIG (tall buildings).

NOTICE

1. Contact heat exchanger manufacturer for heat exchanger shell-side and tube-side piping and pump requirements. Tube-side flow and temperatures must meet heating system requirements.
2. Contact heat exchanger manufacturer for sizing heat exchanger.
3. Heat exchanger shell-side circuit requires its own expansion tank as shown.
4. Heating system circuit requires its own expansion tank, as shown, plus its own relief valve set to protect heating system and heat exchanger piping and components.

Control Setting Notes

- See **Table 5, page 26** for required and optional settings.
- The table follows the general setup required to achieve the shown systems with shown priorities.
- Settings can be made using the WIZARD or by following instructions in the SVF 725-3000 Advance Manual (Nuro Boiler Controller) to enter the settings manually.

Circulators and Piping

⚠WARNING

Provide an external relay and external power to all circulators. Failure to comply can result in severe personal injury, death, or substantial property damage.

- Piping must be primary/secondary as shown, with the boiler piped in a secondary loop.
- Size circulators for required flow.
- Zone circulators and relays supplied by installer. For alternate zone wiring using a zone controller, see manufacturer's instructions.
- A boiler circulator must be supplied by installer.
- Follow all instructions in this manual for piping boiler and system.

EXPRESS SETUP Multi-Boilers — Example B (continued)

Table 5 Typical Application B multiple boiler system setup requirements. Parameters not listed below can be left at factory default settings, unless special needs indicate different settings.

CONTROL SETTINGS (in order of WIZARD sequences)	BOLD ITALIC - value must be set or verified <i>D</i> - default acceptable; change if desired
Master Boiler Setup: Setup Wizard	
Will this boiler operate alone or as part of a Cascade System?	Boiler in Cascade System
Will the boiler be a Cascade Master or Cascade Member?	Cascade Master
Do you want to use the remote enable terminals to enable the cascade system?	Yes
How else will this cascade system be enabled?	Always Enable or Outdoor Air*
What sets the boiler Setpoint?	Use Fixed Setpoint (adjust parameters as necessary on next screen) or Outdoor Air**
What is the desired Setpoint Temperature?	Select correct temperature based on System Type
Do the member boilers use individual boiler pumps or isolation valves to control water flow?	Pumps
What control parameter will be sent to the member boilers?	Common Firing Rate
What determines Firing additional boilers in cascade system?	Temperature Firing Rate
What is the temperature differential to start a boiler?	3 (D)
What is the temperature differential to stop a boiler?	8 (D)
What is the firing rate to start a boiler?	75 (D)
What is the firing rate to stop a boiler?	1 (D)
What is the max header temperature to shut off all boilers in the cascade?	Adjust according to system need
How much time should elapse before an additional boiler is fired if needed?	240 (D)
How much time should elapse before the next boiler is stopped?	240 (D)
How should the member boilers be staged?	Equal Run Time
Are there Condensing Boiler and Non-Condensing Boilers in the cascade System?	Condensing Only OR Non-Condensing Only
Master Boiler Setup: Setup Wizard - Member Functions	
What is the member number of this boiler?	1
What is the member Priority Group?	Priority Group A
Should this member run if the communication is lost with the master?	No***
Master Boiler Setup: Setup Wizard - Relay Assignment	
Relay Association Setup	Relay A - Boiler Pump Relay B - System Pump Relay C - System Pump Relay D - None
Will this boiler also manage Domestic Hot Water?	No
Master Boiler Setup: Finish the WIZARD	
ENTER TIME AND DATE INFORMATION.	
Settings -> User Settings -> Time & Date	
Settings -> User Settings -> Local Rep Setup: Enter in service contact information	
Notes:	
*Select "Outdoor Air" (if sensor is used: System will shut down at outdoor air shut down temperature setpoint)	
**Select "Outdoor Air" (if sensor is used: adjust parameters as necessary on next screen)	
***Select "Yes" if additional precautions are needed. This will activate the boiler to maintain boiler supply temperature to a fixed setpoint or last known master setpoint, which ever is chosen when communication from master is lost.	

Member 2 Boiler Setup: Setup Wizard	
Will this boiler operate alone or as part of a Cascade System?	Boiler in Cascade System
Will the boiler be a Cascade Master or Cascade Member?	Cascade Member
What is the member number of this boiler?	2
What is the member Priority Group?	Priority Group A
Should this member run if the communication is lost with the master?	No***
Does this member boilers use individual boiler pumps or isolation valves to control water flow?	Pumps
Member 2 Boiler Setup: Setup Wizard - Relay Assignment	
Relay Association Setup	Relay A - Boiler Pump Relay B - None Relay C - None Relay D - None
Member 2 Boiler Setup: INPUT/OUTPUT - Indirect Tank (DHW)	
Will this boiler also manage Domestic Hot Water?	No
Member 2 Boiler Setup: Finish the WIZARD	
ENTER TIME AND DATE INFORMATION.	
Settings -> User Settings -> Time & Date	
Settings -> User Settings -> Local Rep Setup: Enter in service contact information	
Notes:	
***Select "Yes" if additional precautions are needed. This will activate the boiler to maintain boiler supply temperature to a fixed setpoint or last known master setpoint, which ever is chosen when communication from master is lost.	

EXPRESS SETUP Multi-Boilers — Example B (continued)

Member 3 Boiler Setup: Setup Wizard	
Will this boiler operate alone or as part of a Cascade System?	Boiler in Cascade System
Will the boiler be a Cascade Master or Cascade Member?	Cascade Member
What is the member number of this boiler?	3
What is the member Priority Group?	Priority Group A
Should this member run if the communication is lost with the master?	No***
Does this member boilers use individual boiler pumps or isolation valves to control water flow?	Pumps
Member 3 Boiler Setup: Setup Wizard - Relay Assignment	
Relay Association Setup	Relay A - Boiler Pump Relay B - None Relay C - None Relay D - None
Member 3 Boiler Setup: INPUT/OUTPUT - Indirect Tank (DHW)	
Will this boiler also manage Domestic Hot Water?	No
Member 3 Boiler Setup: Finish the WIZARD	
ENTER TIME AND DATE INFORMATION.	
Settings -> User Settings -> Time & Date	
Settings -> User Settings -> Local Rep Setup: Enter in service contact information	
Notes:	
***Select "Yes" if additional precautions are needed. This will activate the boiler to maintain boiler supply temperature to a fixed setpoint or last known master setpoint, which ever is chosen when communication from master is lost.	

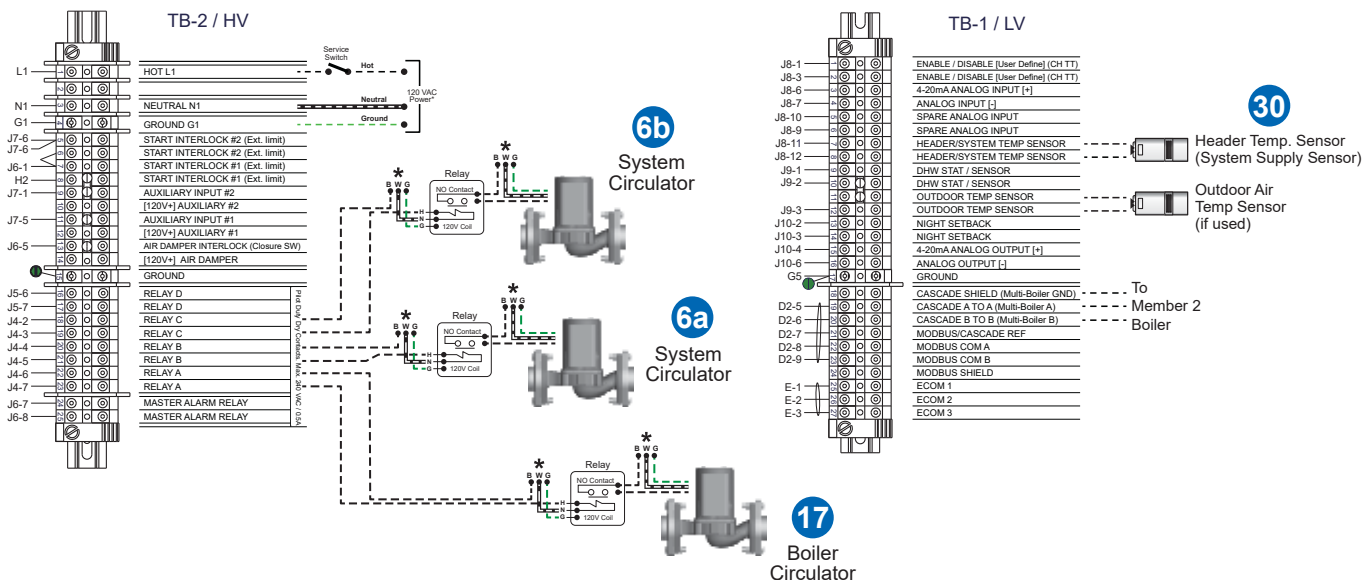
Member 4 Boiler Setup: Setup Wizard	
Will this boiler operate alone or as part of a Cascade System?	Boiler in Cascade System
Will the boiler be a Cascade Master or Cascade Member?	Cascade Member
What is the member number of this boiler?	4
What is the member Priority Group?	Priority Group A
Should this member run if the communication is lost with the master?	No***
Does this member boilers use individual boiler pumps or isolation valves to control water flow?	Pumps
Member 4 Boiler Setup: Setup Wizard - Relay Assignment	
Relay Association Setup	Relay A - Boiler Pump Relay B - None Relay C - None Relay D - None
Member 4 Boiler Setup: INPUT/OUTPUT - Indirect Tank (DHW)	
Will this boiler also manage Domestic Hot Water?	No
Member 4 Boiler Setup: Finish the WIZARD	
ENTER TIME AND DATE INFORMATION.	
Settings -> User Settings -> Time & Date	
Settings -> User Settings -> Local Rep Setup: Enter in service contact information	
Notes:	
***Select "Yes" if additional precautions are needed. This will activate the boiler to maintain boiler supply temperature to a fixed setpoint or last known master setpoint, which ever is chosen when communication from master is lost.	

EXPRESS SETUP Multi-Boilers — Example B (continued)

MASTER BOILER - FIELD WIRING

NOTICE

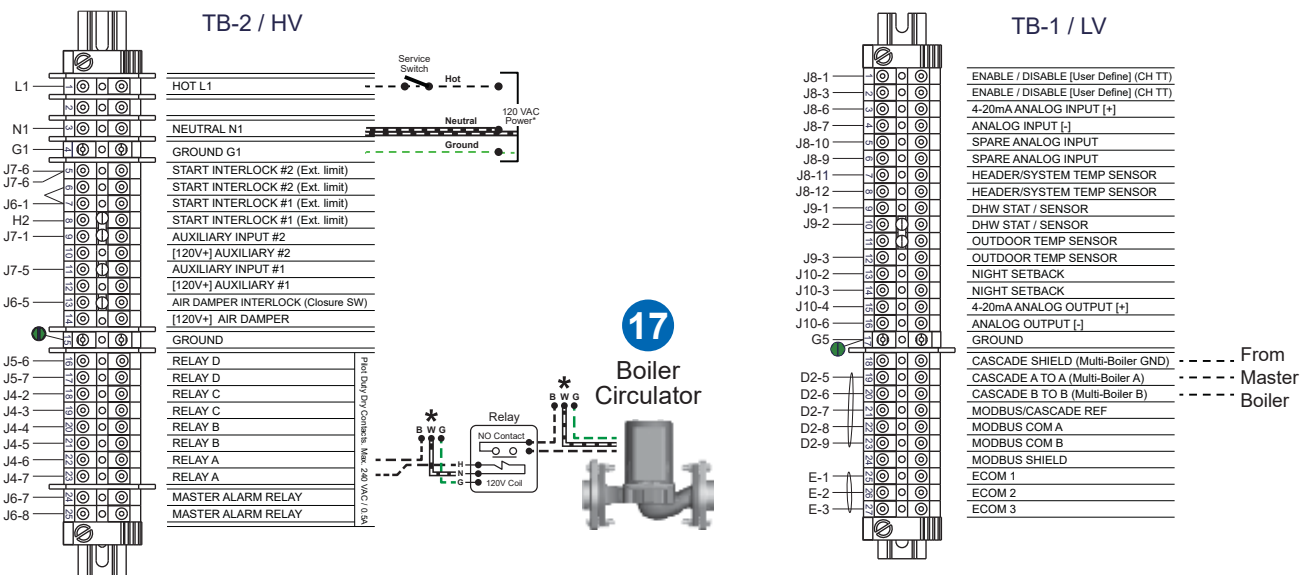
SVF725/850 terminal shown; Terminal # IDs vary depending on boiler model. See “High Voltage (TB2) Terminal Block Wiring – SVF 725/850” starting on [page 62](#) for boiler model specific # IDs.



MEMBER 2 BOILER - FIELD WIRING

NOTICE

SVF725/850 terminal shown; Terminal # IDs vary depending on boiler model. See “High Voltage (TB2) Terminal Block Wiring – SVF 725/850” starting on [page 62](#) for boiler model specific # IDs.



NOTICE

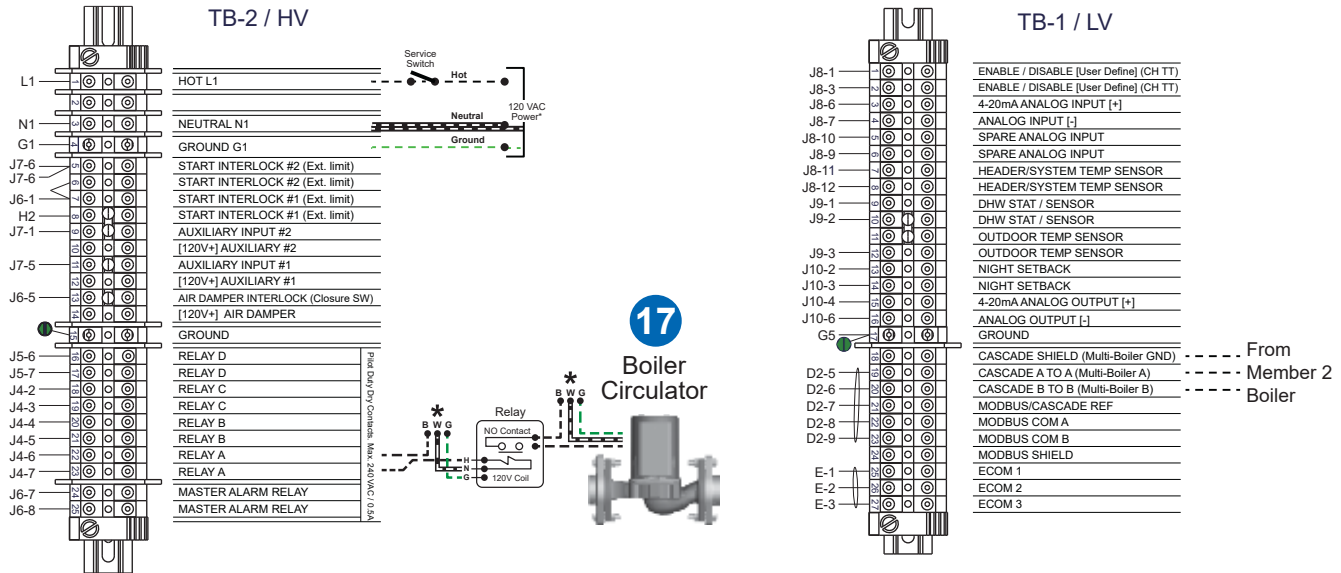
*An external electrical disconnect and overload protection (not supplied with the boiler) are required. Refer to Block Wiring Terminal F on pages [64](#), [71](#), [74](#) or [77](#) for proper wiring and configuration of the electrical connections. The electrical service to the boiler must be installed and grounded in accordance with local codes or, in the absence of such requirements, in the U.S. with National Electrical Codes, ANSI/NFPA No. 70 latest edition or, in Canada, to the current Canadian Electrical Code, Part I, CSA C22.1 latest edition. Installed conduit must not block any of the boiler's openings and must allow the front door to be opened.

EXPRESS SETUP Multi-Boilers — Example B (continued)

MEMBER 3 BOILER - FIELD WIRING

NOTICE

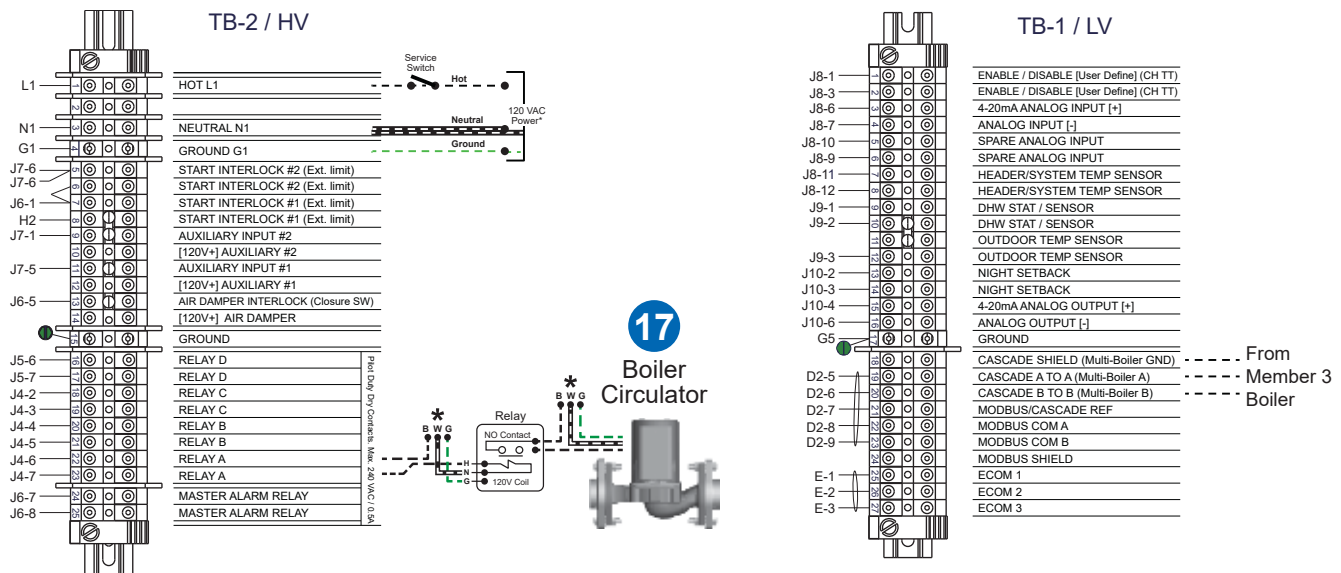
SVF725/850 terminal shown; Terminal # IDs vary depending on boiler model. See “High Voltage (TB2) Terminal Block Wiring – SVF 725/850” starting on [page 62](#) for boiler model specific # IDs.



MEMBER 4 BOILER - FIELD WIRING

NOTICE

SVF725/850 terminal shown; Terminal # IDs vary depending on boiler model. See “High Voltage (TB2) Terminal Block Wiring – SVF 725/850” starting on [page 62](#) for boiler model specific # IDs.



NOTICE

*An external electrical disconnect and overload protection (not supplied with the boiler) are required. Refer to Block Wiring Terminal F on pages [64](#), [71](#), [74](#) or [77](#) for proper wiring and configuration of the electrical connections. The electrical service to the boiler must be installed and grounded in accordance with local codes or, in the absence of such requirements, in the U.S. with National Electrical Codes, ANSI/NFPA No. 70 latest edition or, in Canada, to the current Canadian Electrical Code, Part I, CSA C22.1 latest edition. Installed conduit must not block any of the boiler's openings and must allow the front door to be opened.

EXPRESS SETUP Multi-Boilers — Example C

Multiple Boiler using isolation heat exchanger with additional **High Mass Boiler** (Additional Heat Demand)

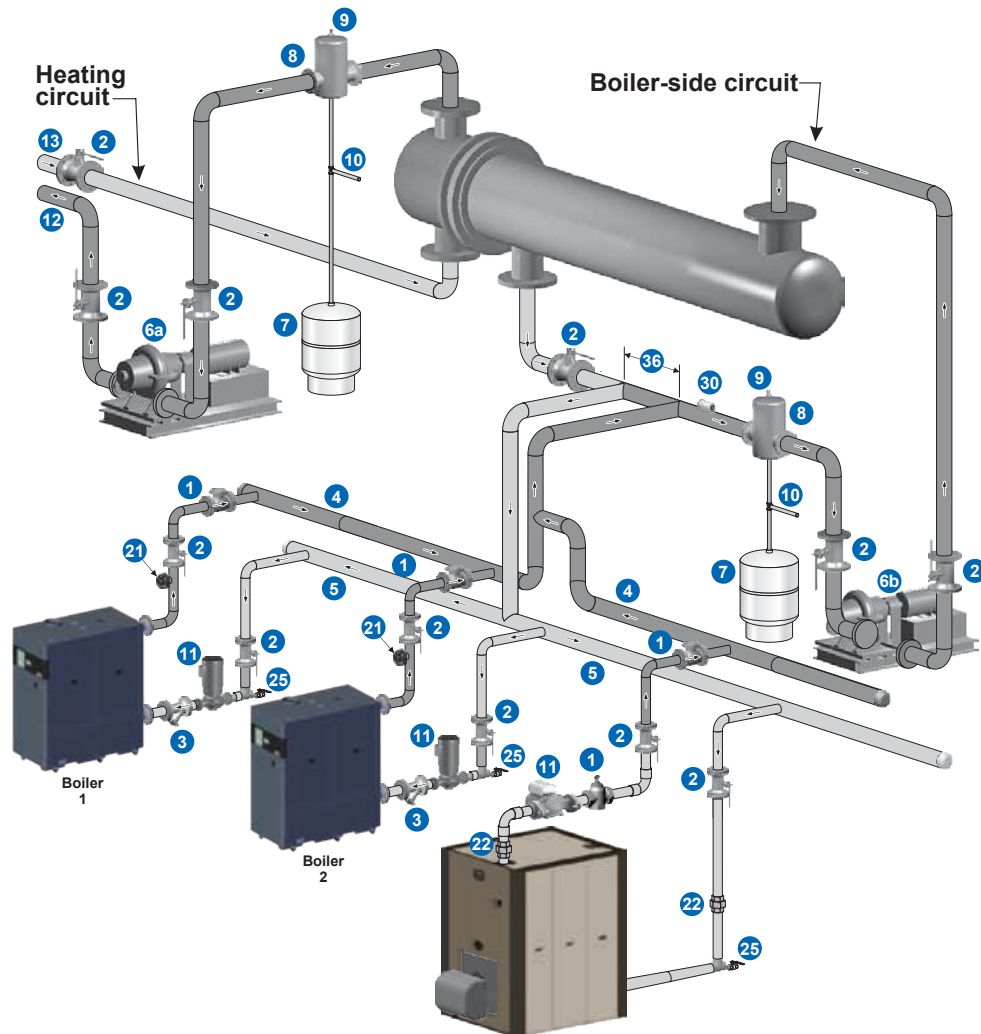
Purpose

Isolation heat exchanger for applications with high system pressure (over 160 PSIG), such as tall buildings. Typical application shown with shell and tube heat exchanger provided by installer.

- Combine Weil-McLain condensing boilers and large-mass boilers in one system controlled by the control.

- Use condensing boilers during LOW-LOAD periods (spring, fall) and high-mass boilers during HIGH-LOAD periods.
- The control will sequence the high mass boiler when needed.

Figure 17 Piping schematic - typical piping for multiple SVF boilers. Adjust boiler connections as required for other boiler models.



Legend – Figure 17

1) Flow/check or spring check valve.	8) System air eliminator.	22) Unions (recommended).
2) Isolation valves.	9) System automatic air vent.	25) External drain/blowdown valve, when used, 3/4" NPT or larger.
3) Strainer (recommended on each boiler on return line) (Not shown).	10) Cold water supply.	30) Header Temp. Sensor (System Supply Sensor), at least 6 pipe diameters (but no more than 3 feet) from boiler connection tees.
4) Multiple Boiler Manifold (Supply).	11) Boiler Circulator (each boiler).	36) Secondary connection to boiler manifolds—space no greater than 8 pipe diameters apart.
5) Multiple Boiler Manifold (Return).	12) System supply.	
6) Heating system circulator:	13) System return.	
a. Exchanger tube-side	14) Relief valve and discharge piping, installed per the SVF boiler manual (Not shown).	
b. Shell-side	21) Boiler T&P gauge.	
7) Expansion tank (diaphragm type).		

EXPRESS SETUP Multi-Boilers — Example C (continued)**Control Setting Notes**

- See **Table 6, page 32** for required and optional settings.
- The table follows the general setup required to achieve the shown systems with shown priorities.

Settings can be made using the WIZARD or by following instructions in the SVF 725-3000 Advance Manual (Nuro Boiler Controller) to enter the settings manually.

NOTICE

1. *Contact heat exchanger manufacturer for heat exchanger shell-side and tube-side piping and pump requirements. Tube-side flow and temperatures must meet heating system requirements.*
2. *Contact heat exchanger manufacturer for sizing heat exchanger.*
3. *Heat exchanger shell-side circuit requires its own expansion tank as shown.*
4. *Heating system circuit requires its own expansion tank, as shown, plus its own relief valve set to protect heating system and heat exchanger piping and components.*

Circulators and Piping**⚠WARNING**

Provide an external relay and external power to all circulators. Failure to comply can result in severe personal injury, death, or substantial property damage.

- Piping must be primary/secondary as shown, with the boiler piped in a secondary loop.
- Size circulators for required flow.
- Zone circulators and relays supplied by installer. For alternate zone wiring using a zone controller, see manufacturer's instructions.
- A boiler circulator must be supplied by installer.
- Follow all instructions in this manual for piping boiler and system.

EXPRESS SETUP Multi-Boilers — Example C (continued)

Table 6 Typical Application C multiple boiler system setup requirements. Parameters not listed below can be left at factory default settings, unless special needs indicate different settings.

CONTROL SETTINGS (in order of WIZARD sequences)	BOLD ITALIC - value must be set or verified <i>D</i> - default acceptable; change if desired
Master Boiler Setup: Setup Wizard	
Will this boiler operate alone or as part of a Cascade System?	<i>Boiler in Cascade System</i>
Will the boiler be a Cascade Master or Cascade Member?	<i>Cascade Master</i>
Do you want to use the remote enable terminals to enable the cascade system?	<i>Yes</i>
How else will this cascade system be enabled?	<i>Always Enable or Outdoor Air*</i>
What sets the boiler Setpoint?	<i>Use Fixed Setpoint (adjust parameters as necessary on next screen) or Outdoor Air**</i>
What is the desired Setpoint Temperature?	<i>Select correct temperature based on System Type</i>
Do the member boilers use individual boiler pumps or isolation valves to control water flow?	<i>Pumps</i>
What control parameter will be sent to the member boilers?	<i>Common Firing Rate</i>
What determines Firing additional boilers in cascade system?	<i>Temperature Firing Rate</i>
What is the temperature differential to start a boiler?	<i>3 (D)</i>
What is the temperature differential to stop a boiler?	<i>8 (D)</i>
What is the firing rate to start a boiler?	<i>75 (D)</i>
What is the firing rate to stop a boiler?	<i>1 (D)</i>
What is the max header temperature to shut off all boilers in the cascade?	<i>Adjust according to system need</i>
How much time should elapse before an additional boiler is fired if needed?	<i>240 (D)</i>
How much time should elapse before the next boiler is stopped?	<i>240 (D)</i>
How should the member boilers be staged?	<i>Equal Run Time</i>
Are there Condensing Boiler and Non-Condensing Boilers in the cascade System?	<i>Condensing Only OR Non-Condensing Only</i>
Master Boiler Setup: Setup Wizard - Member Functions	
What is the member number of this boiler?	<i>1</i>
What is the member Priority Group?	<i>Priority Group A</i>
Should this member run if the communication is lost with the master?	<i>No***</i>
Master Boiler Setup: Setup Wizard - Relay Assignment	
Relay Association Setup	<i>Relay A - Boiler Pump Relay B - System Pump Relay C - System Pump Relay D - Aux Boiler in Cascade****</i>
Will this boiler also manage Domestic Hot Water?	<i>No</i>
Master Boiler Setup: Finish the WIZARD	
ENTER TIME AND DATE INFORMATION.	
Settings -> User Settings -> Time & Date	
Settings -> User Settings -> Local Rep Setup: Enter in service contact information	
Notes:	
*Select "Outdoor Air" (if sensor is used: System will shut down at outdoor air shut down temperature setpoint)	
**Select "Outdoor Air" (if sensor is used: Adjust parameters as necessary on next screen)	
***Select "Yes" if additional precautions are needed. This will activate the boiler to maintain boiler supply temperature to a fixed setpoint or last known master setpoint, which ever is chosen when communication from master is lost.	
****Additional High Mass Boiler's Enable/Disable contacts should be wired into Relay D. Relay D will activate once all SVF Boilers in system are at 100% of rate.	

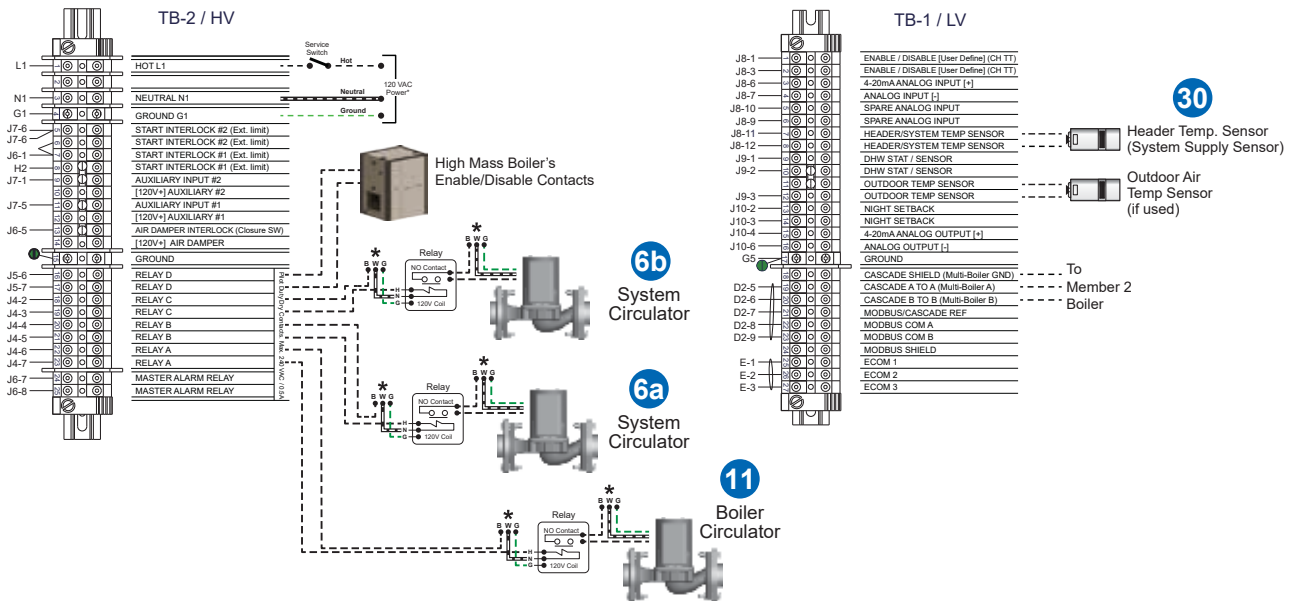
Member 2 Boiler Setup: Setup Wizard	
Will this boiler operate alone or as part of a Cascade System?	Boiler in Cascade System
Will the boiler be a Cascade Master or Cascade Member?	Cascade Member
What is the member number of this boiler?	2
What is the member Priority Group?	Priority Group A
Should this member run if the communication is lost with the master?	No***
Does this member boilers use individual boiler pumps or isolation valves to control water flow?	Pumps
Member 2 Boiler Setup: Setup Wizard - Relay Assignment	
Relay Association Setup	Relay A - Boiler Pump Relay B - None Relay C - None Relay D - None
Member 2 Boiler Setup: INPUT/OUTPUT - Indirect Tank (DHW)	
Will this boiler also manage Domestic Hot Water?	No
Member 2 Boiler Setup: Finish the WIZARD	
ENTER TIME AND DATE INFORMATION.	
Settings -> User Settings -> Time & Date	
Settings -> User Settings -> Local Rep Setup: Enter in service contact information	
Notes:	
***Select "Yes" if additional precautions are needed. This will activate the boiler to maintain boiler supply temperature to a fixed setpoint or last known master setpoint, which ever is chosen when communication from master is lost.	

EXPRESS SETUP Multi-Boilers — Example C (continued)

MASTER BOILER - FIELD WIRING

NOTICE

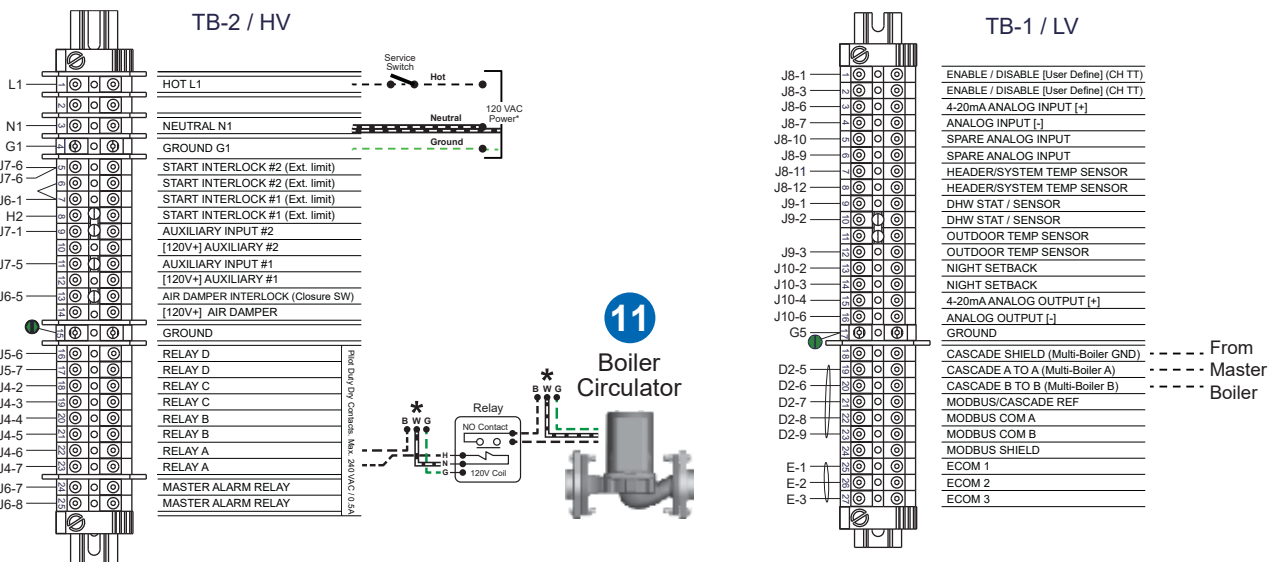
SVF725/850 terminal shown; Terminal # IDs vary depending on boiler model. See “High Voltage (TB2) Terminal Block Wiring – SVF 725/850” starting on [page 62](#) for boiler model specific # IDs.



MEMBER 2 BOILER - FIELD WIRING

NOTICE

SVF725/850 terminal shown; Terminal # IDs vary depending on boiler model. See “High Voltage (TB2) Terminal Block Wiring – SVF 725/850” starting on [page 62](#) for boiler model specific # IDs.



NOTICE

*An external electrical disconnect and overload protection (not supplied with the boiler) are required. Refer to Block Wiring Terminal F on pages [64](#), [71](#), [74](#) or [77](#) for proper wiring and configuration of the electrical connections. The electrical service to the boiler must be installed and grounded in accordance with local codes or, in the absence of such requirements, in the U.S. with National Electrical Codes, ANSI/NFPA No. 70 latest edition or, in Canada, to the current Canadian Electrical Code, Part I, CSA C22.1 latest edition. Installed conduit must not block any of the boiler's openings and must allow the front door to be opened.

EXPRESS SETUP Multi-Boilers — Example D

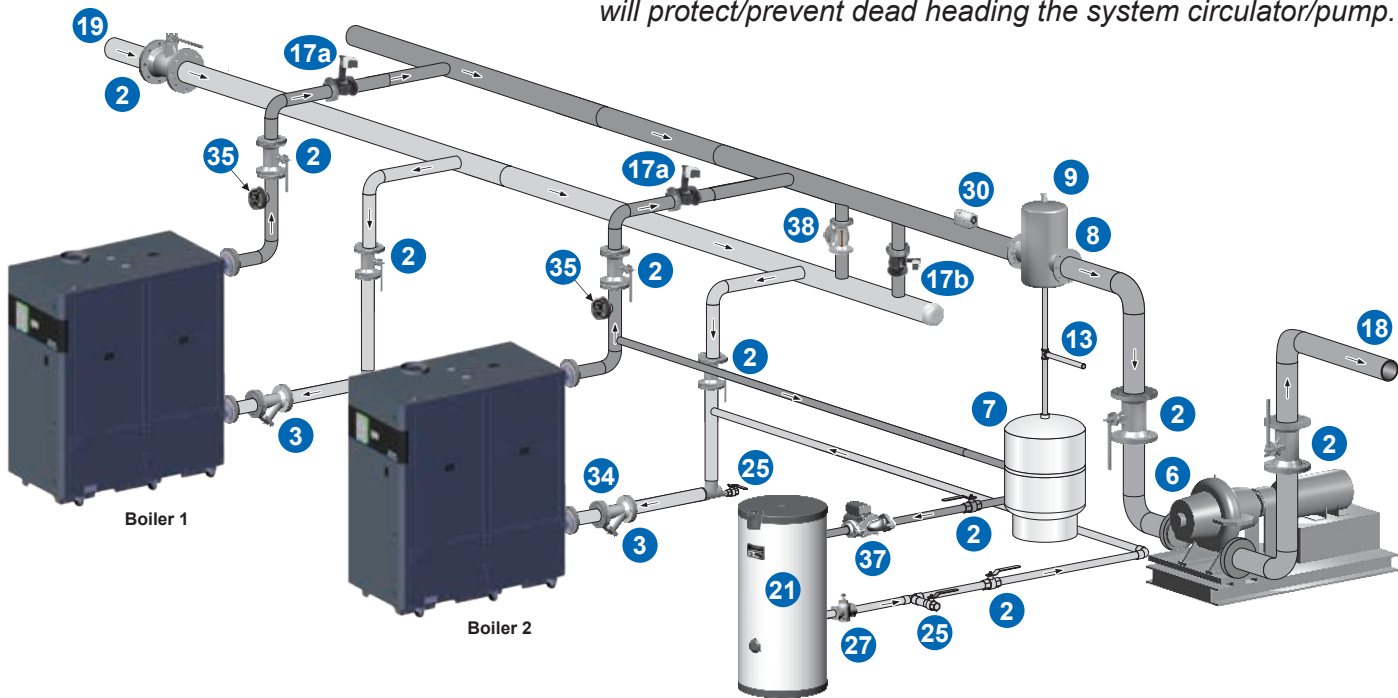
Multiple Boiler using Variable-Primary Piping with DHW Storage Tank direct-piped to a single boiler

- Purpose
- Space heating with multiple zones using primary piping with variable speed system circulator.
 - DHW piped directly to the Member 2 boiler.
 - DHW priority – Member boiler 2 provides priority to locally piped DHW while network heating is discontinued on that boiler. Boiler 1 will continue to service network system.

Figure 18 Piping schematic - typical piping for multiple SVF boilers. Adjust boiler connections as required for other boiler models.

NOTICE This method does not provided DHW redundancy. DHW can only be supplied when Boiler 2 is operational.

NOTICE 38 - It is recommended that a differential pressure by-pass valve be used in case of a motorized valve failure. This will protect/prevent dead heading the system circulator/pump.



NOTICE 17A - It is recommended to use a motorized valve with an end switch to indicate when the valve is in the open position. This should be wired into the Start Interlock circuit of the SVF boiler.

Legend – Figure 18

<div>2) Isolation valves.</div> <div>3) Strainer (recommended on return line to each boiler).</div> <div>6) System pump.</div> <div>7) Expansion tank (diaphragm type shown).</div> <div>8) System air eliminator.</div> <div>9) System automatic air vent.</div> <div>13) Cold water supply (requires items 10, 11 and 12 as shown in Figure 7, page 8.</div> <div>17A) Boiler - Motorized Isolation Valve (recommended).</div>	<div>17B) By-Pass - Motorized Isolation Valve required if isolation valves are used on individual boilers, or a differential pressure by-pass valve if designed to do so.</div> <div>18) System supply.</div> <div>19) System return.</div> <div>20) Boiler relief valve and discharge piping (not shown)—installed per the SVF Boiler Manual.</div> <div>21) Indirect-fired storage water heaters (Weil-McLain AQUA PLUS shown). See water heater manual for DHW piping.</div>	<div>25) External drain/blowdown valve, when used, ¾" NPT or larger.</div> <div>27) Flow/Check Valve in DHW Piping.</div> <div>30) Header Temp. Sensor (System Supply Sensor), at least 6 pipe diameters (but no more than 3 feet) from first and last boiler connection tees.</div> <div>34) Flow switch (not shown) is recommended if flow could drop below the minimum flow specified in the table on page 8.</div> <div>35) Boiler T&P gauge.</div> <div>37) DHW Circulator.</div> <div>38) Differential pressure by-pass valve.</div>
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EXPRESS SETUP Multi-Boilers — Example D (continued)**Control Setting Notes**

- See **Table 7, page 36** for required and optional settings.
- The table follows the general setup required to achieve the shown systems with shown priorities.
- Settings can be made using the WIZARD or by following instructions in the SVF 725-3000 Advance Manual (Nuro Boiler Controller) to enter the settings manually.
- Variable Primary Circulator is operated by an external controller in the system.
- See **page 36** on how to use the control for Primary Valve Control.

Circulators and Piping**⚠WARNING**

Provide an external relay and external power to all circulators. Failure to comply can result in severe personal injury, death, or substantial property damage.

⚠WARNING

*DHW tanks piped using this arrangement need to be sized for the required load, with a DHW pump selected to provide a flow rate through the boiler, piping and tank that is within the allowable flow rate range listed in the table on **page 8**.*

NOTICE

- Follow all sizing guidelines on **page 8**. Pumps must provide flow rates required.
- Use recognized engineering design practices throughout.
- If DHW Load is smaller than system load, the following settings may be changed to compensate difference:

Settings -> All Parameters -> DHW Settings -> General Domestic Hot Water:

- DHW Max Fan Speed
- DHW Low Fire Hold Time
- DHW Time to High Fire
- DHW Acceleration Rate for Firing Rate Change
- DHW Deceleration Rate for Firing Rate Change

- Size Variable Primary System Circulator for required flow.
- Follow all instructions in this manual for piping boiler and system.
- DHW circulators supplied by installer. Size circulators for required flow.
- DHW can only be supplied when Member 2 Boiler is operational in the method shown in **Figure 18, page 34**.

	Flow Rate	Size	Flow Rate	Size
Suggested DHW boiler-side pipe sizing (for max 0.04 feet head loss per foot of total equivalent length, TEL)	1 – 3.9 gpm	¾	24 – 45 gpm	2
	3.9 – 7.1 gpm	1	45 – 75 gpm	2-½
	7.1 – 16 gpm	1-¼	75 – 140 gpm	3
	16 – 24 gpm	1-½	140 – 290 gpm	4

Isolation / By-Pass Valve Wiring

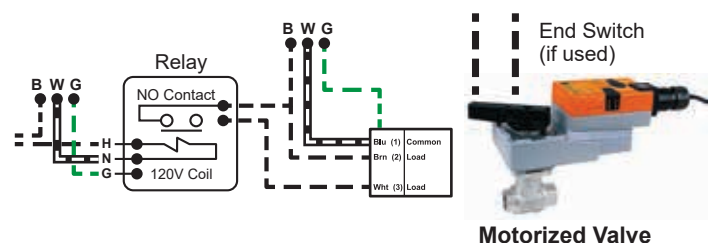
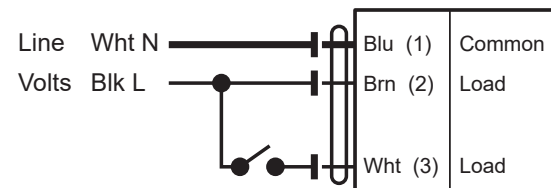
Wire diagram and instruction below are based on Isolation / Bypass valves purchased through Weil-McLain. These valves are Normally Closed.

A continuous power must be applied to Terminal (2). Terminal (3) must be wired back to Control, through an isolation relay. The Control will make or break the electrical connection driving the valve to open or close. For alternative wiring, see valve manufacturer's instructions.

For Control setup, under "Relay Association Setup", choose either "Boiler Valve Drive Open Spring Closed" or "Bypass Valve Drive Open Spring Closed" depending whether using valve for Boiler Isolation Valve or System Bypass.

Wiring Diagrams

On/Off AC 100...240 V.



EXPRESS SETUP Multi-Boilers — Example D (continued)

Table 7 Typical Application D multiple boiler system setup requirements. Parameters not listed below can be left at factory default settings, unless special needs indicate different settings.

CONTROL SETTINGS (in order of WIZARD sequences)	BOLD ITALIC - value must be set or verified <i>D</i> - default acceptable; change if desired
Master Boiler Setup: Setup Wizard	
Will this boiler operate alone or as part of a Cascade System?	Boiler in Cascade System
Will the boiler be a Cascade Master or Cascade Member?	Cascade Master
Do you want to use the remote enable terminals to enable the cascade system?	Yes
How else will this cascade system be enabled?	Always Enable or Outdoor Air ¹
What sets the boiler Setpoint?	Use Fixed Setpoint (adjust parameters as necessary on next screen) or Outdoor Air ²
What is the desired Setpoint Temperature?	Select correct temperature based on System Type
Do the member boilers use individual boiler pumps or isolation valves to control water flow?	Valves
Is a system bypass valve used?	Yes
What is the minimum number of boiler valves that should be open at all times?	0⁴
What is the maximum number of boiler valves that should be open at all times?	2⁵
What determines Firing additional boilers in cascade system?	Temperature Firing Rate
What is the temperature differential to start a boiler?	3 (D)
What is the temperature differential to stop a boiler?	8 (D)
What is the firing rate to start a boiler?	75 (D)
What is the firing rate to stop a boiler?	1 (D)
What is the max header temperature to shut off all boilers in the cascade?	Adjust according to system need
How much time should elapse before an additional boiler is fired if needed?	240 (D)
How much time should elapse before the next boiler is stopped?	240 (D)
How should the member boilers be staged?	Equal Run Time
Are there Condensing Boiler and Non-Condensing Boilers in the cascade System?	Condensing Only OR Non-Condensing Only
Master Boiler Setup: Setup Wizard - Member Functions	
What is the member number of this boiler?	1
What is the member Priority Group?	Priority Group A
Should this member run if the communication is lost with the master?	No ³
Master Boiler Setup: Setup Wizard - Relay Assignment	
Relay Association Setup	Relay A - Boiler Valve...⁶ Relay B - None⁶ Relay C - Bypass Valve...⁷ Relay D - None⁷
Will this boiler also manage Domestic Hot Water?	No
Master Boiler Setup: Finish the WIZARD	
ENTER TIME AND DATE INFORMATION.	
Settings -> User Settings -> Time & Date	
Settings -> User Settings -> Local Rep Setup: Enter in service contact information	
Notes:	
¹ Select "Outdoor Air" (if sensor is used: System will shut down at outdoor air shut down temperature setpoint)	
² Select "Outdoor Air" (if sensor is used: Adjust parameters as necessary on next screen)	

³ Select "Yes" if additional precautions are needed. This will activate the boiler to maintain boiler supply temperature to a fixed setpoint or last known master setpoint, which ever is chosen when communication from master is lost.

⁴ Enter 1, if you don't have a Bypass Valve in system.

⁵ Enter maximum number of boilers in system, unless maximum water flow rate from system circulator is not enough to support needed flow rate through all boilers at maximum input rate. If needed, reduce number to meet maximum water flow rate requirement.

⁶ Select based on type of valve: Boiler Valve Drive Open, Boiler Valve Drive Close (These options will require the use of 2 relays, one for Boiler Valve Drive Open (Relay A) and one for Boiler Valve Drive Close (Relay B)); or can choose Boiler Valve Drive Open Spring Close, or Boiler Valve Spring Open Drive Close (These two options use one relay (Relay A))

If Valve End Switch is used:

-Wire Valve End Switches into Start Interlock 1 or 2

-Rename Start Interlock: Info -> Customize -> Rename Elements -> "Start Interlock 1 or 2" (depending on where End Switch is wired to) change to "Valve End Switch"

-Interlock start time allowed before lockout is defaulted to 5 minutes. This setting may be adjusted: Settings -> All Parameters -> Boiler Settings -> General Boiler Settings -> Start Time Allowed Before Lockout

⁷ Select based on type of valve: Bypass Valve Drive Open, Bypass Valve Drive Close (These options will require the use of 2 relays, one for Bypass Valve Drive Open (Relay C) and one for Bypass Valve Drive Close (Relay D)); or can choose Bypass Valve Drive Open Spring Close, or Bypass Valve Spring Open Drive Close (These two options use one relay (Relay C))

If Bypass Valve End Switch is used:

-Wire Valve End Switch into Aux 1 or Aux 2

-Settings -> All Parameters -> Cascade Master -> Valve Control -> Bypass Valve Endswitch: Change to Aux 1 or Aux 2 (depending on where End Switch is wired to)

-Settings -> All Parameters -> Cascade Master -> Valve Control -> Time allowed to make endswitch: Adjust according to valve closure time

EXPRESS SETUP Multi-Boilers — Example D (continued)

Member 2 Boiler Setup: Setup Wizard	
Will this boiler operate alone or as part of a Cascade System?	Boiler in Cascade System
Will the boiler be a Cascade Master or Cascade Member?	Cascade Member
What is the member number of this boiler?	2
What is the member Priority Group?	Priority Group A
Should this member run if the communication is lost with the master?	No***
Does this member boilers use individual boiler pumps or isolation valves to control water flow?	Valves

Member 2 Boiler Setup: Setup Wizard - Relay Assignment	
Relay Association Setup	Relay A - Boiler Valve...⁶ Relay B - None⁶ Relay C - DHW Boiler Side Pump Relay D - None

Member 2 Boiler Setup: INPUT/OUTPUT - Indirect Tank (DHW)	
Will this boiler also manage Domestic Hot Water?	Yes
How is this boiler controlled for DHW?	Aquastat in Storage Tank
What are the desired Temperatures?	
DHW Boiler Setpoint Temperature	140 (D)
DHW Boiler Max Setpoint Temperature	185 (D)
Max DHW Boiler Temperature	190 (D)
Boiler Water: What is the on differential?	5 (D)
Boiler Water: What is the off differential?	15 (D)

Member 2 Boiler Setup: Finish the WIZARD	
ENTER TIME AND DATE INFORMATION.	
Settings -> User Settings -> Time & Date	
Settings -> User Settings -> Local Rep Setup: Enter in service contact information	
Notes:	

***Select "Yes" if additional precautions are needed. This will activate the boiler to maintain boiler supply temperature to a fixed setpoint or last known master setpoint, which ever is chosen when communication from master is lost.

⁶Select based on type of valve: Boiler Valve Drive Open, Boiler Valve Drive Close (These options will require the use of 2 relays, one for Boiler Valve Drive Open (Relay A) and one for Boiler Valve Drive Close (Relay B)); or can choose Boiler Valve Drive Open Spring Close, or Boiler Valve Spring Open Drive Close (These two options use one relay (Relay A))

If Valve End Switch is used:

-Wire Valve End Switches into Start Interlock 1 or 2

-Rename Start Interlock: Info -> Customize -> Rename Elements -> "Start Interlock 1 or 2" (depending on where End Switch is wired to) change to "Valve End Switch"

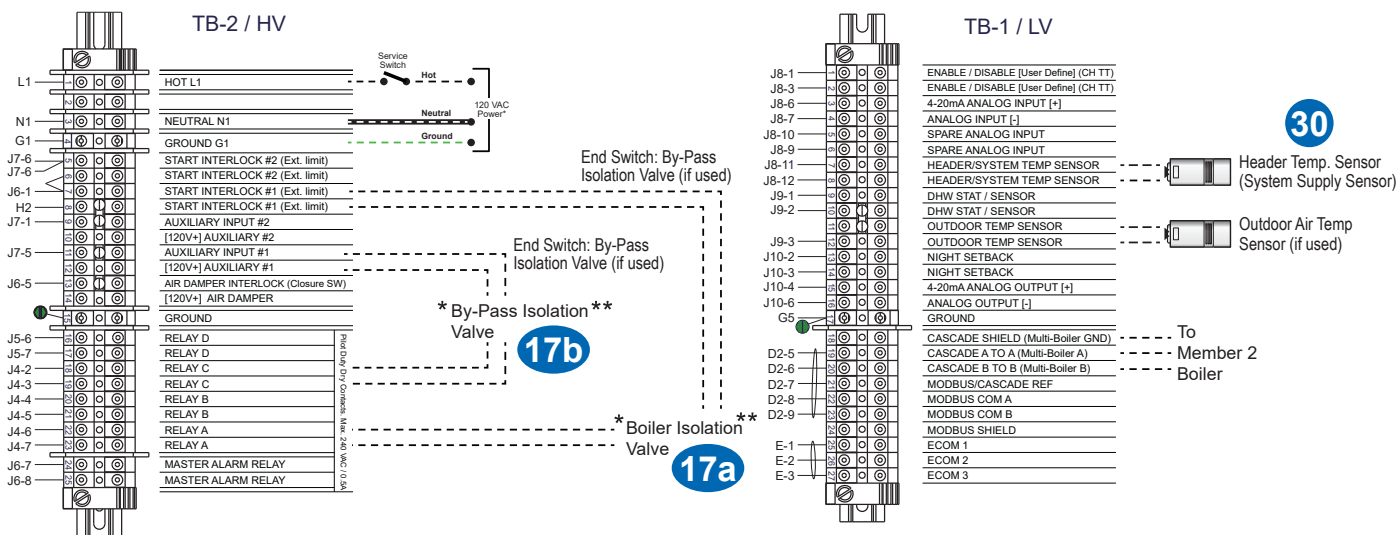
-Interlock start time allowed before lockout is defaulted to 5 minutes. This setting may be adjusted: Settings -> All Parameters -> Boiler Settings -> General Boiler Settings -> Start Time Allowed Before Lockout

EXPRESS SETUP Multi-Boilers — Example D (continued)

MASTER BOILER - FIELD WIRING

NOTICE

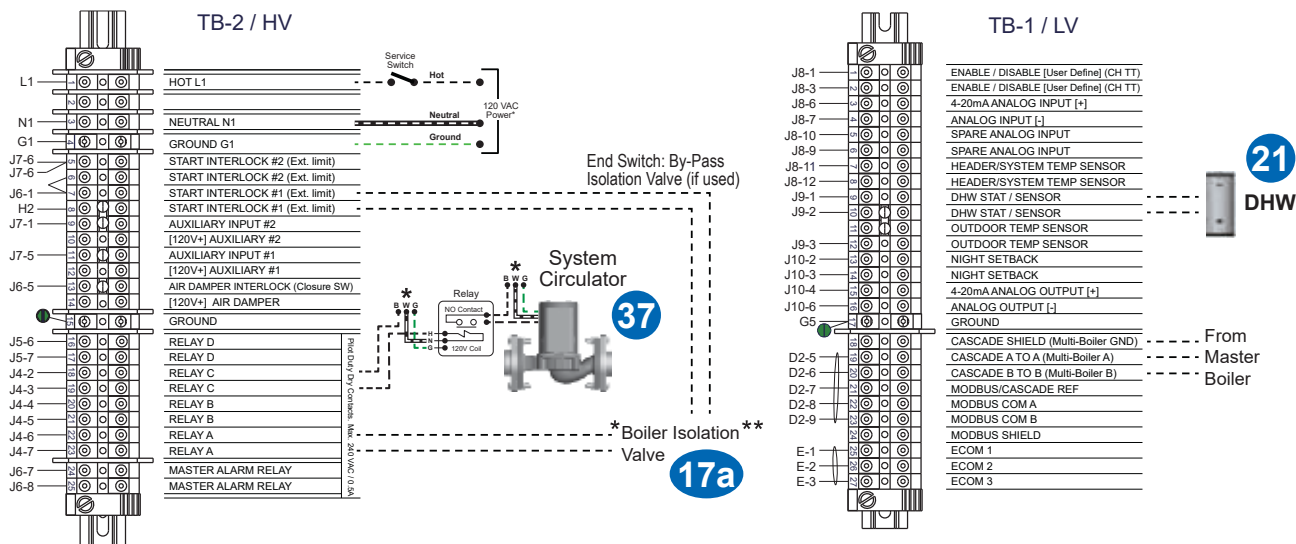
SVF725/850 terminal shown; Terminal # IDs vary depending on boiler model. See “High Voltage (TB2) Terminal Block Wiring – SVF 725/850” starting on [page 62](#) for boiler model specific # IDs.



MEMBER 2 BOILER - FIELD WIRING

NOTICE

SVF725/850 terminal shown; Terminal # IDs vary depending on boiler model. See “High Voltage (TB2) Terminal Block Wiring – SVF 725/850” starting on [page 62](#) for boiler model specific # IDs.



NOTICE

*An external electrical disconnect and overload protection (not supplied with the boiler) are required. Refer to Block Wiring Terminal F on pages [64](#), [71](#), [74](#) or [77](#) for proper wiring and configuration of the electrical connections. The electrical service to the boiler must be installed and grounded in accordance with local codes or, in the absence of such requirements, in the U.S. with National Electrical Codes, ANSI/NFPA No. 70 latest edition or, in Canada, to the current Canadian Electrical Code, Part I, CSA C22.1 latest edition. Installed conduit must not block any of the boiler's openings and must allow the front door to be opened.

** Isolation valve wiring shown assumes use of Weil-McLain's Isolation Valves and the wiring setup based on page 35, if other Isolation Valves or alternative wire methods are used, additional relays on Control Board can provide power to drive isolation valve in opposite direction. Adjust control parameters accordingly. See [“Isolation / By-Pass Valve Wiring” on page 35](#) for further details.

EXPRESS SETUP Multi-Boilers — Example E

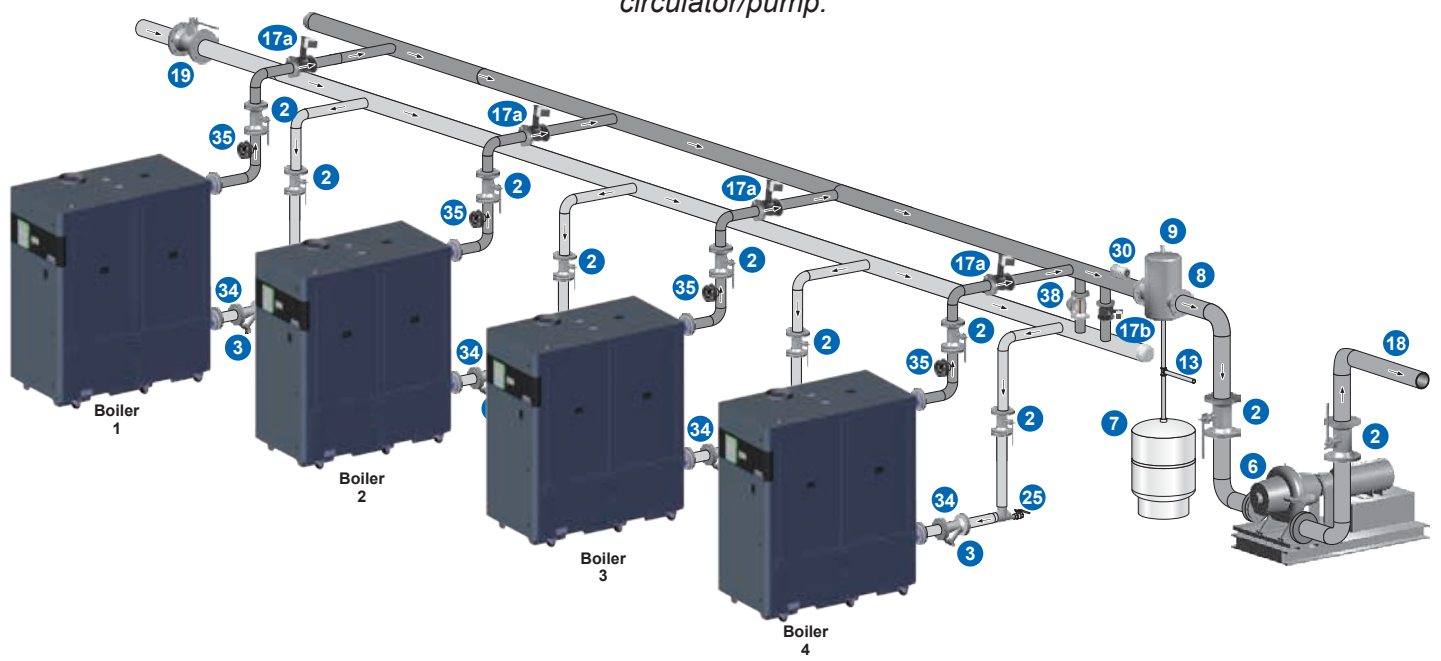
Multiple Boiler using Variable-Primary Piping

Purpose

- Space heating with multiple zones using primary piping with variable speed system circulator.

Figure 19 Piping schematic - typical piping for multiple SVF boilers. Adjust boiler connections as required for other boiler models.

NOTICE 38 – It is recommended that a differential pressure by-pass valve be used in case of a motorized valve failure. This will protect/prevent dead heading the system circulator/pump.



NOTICE 17A – It is recommended to use a motorized valve with an end switch to indicate when the valve is in the open position. This should be wired into the Start Interlock circuit of the SVF boiler.

Legend – Figure 19

<p>2) Isolation valves.</p> <p>3) Strainer (recommended on return line to each boiler).</p> <p>6) System pump.</p> <p>7) Expansion tank (diaphragm type shown).</p> <p>8) System air eliminator.</p> <p>9) System automatic air vent.</p> <p>13) Cold water supply (requires items 10, 11 and 12 as shown in Figure 10, page 9).</p>	<p>17A) Boiler - Motorized Isolation Valve (recommended).</p> <p>17B) By-Pass - Motorized Isolation Valve Required if isolation valves are used on individual boilers, or a differential pressure by-pass valve if designed to do so.</p> <p>18) System supply.</p> <p>19) System return.</p> <p>20) Boiler relief valve and discharge piping (not shown)—installed per the SVF Boiler Manual.</p>	<p>25) External drain/blowdown valve, when used, ¾" NPT or larger.</p> <p>30) Header Temp. Sensor (System Supply Sensor), at least 6 pipe diameters (but no more than 3 feet) from first and last boiler connection tees.</p> <p>34) Flow switch (not shown) is recommended if flow could drop below the minimum flow specified in the table on page 8.</p> <p>35) Boiler T&P gauge.</p> <p>38) Differential pressure by-pass valve.</p>
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EXPRESS SETUP Multi-Boilers — Example E (continued)

Control Setting Notes

- See **Table 8, page 41** for required and optional settings.
- The table follows the general setup required to achieve the shown systems with shown priorities.
- Settings can be made using the WIZARD or by following instructions in the SVF 725-3000 Advance Manual (Nuro Boiler Controller) to enter the settings manually.
- Variable Primary Circulator is operated by an external controller in the system.
- See **Table 8, page 41** on how to use the control for Primary Valve Control.

Circulators and Piping

⚠ WARNING

Provide an external relay and external power to all circulators. Failure to comply can result in severe personal injury, death, or substantial property damage.

NOTICE

- Follow all sizing guidelines on **page 8**. Pumps must provide flow rates required.
- Use recognized engineering design practices throughout.
- Size Variable Primary System Circulator for required flow.
- Follow all instructions in this manual for piping boiler and system.

Isolation / By-Pass Valve Wiring

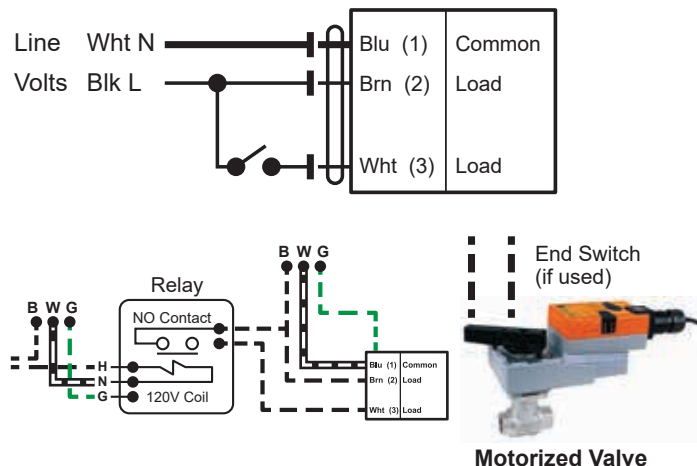
Wire diagram and instruction below are based on Isolation / Bypass valves purchased through Weil-McLain. These valves are Normally Closed.

A continuous power must be applied to Terminal (2). Terminal (3) must be wired back to Control, through an isolation relay. The Control will make or break the electrical connection driving the valve to open or close. For alternative wiring, see valve manufacturer's instructions.

For Control setup, under "Relay Association Setup", choose either "Boiler Valve Drive Open Spring Closed" or "Bypass Valve Drive Open Spring Closed" depending whether using valve for Boiler Isolation Valve or System Bypass.

Wiring Diagrams

On/Off AC 100...240 V.



EXPRESS SETUP Multi-Boilers — Example E (continued)

Table 8 Typical Application E multiple boiler system setup requirements. Parameters not listed below can be left at factory default settings, unless special needs indicate different settings.

CONTROL SETTINGS (in order of WIZARD sequences)	BOLD ITALIC - value must be set or verified <i>D</i> - default acceptable; change if desired
Master Boiler Setup: Setup Wizard	
Will this boiler operate alone or as part of a Cascade System?	Boiler in Cascade System
Will the boiler be a Cascade Master or Cascade Member?	Cascade Master
Do you want to use the remote enable terminals to enable the cascade system?	Yes
How else will this cascade system be enabled?	Always Enable or Outdoor Air ¹
What sets the boiler Setpoint?	Use Fixed Setpoint (adjust parameters as necessary on next screen) or Outdoor Air ²
What is the desired Setpoint Temperature?	Select correct temperature based on System Type
Do the member boilers use individual boiler pumps or isolation valves to control water flow?	Valves
Is a system bypass valve used?	Yes
What is the minimum number of boiler valves that should be open at all times?	0⁴
What is the maximum number of boiler valves that should be open at all times?	4⁵
What determines Firing additional boilers in cascade system?	Temperature Firing Rate
What is the temperature differential to start a boiler?	3 (D)
What is the temperature differential to stop a boiler?	8 (D)
What is the firing rate to start a boiler?	75 (D)
What is the firing rate to stop a boiler?	1 (D)
What is the max header temperature to shut off all boilers in the cascade?	Adjust according to system need
How much time should elapse before an additional boiler is fired if needed?	240 (D)
How much time should elapse before the next boiler is stopped?	240 (D)
How should the member boilers be staged?	Equal Run Time
Are there Condensing Boiler and Non-Condensing Boilers in the cascade System?	Condensing Only OR Non-Condensing Only
Master Boiler Setup: Setup Wizard - Member Functions	
What is the member number of this boiler?	1
What is the member Priority Group?	Priority Group A
Should this member run if the communication is lost with the master?	No ³
Master Boiler Setup: Setup Wizard - Relay Assignment	
Relay Association Setup	Relay A - Boiler Valve...⁶ Relay B - None⁶ Relay C - Bypass Valve...⁷ Relay D - None⁷
Will this boiler also manage Domestic Hot Water?	No
Master Boiler Setup: Finish the WIZARD	
ENTER TIME AND DATE INFORMATION.	
Settings -> User Settings -> Time & Date	
Settings -> User Settings -> Local Rep Setup: Enter in service contact information	

Notes:

¹ Select "Outdoor Air" (if sensor is used: System will shut down at outdoor air shut down temperature setpoint)

² Select "Outdoor Air" (if sensor is used: Adjust parameters as necessary on next screen)

³ Select "Yes" if additional precautions are needed. This will activate the boiler to maintain boiler supply temperature to a fixed setpoint or last known master setpoint, which ever is chosen when communication from master is lost.

⁴ Enter 1, if you don't have a Bypass Valve in system.

⁵ Enter maximum number of boilers in system, unless maximum water flow rate from system circulator is not enough to support needed flow rate through all boilers at maximum input rate. If needed, reduce number to meet maximum water flow rate requirement.

⁶ Select based on type of valve: Boiler Valve Drive Open, Boiler Valve Drive Close (These options will require the use of 2 relays, one for Boiler Valve Drive Open (Relay A) and one for Boiler Valve Drive Close (Relay B)); or can choose Boiler Valve Drive Open Spring Close, or Boiler Valve Spring Open Drive Close (These two options use one relay (Relay A))

If Valve End Switch is used:

-Wire Valve End Switches into Start Interlock 1 or 2

-Rename Start Interlock: Info -> Customize -> Rename Elements -> "Start Interlock 1 or 2" (depending on where End Switch is wired to) change to "Valve End Switch"

-Interlock start time allowed before lockout is defaulted to 5 minutes. This setting may be adjusted: Settings -> All Parameters -> Boiler Settings -> General Boiler Settings -> Start Time Allowed Before Lockout

⁷ Select based on type of valve: Bypass Valve Drive Open, Bypass Valve Drive Close (These options will require the use of 2 relays, one for Bypass Valve Drive Open (Relay C) and one for Bypass Valve Drive Close (Relay D)); or can choose Bypass Valve Drive Open Spring Close, or Bypass Valve Spring Open Drive Close (These two options use one relay (Relay C))

If Bypass Valve End Switch is used:

-Wire Valve End Switch into Aux 1 or Aux 2

-Settings -> All Parameters -> Cascade Master -> Valve Control -> Bypass Valve Endswitch: Change to Aux 1 or Aux 2 (depending on where End Switch is wired to)

-Settings -> All Parameters -> Cascade Master -> Valve Control -> Time allowed to make endswitch: Adjust according to valve closure time

EXPRESS SETUP Multi-Boilers — Example E (continued)

Member 2 Boiler Setup: Setup Wizard	
Will this boiler operate alone or as part of a Cascade System?	Boiler in Cascade System
Will the boiler be a Cascade Master or Cascade Member?	Cascade Member
What is the member number of this boiler?	2
What is the member Priority Group?	Priority Group A
Should this member run if the communication is lost with the master?	No***
Does this member boilers use individual boiler pumps or isolation valves to control water flow?	Valves

Member 2 Boiler Setup: Setup Wizard - Relay Assignment	
Relay Association Setup	Relay A - Boiler Valve... ⁶ Relay B - None ⁶ Relay C - None Relay D - None

Member 2 Boiler Setup: INPUT/OUTPUT - Indirect Tank (DHW)	
Will this boiler also manage Domestic Hot Water?	No

Member 2 Boiler Setup: Finish the WIZARD	
ENTER TIME AND DATE INFORMATION.	
Settings -> User Settings -> Time & Date	
Settings -> User Settings -> Local Rep Setup: Enter in service contact information	
Notes:	
***Select "Yes" if additional precautions are needed. This will activate the boiler to maintain boiler supply temperature to a fixed setpoint or last known master setpoint, which ever is chosen when communication from master is lost. ⁶ Select based on type of valve: Boiler Valve Drive Open, Boiler Valve Drive Close (These options will require the use of 2 relays, one for Boiler Valve Drive Open (Relay A) and one for Boiler Valve Drive Close (Relay B)); or can choose Boiler Valve Drive Open Spring Close, or Boiler Valve Spring Open Drive Close (These two options use one relay (Relay A) If Valve End Switch is used: -Wire Valve End Switches into Start Interlock 1 or 2 -Rename Start Interlock: Info -> Customize -> Rename Elements -> "Start Interlock 1 or 2" (depending on where End Switch is wired to) change to "Valve End Switch" -Interlock start time allowed before lockout is defaulted to 5 minutes. This setting may be adjusted: Settings -> All Parameters -> Boiler Settings -> General Boiler Settings -> Start Time Allowed Before Lockout	

Member 3 Boiler Setup: Setup Wizard	
Will this boiler operate alone or as part of a Cascade System?	Boiler in Cascade System
Will the boiler be a Cascade Master or Cascade Member?	Cascade Member
What is the member number of this boiler?	3
What is the member Priority Group?	Priority Group A
Should this member run if the communication is lost with the master?	No***
Does this member boilers use individual boiler pumps or isolation valves to control water flow?	Valves

Member 3 Boiler Setup: Setup Wizard - Relay Assignment	
Relay Association Setup	Relay A - Boiler Valve... ⁶ Relay B - None ⁶ Relay C - None Relay D - None

Member 3 Boiler Setup: INPUT/OUTPUT - Indirect Tank (DHW)	
Will this boiler also manage Domestic Hot Water?	No

Member 3 Boiler Setup: Finish the WIZARD	
ENTER TIME AND DATE INFORMATION.	
Settings -> User Settings -> Time & Date	
Settings -> User Settings -> Local Rep Setup: Enter in service contact information	
Notes:	
***Select "Yes" if additional precautions are needed. This will activate the boiler to maintain boiler supply temperature to a fixed setpoint or last known master setpoint, which ever is chosen when communication from master is lost. ⁶ Select based on type of valve: Boiler Valve Drive Open, Boiler Valve Drive Close (These options will require the use of 2 relays, one for Boiler Valve Drive Open (Relay A) and one for Boiler Valve Drive Close (Relay B)); or can choose Boiler Valve Drive Open Spring Close, or Boiler Valve Spring Open Drive Close (These two options use one relay (Relay A) If Valve End Switch is used: -Wire Valve End Switches into Start Interlock 1 or 2 -Rename Start Interlock: Info -> Customize -> Rename Elements -> "Start Interlock 1 or 2" (depending on where End Switch is wired to) change to "Valve End Switch" -Interlock start time allowed before lockout is defaulted to 5 minutes. This setting may be adjusted: Settings -> All Parameters -> Boiler Settings -> General Boiler Settings -> Start Time Allowed Before Lockout	

EXPRESS SETUP Multi-Boilers — Example E (continued)

Member 4 Boiler Setup: Setup Wizard	
Will this boiler operate alone or as part of a Cascade System?	Boiler in Cascade System
Will the boiler be a Cascade Master or Cascade Member?	Cascade Member
What is the member number of this boiler?	4
What is the member Priority Group?	Priority Group A
Should this member run if the communication is lost with the master?	No***
Does this member boilers use individual boiler pumps or isolation valves to control water flow?	Valves

Member 4 Boiler Setup: Setup Wizard - Relay Assignment	
Relay Association Setup	Relay A - Boiler Valve... ⁶ Relay B - None ⁶ Relay C - None Relay D - None

Member 4 Boiler Setup: INPUT/OUTPUT - Indirect Tank (DHW)	
Will this boiler also manage Domestic Hot Water?	No

Member 4 Boiler Setup: Finish the WIZARD	
ENTER TIME AND DATE INFORMATION.	
Settings -> User Settings -> Time & Date	
Settings -> User Settings -> Local Rep Setup: Enter in service contact information	
Notes:	

***Select "Yes" if additional precautions are needed. This will activate the boiler to maintain boiler supply temperature to a fixed setpoint or last known master setpoint, which ever is chosen when communication from master is lost.

⁶Select based on type of valve: Boiler Valve Drive Open, Boiler Valve Drive Close (These options will require the use of 2 relays, one for Boiler Valve Drive Open (Relay A) and one for Boiler Valve Drive Close (Relay B)); or can choose Boiler Valve Drive Open Spring Close, or Boiler Valve Spring Open Drive Close (These two options use one relay (Relay A)

If Valve End Switch is used:

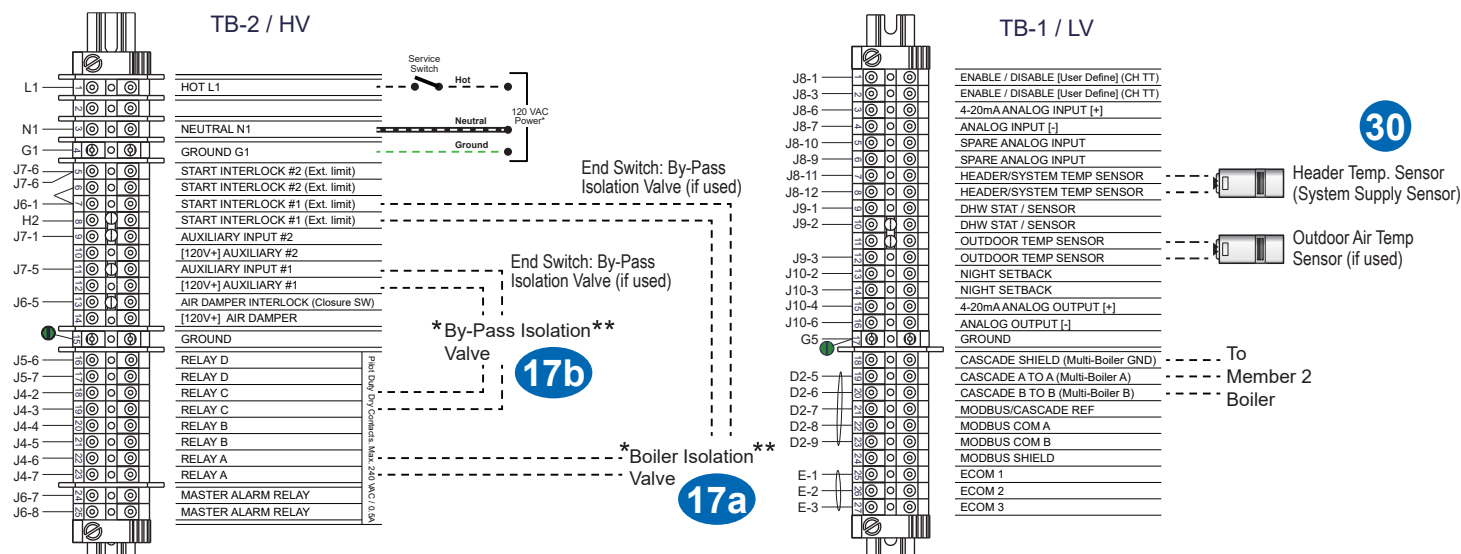
- Wire Valve End Switches into Start Interlock 1 or 2
- Rename Start Interlock: Info -> Customize -> Rename Elements -> "Start Interlock 1 or 2" (depending on where End Switch is wired to) change to "Valve End Switch"
- Interlock start time allowed before lockout is defaulted to 5 minutes. This setting may be adjusted: Settings -> All Parameters -> Boiler Settings -> General Boiler Settings -> Start Time Allowed Before Lockout

EXPRESS SETUP Multi-Boilers — Example E (continued)

MASTER BOILER - FIELD WIRING

NOTICE

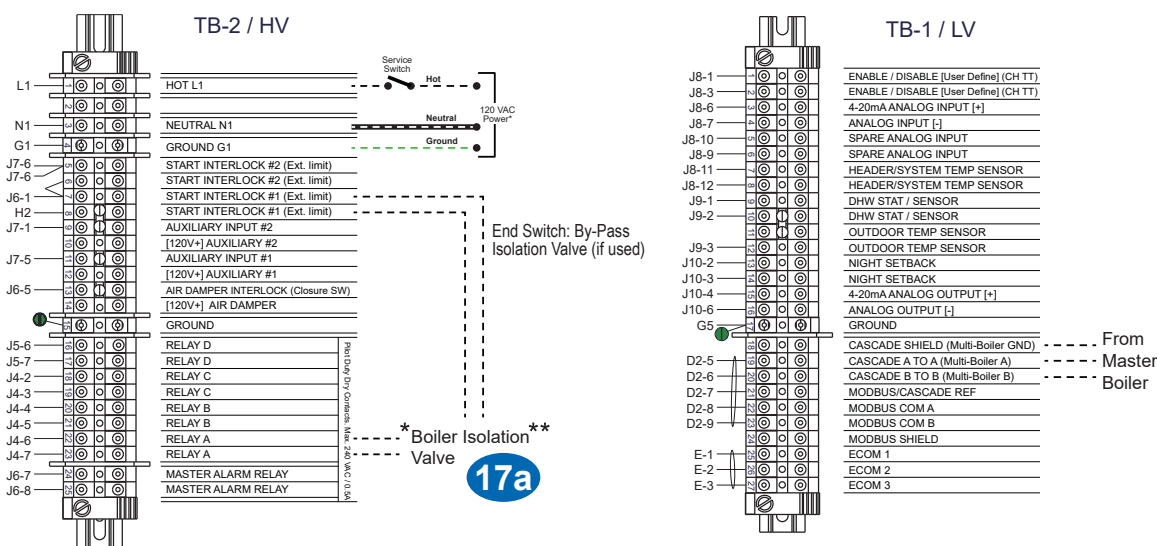
SVF725/850 terminal shown; Terminal # IDs vary depending on boiler model. See “High Voltage (TB2) Terminal Block Wiring – SVF 725/850” starting on [page 62](#) for boiler model specific # IDs.



MEMBER 2 BOILER - FIELD WIRING

NOTICE

SVF725/850 terminal shown; Terminal # IDs vary depending on boiler model. See “High Voltage (TB2) Terminal Block Wiring – SVF 725/850” starting on [page 62](#) for boiler model specific # IDs.



NOTICE

*An external electrical disconnect and overload protection (not supplied with the boiler) are required. Refer to Block Wiring Terminal F on pages [64](#), [71](#), [74](#) or [77](#) for proper wiring and configuration of the electrical connections. The electrical service to the boiler must be installed and grounded in accordance with local codes or, in the absence of such requirements, in the U.S. with National Electrical Codes, ANSI/NFPA No. 70 latest edition or, in Canada, to the current Canadian Electrical Code, Part I, CSA C22.1 latest edition. Installed conduit must not block any of the boiler's openings and must allow the front door to be opened.

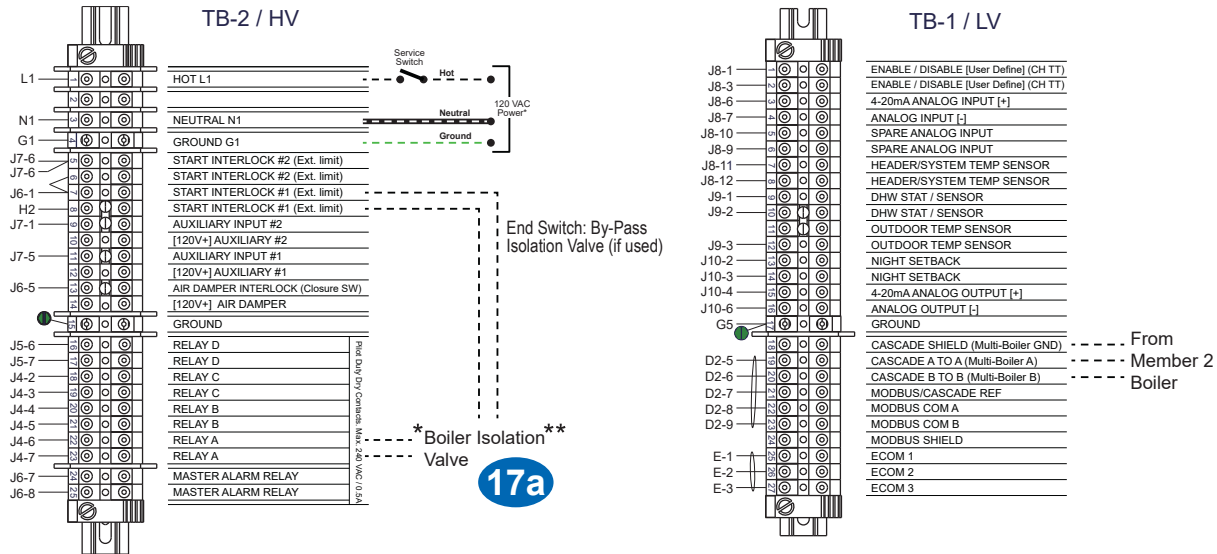
** Isolation valve wiring shown assumes use of Weil-McLain's Isolation Valves and the wiring setup based on page 40, if other Isolation Valves or alternative wire methods are used, additional relays on Control Board can provide power to drive isolation valve in opposite direction. Adjust control parameters accordingly. See “[Isolation / By-Pass Valve Wiring](#)” on [page 35](#) for further details.

EXPRESS SETUP Multi-Boilers — Example E (continued)

MEMBER 3 - FIELD WIRING

NOTICE

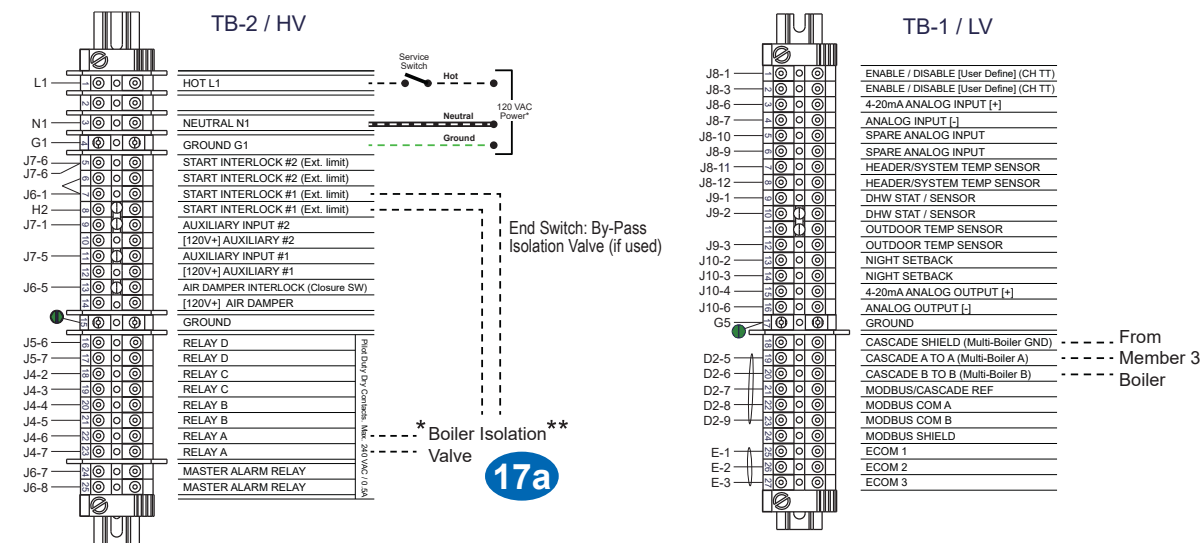
SVF725/850 terminal shown; Terminal # IDs vary depending on boiler model. See “High Voltage (TB2) Terminal Block Wiring – SVF 725/850” starting on [page 62](#) for boiler model specific # IDs.



MEMBER 4 BOILER - FIELD WIRING

NOTICE

SVF725/850 terminal shown; Terminal # IDs vary depending on boiler model. See “High Voltage (TB2) Terminal Block Wiring – SVF 725/850” starting on [page 62](#) for boiler model specific # IDs.



NOTICE

*An external electrical disconnect and overload protection (not supplied with the boiler) are required. Refer to Block Wiring Terminal F on pages [64](#), [71](#), [74](#) or [77](#) for proper wiring and configuration of the electrical connections. The electrical service to the boiler must be installed and grounded in accordance with local codes or, in the absence of such requirements, in the U.S. with National Electrical Codes, ANSI/NFPA No. 70 latest edition or, in Canada, to the current Canadian Electrical Code, Part I, CSA C22.1 latest edition. Installed conduit must not block any of the boiler's openings and must allow the front door to be opened.

** Isolation valve wiring shown assumes use of Weil-McLain's Isolation Valves and the wiring setup based on page 40, if other Isolation Valves or alternative wire methods are used, additional relays on Control Board can provide power to drive isolation valve in opposite direction. Adjust control parameters accordingly. See “[Isolation / By-Pass Valve Wiring](#)” on [page 35](#) for further details.

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SECTION 3

Electrical

This section is intended to provide wiring and zoning instructions for qualified installers and service contractors.

Section Contents

Electrical – General	47
Field Wiring	48

Electrical – General

⚠WARNING

Turn off electrical power supply at the service entrance panel before making any electrical connections. Failure to turn off the electrical power can cause electric shock, which can result in severe personal injury or death.

NOTICE

Do not use 24V from a transformer to power any external devices that are not listed in this manual.

The installation must comply with the National Electrical Code and any other national, state, provincial, or local codes and regulations. In Canada, comply with Canadian Electrical Code, Part 1 – CSA C22.1, and any other local codes.

⚠WARNING

Wiring errors can cause improper and dangerous operation. Label all wires to ensure proper connection. Never jumper (bypass) any device except for momentary testing. Failure to comply can result in severe personal injury, death, or substantial property damage.

Wiring must be N.E.C. Class 1. If original wiring supplied with the boiler must be replaced, use only type 105°C wire or equivalent. The boiler must be electrically grounded as required by the National Electrical Code – ANSI/NFPA 70, latest edition, or the Canadian Electrical Code, Part 1 – CSA C22.1.

The boiler must be electrically bonded to ground when installed in accordance with the requirements of the authority having jurisdiction. In the absence of such requirements, comply with the requirements in the National Electrical Code – ANSI/NFPA 70, latest edition, or the Canadian Electrical Code, Part 1 – CSA C22.1.

Power Requirements

- The SVF 725/850/1000 boilers are manufactured for 120 VAC, 60 Hz electrical service.
- The SVF 1500-2000 boilers are manufactured for 240 VAC, single phase, 60 Hz electrical service.
- The SVF 2500-3000 boilers are manufactured for either 240 VAC or 480 VAC, three phase, 60 Hz electrical service.

IMPORTANT

The SVF 2500-3000 boiler models MUST be ordered to the correct voltage. It is not possible to convert these models between 240V and 480V configurations in the field.

- The total operating amperage of the boiler is indicated on the nameplate. Boiler total draw cannot exceed 80% of the breaker amperage. Size the external disconnect accordingly.
- Before starting the boiler, ensure the proper electrical service is connected to the boiler.
- An external electrical disconnect and overload protection (not supplied with the boiler) **are required**.
- The installed conduit must not block any of the boiler's openings, and it must allow space to open the front door.

Field Wiring

Terminal Connections

SVF725/850

Low voltage field wiring terminal strips are inside the control tray on the right side of the boiler.

Line voltage, pump, and AUX, 120 VAC, terminal strips are inside the control tray on the left side of the boiler.

SVF1000-3000

Low voltage field wiring terminal strips are inside the Junction Box located in the back of the boiler: top box.

Line voltage, pump, and AUX 120 VAC terminal strips are inside the Junction Box located in the back of the boiler: middle/bottom box.

Note: The 2500-3000 have an additional junction box located under the low voltage and high voltage junction boxes. This box is for the 3-phase terminal strip for incoming 240V or 480V power.

Wiring Overview

See details on the following pages for the wiring connections outlined below.

1. Required wiring connections:
 - a. 120, 240, or 480 VAC power to the boiler. See above for model specific voltage requirements.
 - b. 120 VAC power out to the boiler circulator relay or pump starter.
 - c. Header Temperature Sensor (System supply temperature sensor).
2. Connections as needed by systems:
 - a. Thermostat, end switch, or other inputs for call for heat.
 - b. System zone circulators, valves, relays, and other similar connections.
 - c. System circulator, when required.
 - d. Outdoor Temperature Sensor (ODT).
3. Optional wiring connections:
 - a. External limits, proof-of-closure interlocks (combustion air damper, flow switch, etc.), 0–10 VDC for target or modulation control, remote alarm, additional heat demand contact, communication cables for building management system interface, multi-boiler wiring, isolation/bypass valves, and a variable speed pump.

Wire Entrances

⚠WARNING

A strain relief must be used through jacket knockouts. Failure to comply can result in severe personal injury, death, or substantial property damage.

Wire entrance knockouts are provided on the right, back and/or left of the boiler cabinet.

See the figures on [page 49](#) for knockout locations.

1. Line voltage:

725/850: Three knockouts on the left of the cabinet, and three knockouts on the back (Line In, Relay A, B, C, D)

1000-3000: Three knockouts on the back of the cabinet, (Line In, Relay A, B, C, D). 2500-3000 models have additional knockouts for the 240/480V 3-Phase Incoming Power Junction Box.

2. Low voltage

725/850: Three knockouts on the right of the cabinet and three knockouts on the back. Use one of these six knockouts for BMS communication wiring.

1000-3000: Three knockouts on the back of the cabinet. Use one of these three knockouts for BMS communication wiring

3. For the SVF 725/850 models only, seal all electrical entrances. Use a sealed strain relief, or a strain relief sealed with duct seal putty or silicone. Sealing the entrances prevents the boiler from drawing air from inside the boiler room; this is particularly important if the boiler is located in the same room as other gas appliances

⚠WARNING

All electrical entrances on the SVF 725/850 must be sealed. Unsealed entrances can draw air from inside the room, which can result in severe personal injury, death, or substantial property damage.

Wire Routing in the Cabinet

1. Line voltage: (120 , 240, or 480 VAC in, circulator outputs)
 - a. **750/850:** Line voltage should be wired from the left side electrical entrances going into the control tray.

Note: If using back left wire entrances, ensure correct wire length to route wires through cabinet to reach terminal strips in front of boiler. An internal wire chase is located on the side of the boiler. Use wire ties and mounts for wire management as needed. The wire chase includes additional holes to mount the wire ties.

1000-3000: Line voltage should be wired to terminal strips located on back side of cabinet in junction box.
 - b. Strip end of wire no more than 1/4" to avoid exposing uninsulated wire.
 - c. It is recommended to install an On/Off service switch in a junction box mounted near the boiler. Installation must meet all National and local electrical codes.

Field Wiring (continued)

Figure 20 Terminal block locations - SVF 725/850

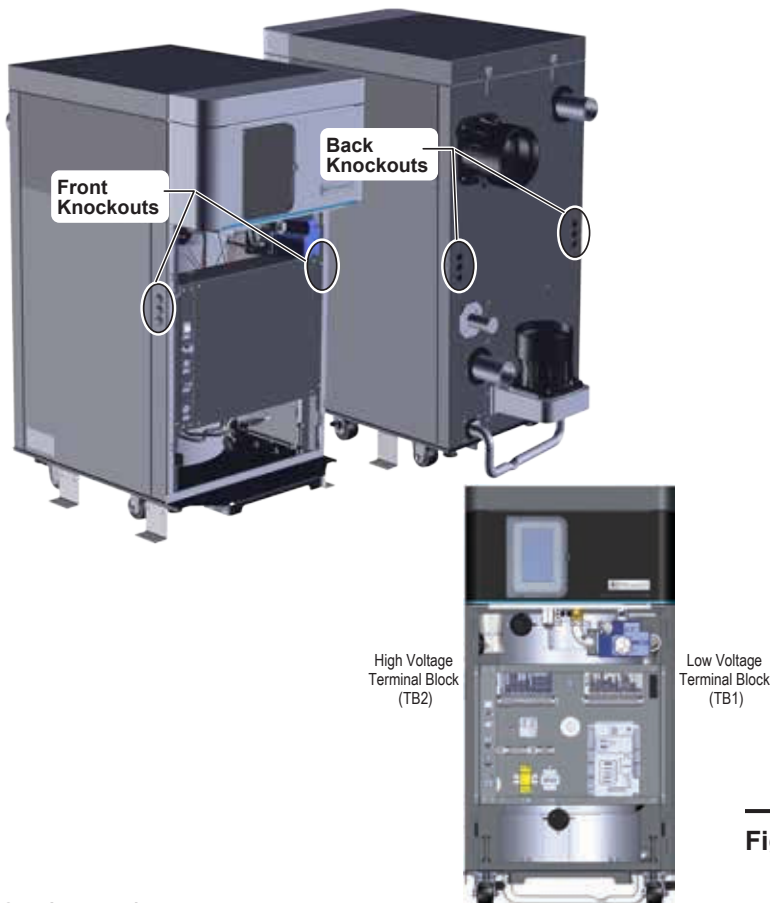
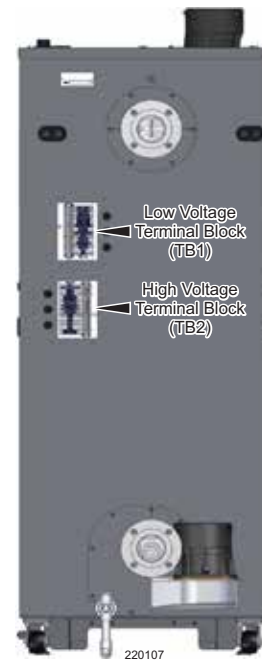


Figure 21 Terminal block locations – SVF 1000-2000



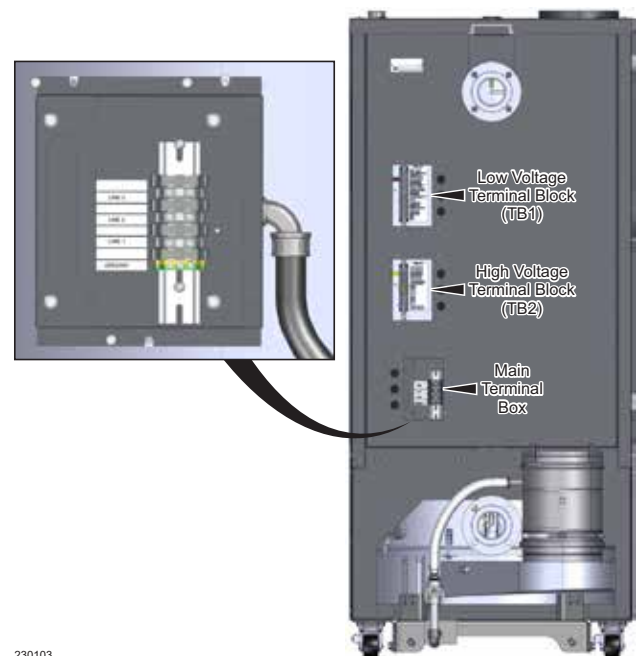
2. Low voltage:

- Mount low voltage wire grommet(s) to desired low voltage knockout(s).
- Thermostat, aquastat, limit devices, system sensors, 0-10 VDC input/output, and outdoor temperature sensor wire pairs should be routed through the grommets and knockouts.
- Wires should be connected directly into the corresponding terminal block.
- For the SVF 725/850 models only, bundle all wires together with provided wire ties. Loop wire tie with bundled wires through wire tie mount and secure mount to control bracket in bottom right mounting hole.

Note: If using back right wire entrances, ensure correct wire length to route wires through cabinet to reach terminal strips in front of boiler. An internal wire chase is located on the side of the boiler. Use wire ties and mounts for wire management as needed. The wire chase includes additional holes to mount the wire ties.

- For the SVF 725/850 models only, after wires and connectors are attached to the control terminal blocks, make sure wires are properly sealed in the cabinet electrical entrances.

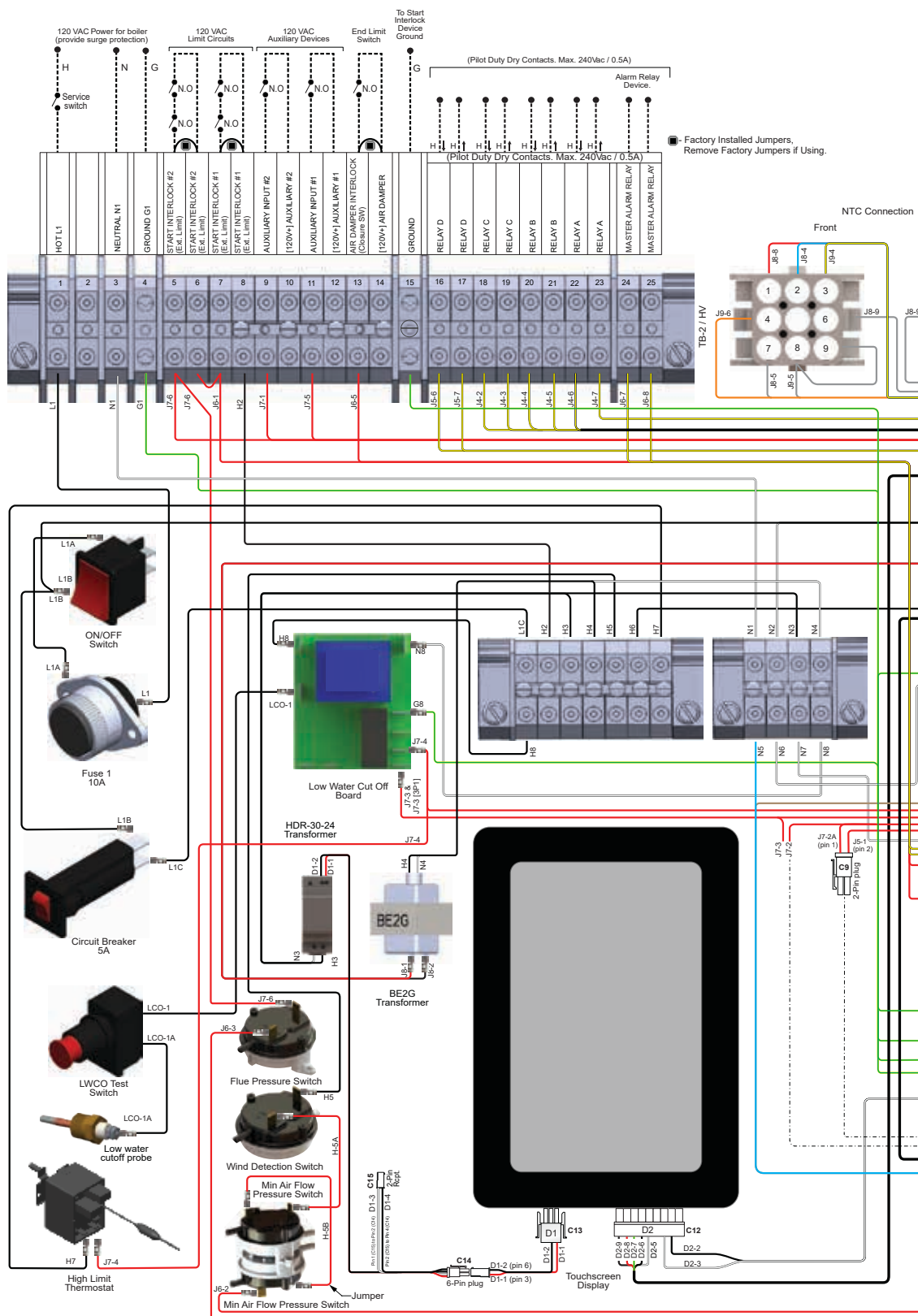
Figure 22 Terminal block locations – SVF 2500-3000



Field Wiring (continued)

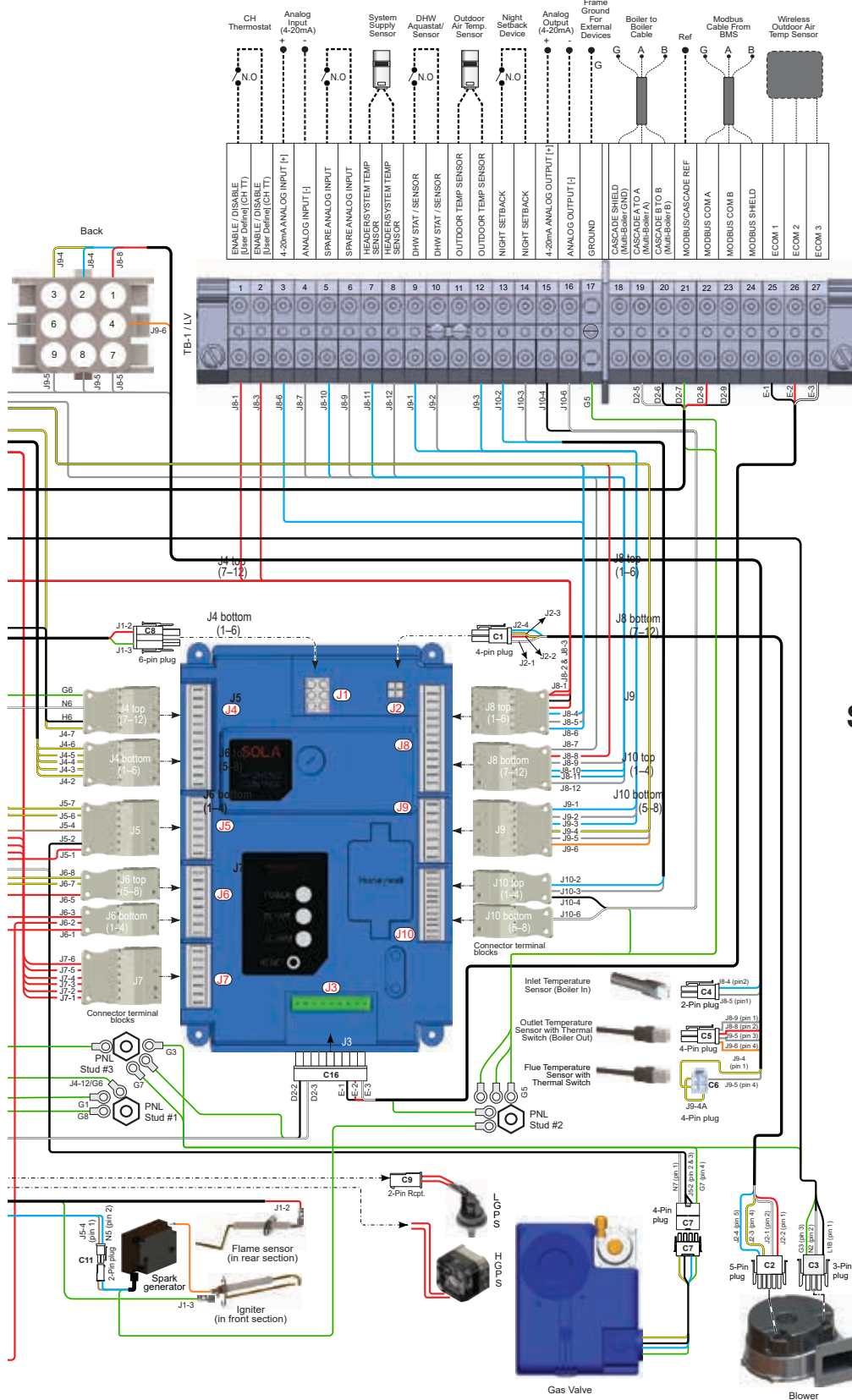
Schematic Diagram – SVF 725/850

Figure 23 Schematic wiring diagram for SVF boilers (continued on the next page)



Field Wiring (continued)

Schematic Diagram, continued – SVF 725/850



Schematic Wiring Diagram

Field wiring Factory wiring

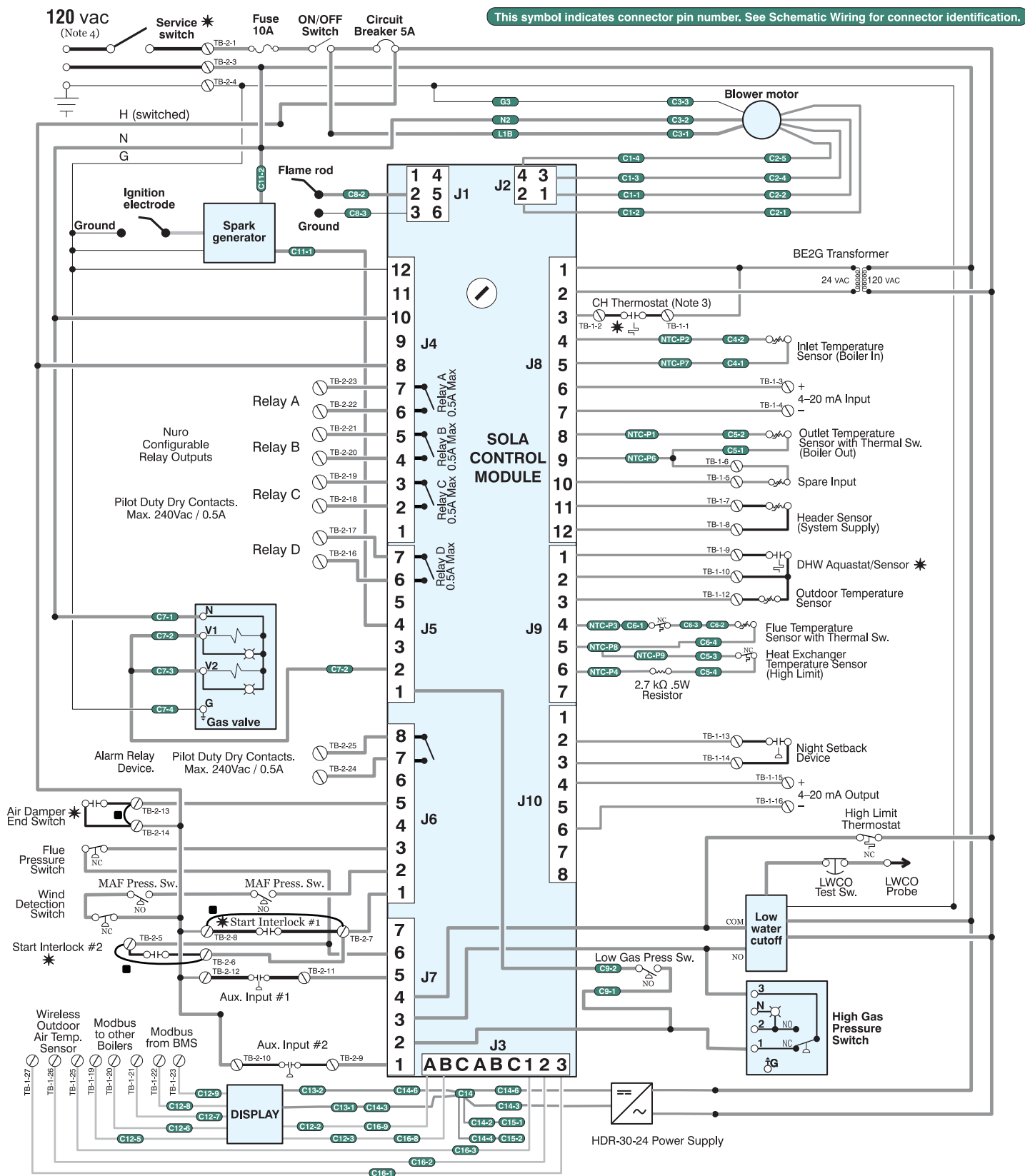
See ladder wiring diagram for notes.

Part Number: 550201620/0124

Field Wiring (continued)

Ladder Diagram – SVF 725/850

Figure 24 Ladder wiring diagram for SVF boilers (continued on the next page)



Field Wiring (continued)

Ladder Diagram – SVF 725/850, continued

SVF™
725/850
Ladder Wiring Diagram

⚠ WARNING

Electrical shock hazard — can cause severe injury or death. Disconnect power before installing or servicing.

NOTICE

All contacts shown without power applied.
✱ Indicates items not provided
■ Indicates Factory Installed Jumpers, Remove Factory Jumpers if Using.

Legend for ladder wiring diagram only

120 vac field wiring

Low voltage field wiring

120 vac factory wiring

Low voltage factory wiring

High voltage spark ignition wiring

Ground connectors

Notes for Schematic and Ladder Wiring Diagrams

1. All wiring must be installed in accordance with:
U.S.A. — N.E.C. And any other national, state, or local code requirements.
Canada — C.S.A. C22.1 C.E.C. Part 1 and any other national, provincial, or local code requirements.

2. If any of the original wire as supplied with the appliance must be replaced, use minimum 105 °C wire or equivalent. Exceptions: Ignition lead wire must be obtained from Weil-McLain only.

3. Thermostat anticipator setting (single zone) — set anticipator for 0.1 amps.

4. Provide power source to boiler that is protected by a surge protector. Amperage requirements for boilers are:
SVF-725 — <10 amps
SVF-850 — <10 amps
Fuse or breaker rating must not exceed 15 amps.


WM

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Part Number

550201622/0624



3

550-143-071/0924

53

Field Wiring (continued)

Schematic Diagram – SVF 1000

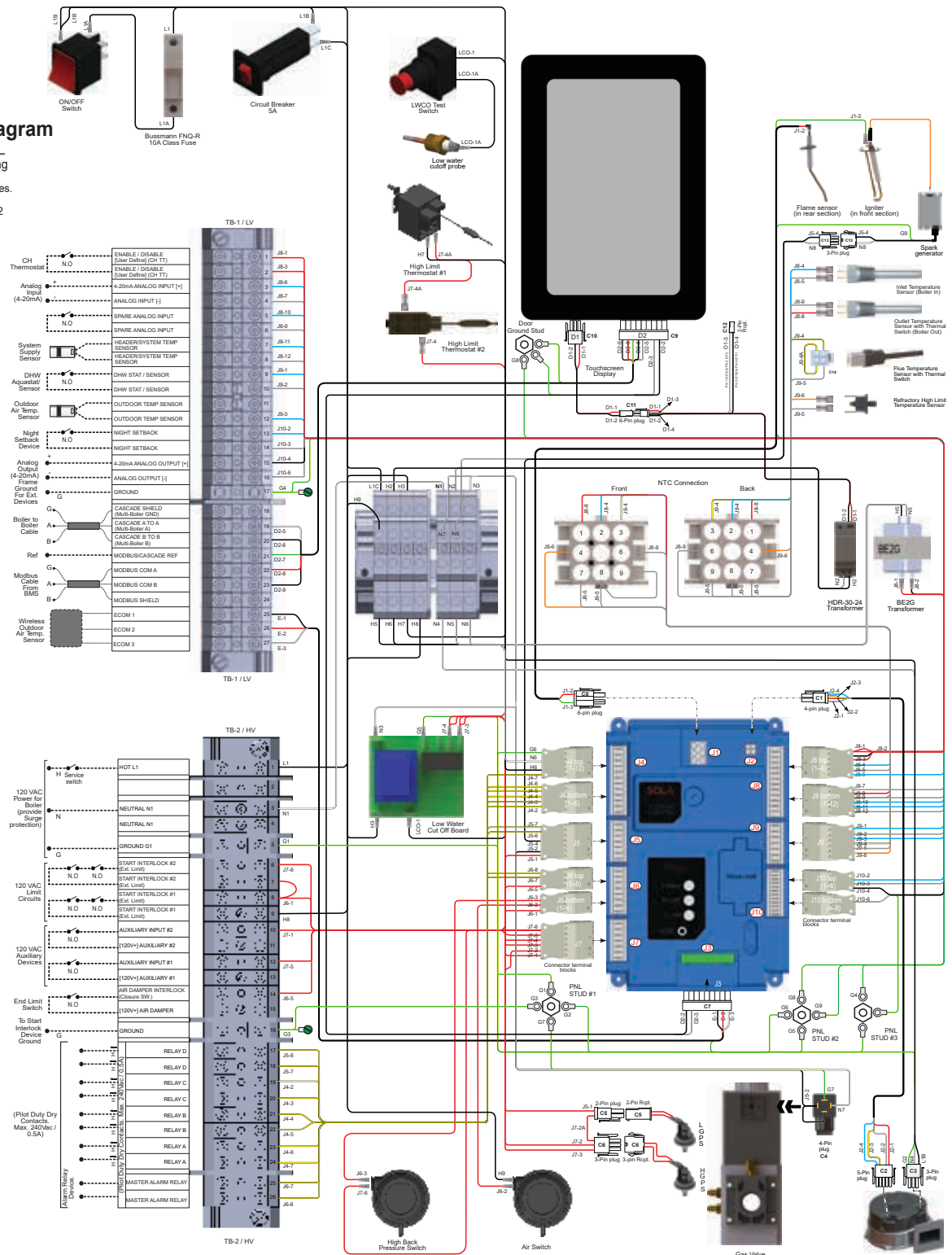
Figure 25 Schematic wiring diagram for SVF 1000 boilers

Schematic Wiring Diagram

Field wiring Factory wiring

See ladder wiring diagram for notes.

Part Number: 2701000193/0622



SVF™ Commercial Boiler Single Phase 1000

Schematic Wiring Diagram

Field wiring Factory wiring

See ladder wiring
diagram for notes



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Part Number 2701000193/0622

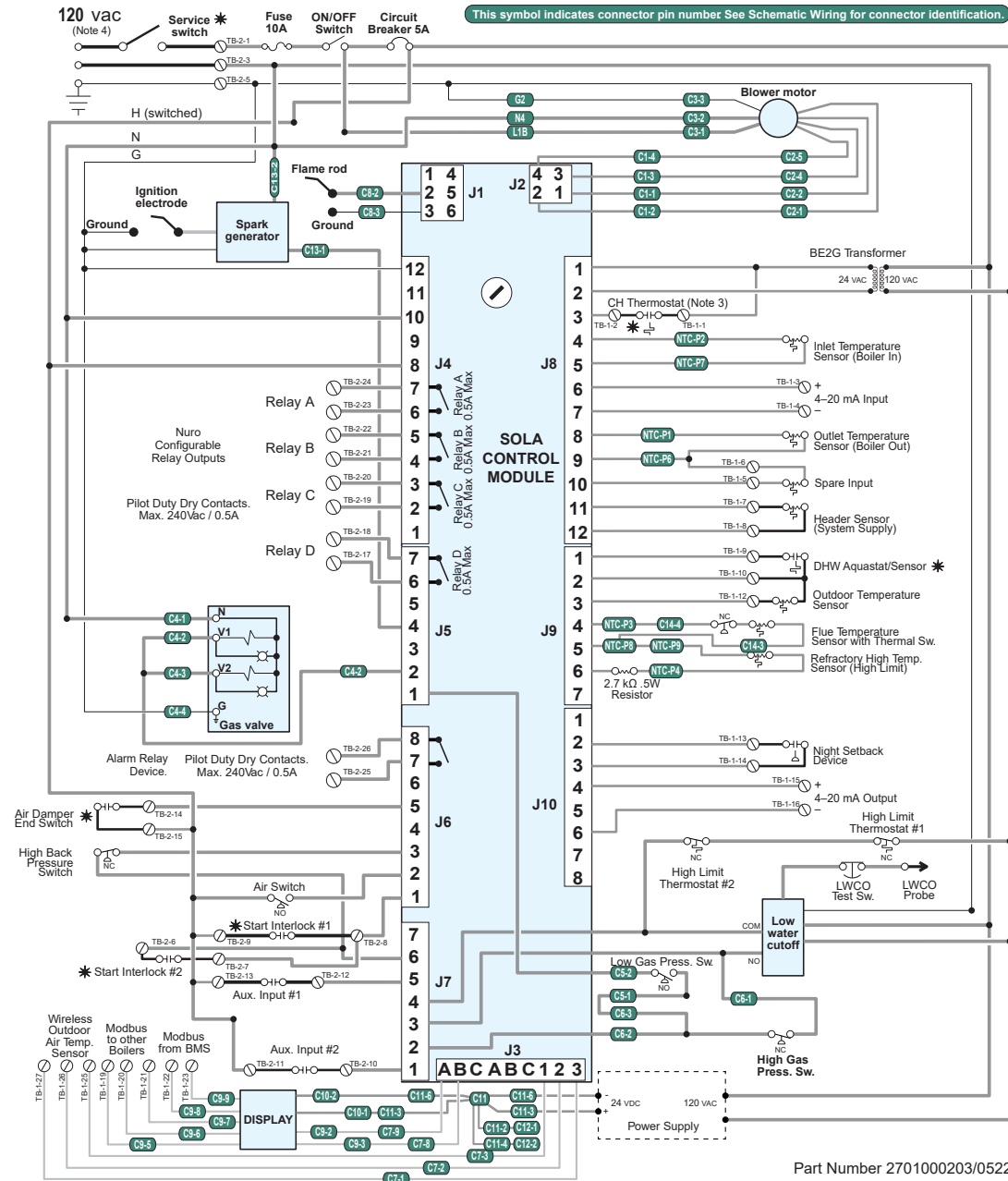
Field Wiring (continued)

Ladder Diagram – SVF 1000

Figure 26 Ladder wiring diagram for SVF 1000 boilers

NOTICE

See “**Ladder Diagram Notes**” on page 82 for important information.



Legend for Ladder Wiring Diagram Only.

- 120 vac field wiring
- Low voltage field wiring
- 120 vac factory wiring
- Low voltage factory wiring
- High voltage spark ignition wiring
- Ground connectors

WARNING

Electrical shock hazard — can cause severe injury or death. Disconnect power before installing or servicing.

NOTICE

All contacts shown without power applied.
 * Indicates items not provided.

Field Wiring (continued)

Schematic Diagram – SVF 1500-2000

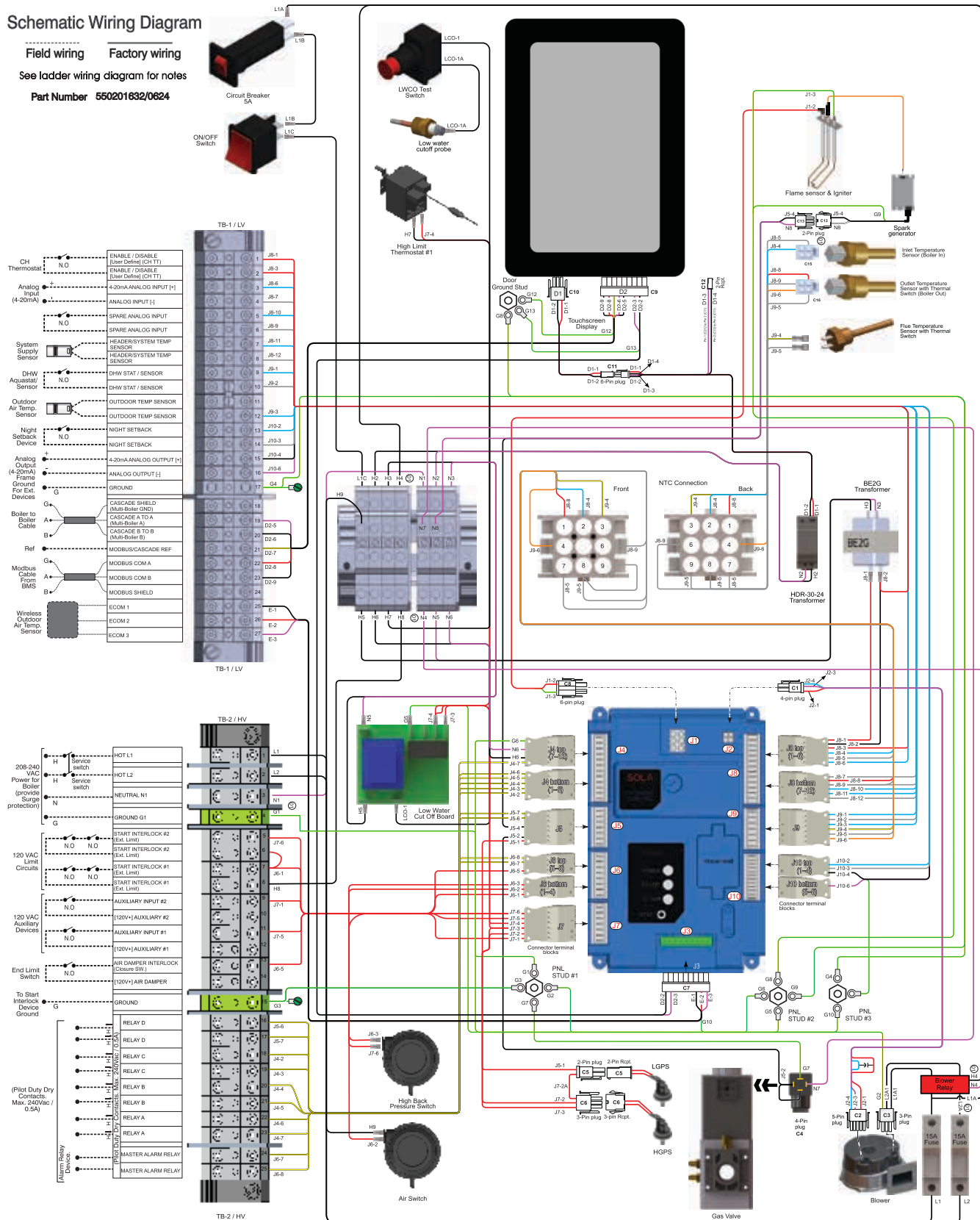
Figure 27 Schematic wiring diagram for SVF 1500-2000 boilers

Schematic Wiring Diagram

Field wiring Factory wiring

See ladder wiring diagram for notes

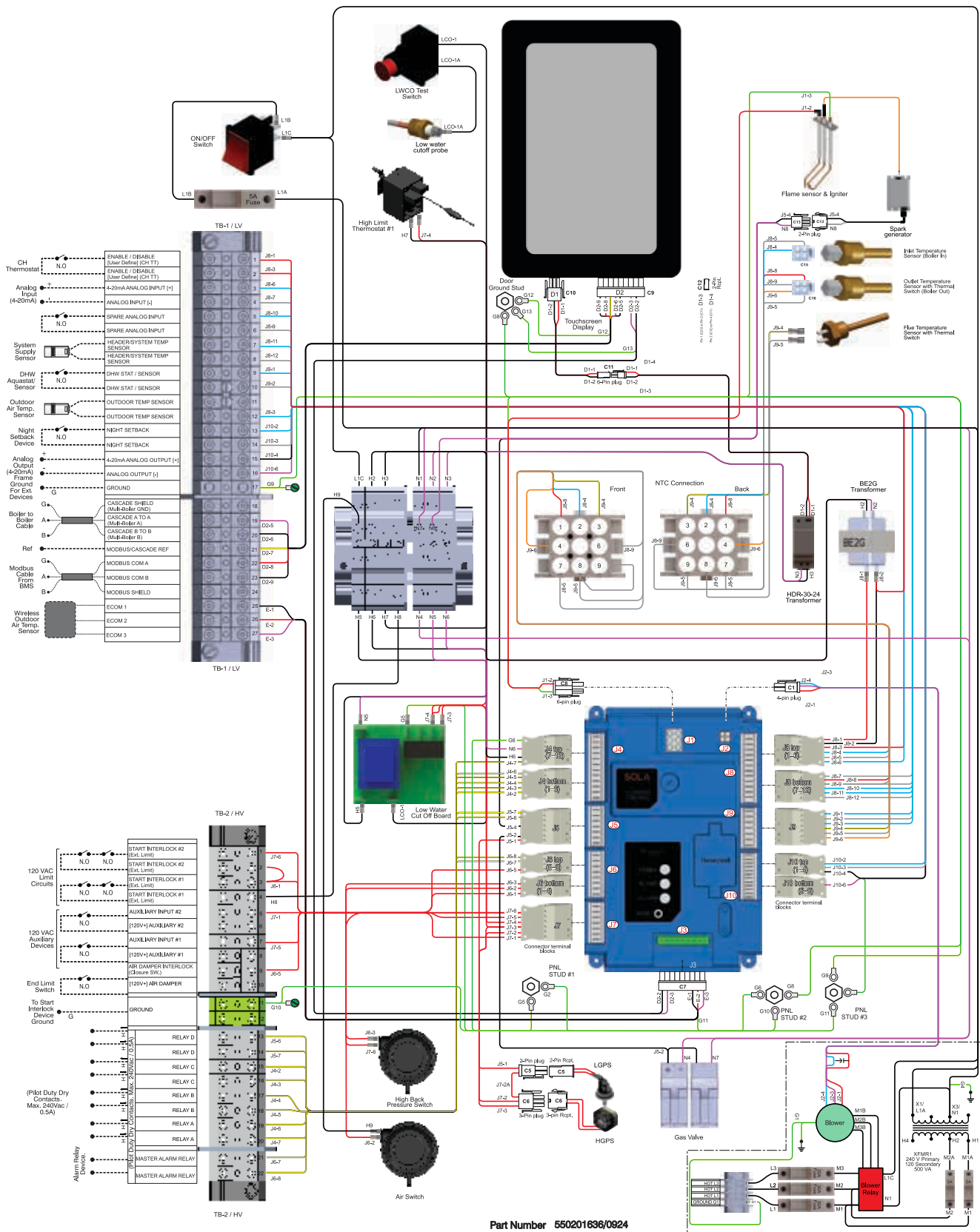
Part Number 550201632/0624



Field Wiring (continued)

Schematic Diagram – SVF 2500-3000, 240V

Figure 29 Schematic wiring diagram for SVF 2500-3000 boilers, 240V



Part Number 550201636/0924

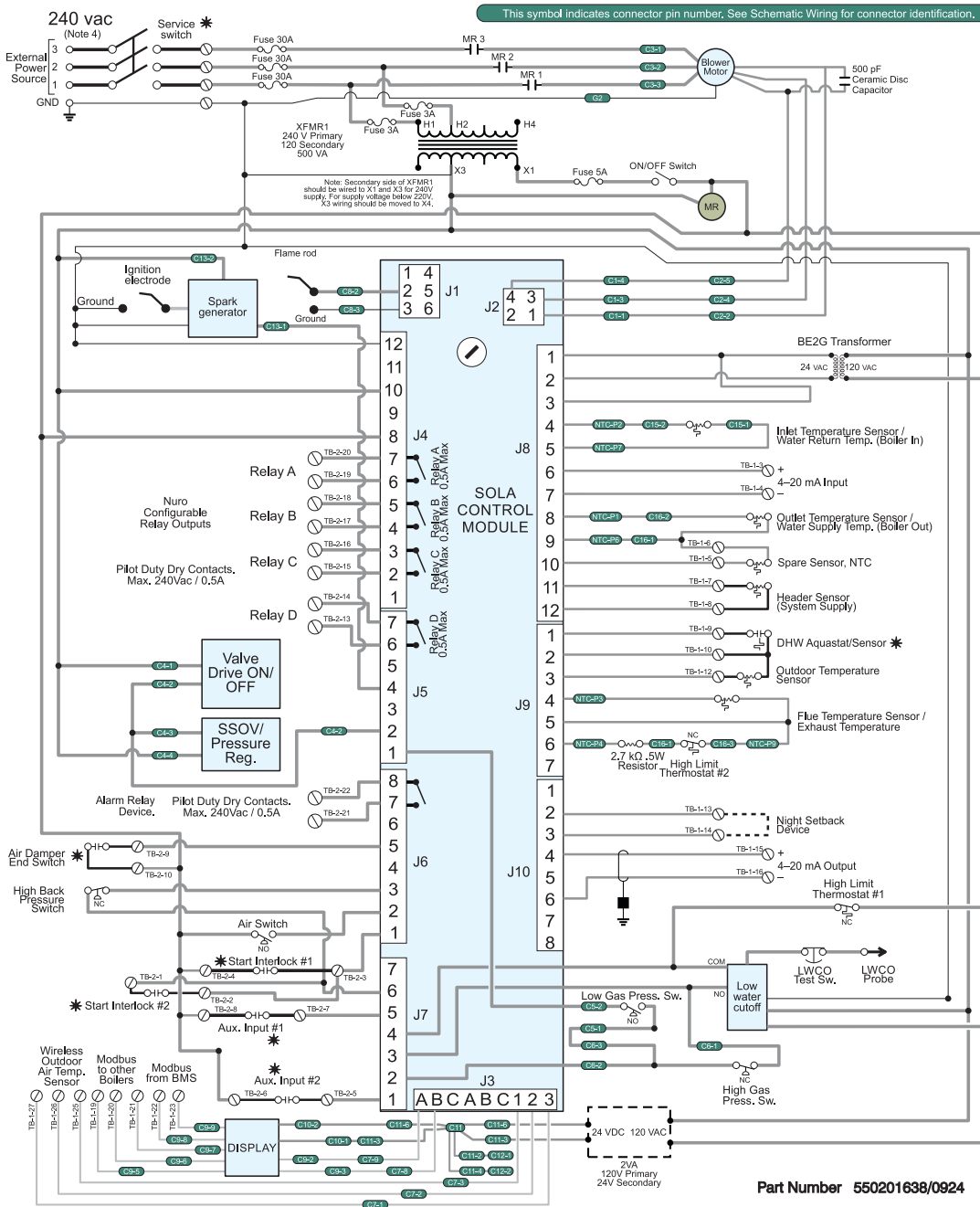
Field Wiring (continued)

Ladder Diagram – SVF 2500-3000, 240V

Figure 30 Ladder wiring diagram for SVF 2500-3000 boilers, 240V

NOTICE

See “**Ladder Diagram Notes**” on page 82 for important information.



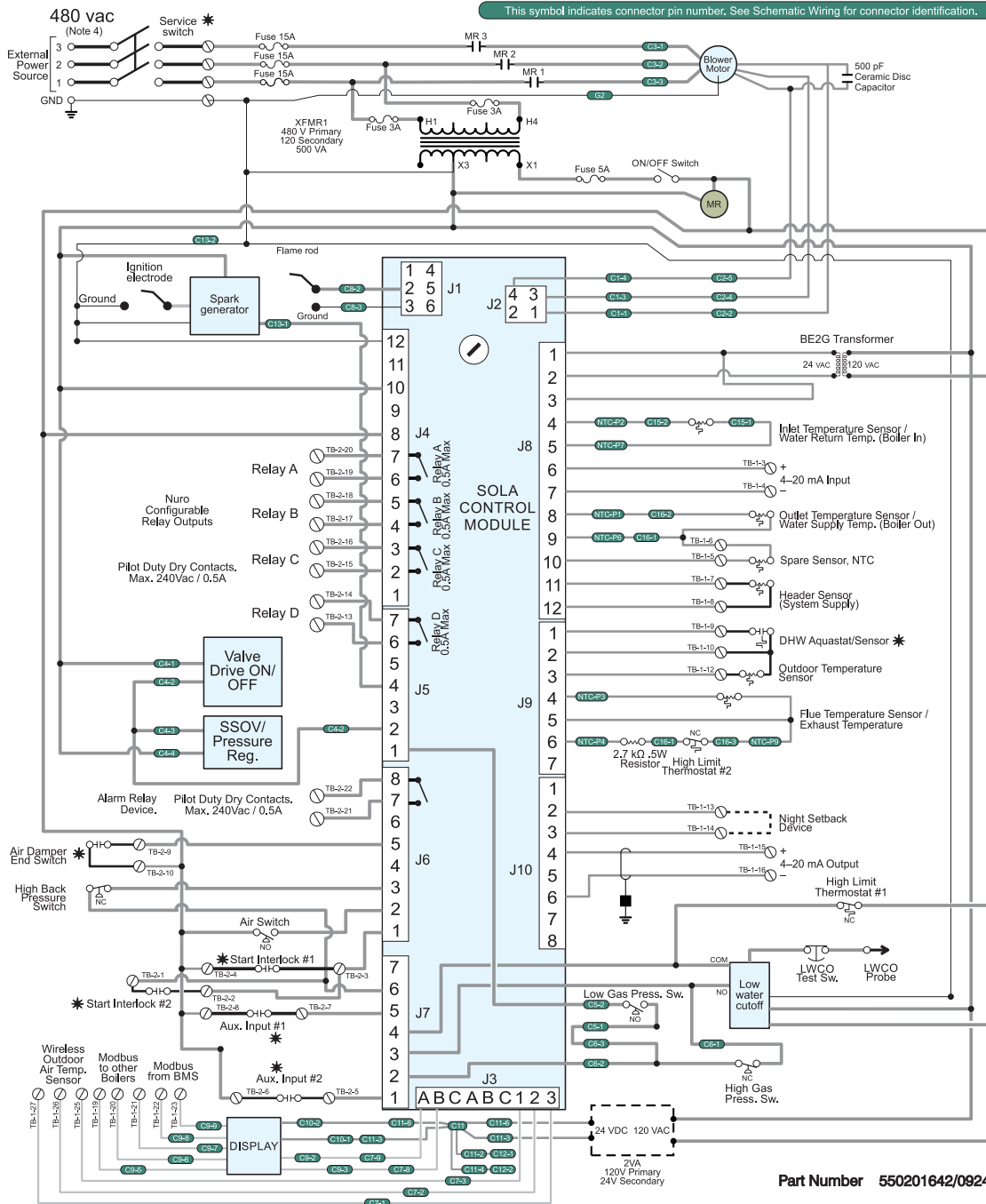
Field Wiring (continued)

Ladder Diagram – SVF 2500-3000, 480V

Figure 32 Ladder wiring diagram for SVF 2500-3000 boilers, 480V

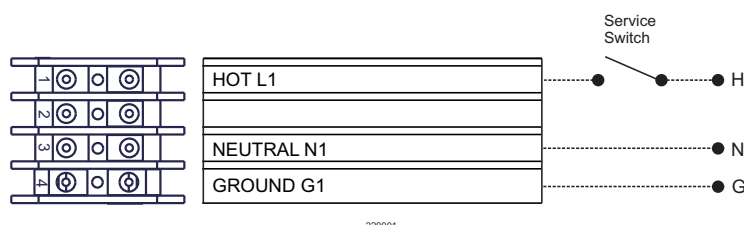
NOTICE

See “Ladder Diagram Notes” on page 82 for important information.

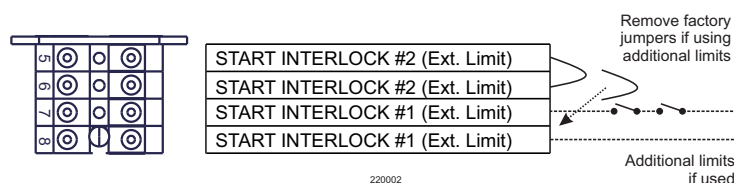


Field Wiring (continued)**High Voltage (TB2) Terminal Block Wiring – SVF 725/850****A. Power Supply—REQUIRED**

- HOT L1 - Connect the hot lead of the 120 VAC, 60 Hz electrical service to the TB2-1 terminal.
- NEUTRAL N1 - Connect the neutral lead of the 120 VAC, 60 Hz electrical service to the TB2-3 terminal.
- GROUND G1 - Connect the ground lead of the 120 VAC, 60 Hz electrical service to the TB2-4 terminal.
- Provide and install a fused disconnect or service switch as required by applicable code. Boiler load is rated at < 10 Amps.

**B. Start Interlocks (Manual/Auto Limit) – As needed for systems**

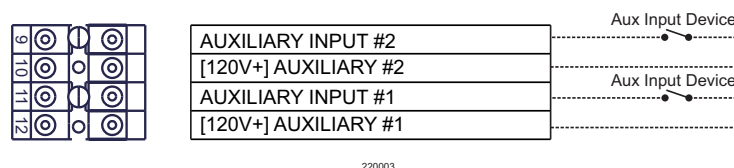
- START INTERLOCK #1 and #2 - The Start Interlock #1 TB2-7 and TB2-8, and Start Interlock #2 TB2-5 and TB2-6 terminals can be used for auxiliary safety devices such as damper limit switches, control valve limit switches, emergency stop buttons, and low water cutoff devices.
- This circuit is energized with 120 VAC, so the contacts on any auxiliary safety devices must be rated for a minimum of 120 VAC.
- The appliance ships with a factory-installed jumper across Start Interlock #1 and #2 terminals.

**IMPORTANT**

The Start Interlock circuit must close within five minutes of a call for heat. Failure to close the Start Interlock circuit will cause the appliance to lock out on alarm.

C. Auxiliary Inputs #1 and #2 – As needed for systems

- Auxiliary Inputs #1 are on terminals TB2-11 and TB2-12.
- Auxiliary Inputs #2 are on terminals TB2-9 and TB2-10.
- These circuits are energized with 120 VAC.



Field Wiring (continued)

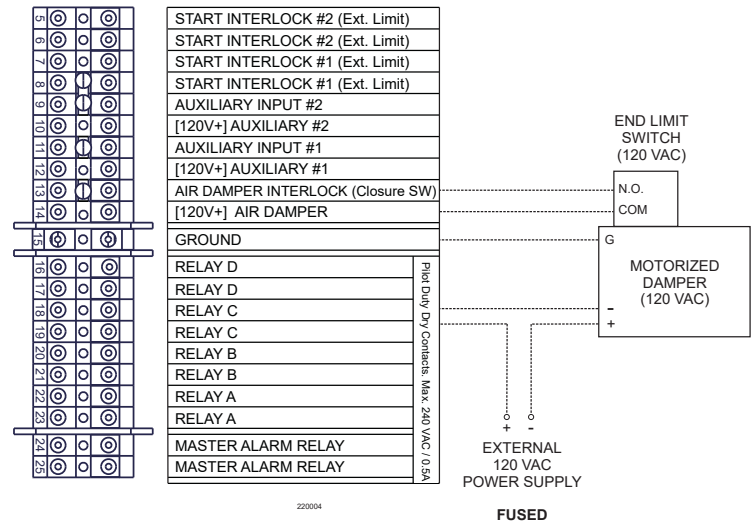
High Voltage (TB2) Terminal Block Wiring – SVF 725/850 (continued)

D. Air Damper Interlock (Closure Switch) – As needed for systems

- The Air Damper Interlock on TB2-13 and TB2-14 terminals allow for proof of open end limit switch on a motorized air damper.
- This circuit is energized by 120 VAC, so the contacts on the end limit switch must be rated for a minimum of 120 VAC.
- Depending on the user-configuration, Relay A, Relay B, or Relay C can be selected to operate the combustion air damper. See section F for more information.

NOTICE

The appliance ships with a factory-installed jumper across the Air Damper Interlock terminals. Remove the jumper if connecting a motorized air damper with an end limit switch.



E. Ground, High Voltage – As needed for systems

- Grounding connection for auxiliary safety and limit devices on terminal TB2-15.
- This ground terminal is connected to the TB2 sheet metal. It is not common with the appliance's electrical service ground.



Field Wiring (continued)**High Voltage (TB2) Terminal Block Wiring – SVF 725/850** (continued)**F. Relay A, B, C, and D (120 VAC Pilot Duty Dry Contacts) – As needed for systems****⚠WARNING**

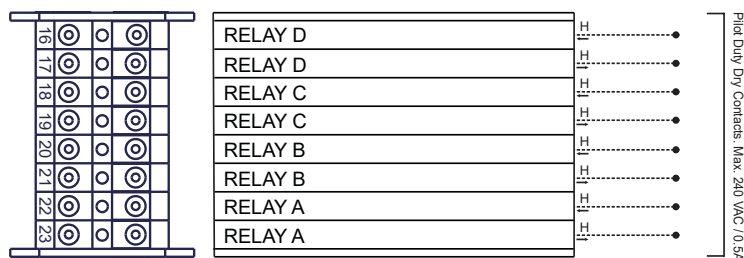
External power supplies are required for Relays A, B, C, and D. Power is still present when the appliance is turned off. All voltage sources must be disconnected prior to servicing. Failure to comply can cause electrocution, resulting in severe injury or death.

- User-configurable relay 120 VAC pilot duty dry contacts.
 - › Relay A: TB2-23 and TB2-22
 - › Relay B: TB2-21 and TB2-20
 - › Relay C: TB2-19 and TB2-18
 - › Relay D: TB2-17 and TB2-16
- The normally-open contacts on these relays have a maximum voltage of 240 VAC and a maximum current capacity of 1/2 Amp.

NOTICE

Customer must supply fusing for all current connected to the relays. Connecting a motorized damper which exceeds the voltage or current capacity of the relay as stated in this section could cause permanent damage to the relay.

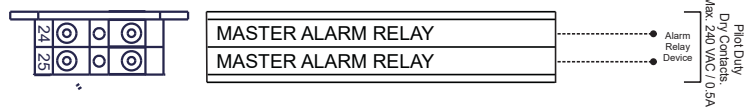
- Relays A through D can be user-configured through the control touchscreen interface to control devices such as the CH pump, Domestic Hot Water pump, Air Damper, and System Pump.



220006

G. Master Alarm Relay (Alarm Contacts) – As needed for systems

- The Master Alarm Relay (Alarm Contact) terminals on TB2-24 and TB2-25 are normally-open dry contacts that close in the event of an alarm output from the control.
- The normally-open contacts on this relay have a maximum voltage rating of 240 VAC and maximum current capacity of 1/2 Amp.



220007

Field Wiring (continued)

Low Voltage (TB1) Terminal Block Wiring – SVF 725/850

H. Enable/Disable (CH TT Input) – As needed for systems

- Contact closure enables comfort heat operation.
- Open circuit disables comfort heat operation.

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ENABLE / DISABLE [User Define] (CH TT)

ENABLE / DISABLE [User Define] (CH TT)

Thermostat Device

220008

I. 4-20mA Analog Input (4-20mA Remote Setpoint or Modulation) – As needed for systems

- 4-20mA analog input configurable for Setpoint or Firing Rate Control (modulation).
- Target Setpoint is used to adjust the supply target temperature.
- Firing Rate Control is used to directly control the modulation rate of the boiler.

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4-20mA ANALOG INPUT [+]

ANALOG INPUT [-]

4-20mA Device

220009

J. Spare Analog Input

- Not used. Reserved for future use.

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SPARE ANALOG INPUT

SPARE ANALOG INPUT

Analog Device

220010

K. HDR Temp Sensor (System Supply) – As needed for systems

- TB1-7 and TB1-8 can be used to connect a remote header temperature sensor.
- Install the Temperature sensor in the primary hydronic system piping downstream of all boilers.
- This temperature sensor must be a 2-wire 12kOhm NTC thermistor.
- This circuit is energized by the boiler with a 5 VDC potential.

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HEADER/SYSTEM TEMP SENSOR

HEADER/SYSTEM TEMP SENSOR

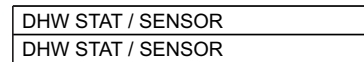
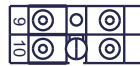
HEADER (System Supply)

220011



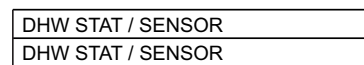
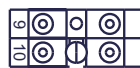
Field Wiring (continued)**Low Voltage (TB1) Terminal Block Wiring – SVF 725/850** (continued)**L. DHW Stat or Sensor – As needed for systems**

- TB1-9 and TB1-10 can be used to connect either an aquastat or remote DHW temperature sensor installed in a domestic hot water storage tank.
- If using an aquastat, use a break on rise, SPST normally-closed type, with either a fixed or adjustable deadband above and below the setpoint.
- If using a temperature sensor, it must be a 2-wire 12kOhm NTC thermistor. It also has to be of sufficient length to measure an accurate storage tank temperature.
- This circuit is energized by the boiler with a 5 VDC potential.



DHW Stat

OR

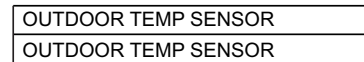


DHW Sensor

220012

M. Outdoor Temperature (ODT) Sensor – As needed for systems

- TB1-11 and TB1-12 can be used to connect an ODT sensor, which allows the control to be programmed to run an outdoor air schedule.
- The ODT sensor must be a 2-wire 12kOhm NTC thermistor.
- The ODT should be installed on the North face of the building and shielded from direct sunlight exposure.
- This circuit is energized by the boiler with a 5 VDC potential.

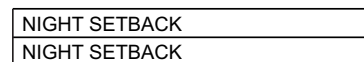


Outdoor Temperature
Sensor (ODT)

220013

N. Night Setback – As needed for systems

- TB1-13 and TB1-14 can be used to connect a day/night or occupancy timer.
- Closure of the Night Setback circuit enables the night Setback mode.
- Night Setback reduces the boiler's operating setpoint.
- Opening this circuit resumes normal operation.
- This circuit is energized by the boiler with a 5 VDC potential. The contacts on the day/night timer must be rated for a minimum 5 VDC.



Night Setback
Closure Device

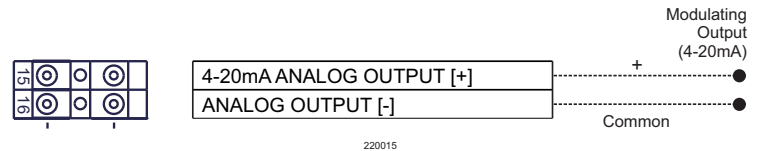
220014

Field Wiring (continued)

Low Voltage (TB1) Terminal Block Wiring – SVF 725/850 (continued)

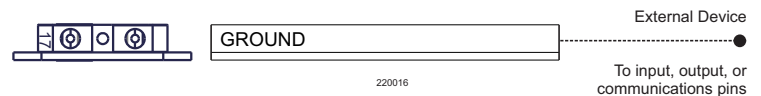
O. 4-20mA Analog Output – As needed for systems

- TB1-15 and TB1-16 provide a 4-20mA analog output signal, which tracks the boiler's firing rate.
- When operating at full power (maximum firing rate), the boiler will provide a 20mA output.
 - › 100% = 20mA
- When operating at minimum power (minimum firing rate), the boiler will provide a 4mA output.
- 1% = 4mA
- For systems requiring 2-10v operation, install a 500 ohm resistor across the 4-20mA output terminals.



P. Ground, Low Voltage – As needed for systems

- TB1-17 provides an equipment (frame) ground connection for input, output, or communication connections.
- For independently powered control devices, it may be necessary to create a common ground.

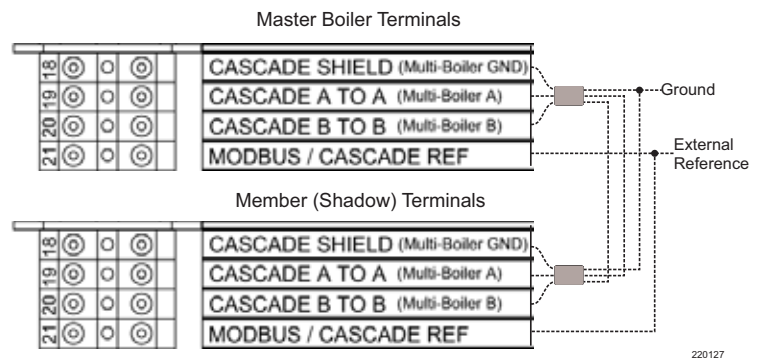


Q. Cascade Shield, A to A, and B to B (Multi-boiler A, B, Ground) – As needed for systems

- TB1-18, TB1-19, and TB1-20 can be used to set up a cascade system with multiple SVF boilers with the control.
- Terminals TB1-19 and TB1-20 are reserved for the cascade communications between the master and member (member) boilers.
- Terminal TB1-18 should be used to connect the cascade communication wiring shield between all boilers.
- The cascade and shielding must be wired from the master boiler to each individual member (member) boiler in a daisy-chain fashion.

⚠ WARNING

Cascade field wiring must utilize twisted pair shielded cable. For multi-boiler installations, JUMPER the field cascade shield connection TB1-18 to TB1-17 ground in the master boiler's Control Panel Box. Do not ground shield to any other boiler or piece of equipment. Shield should be continuous from beginning to end with a ground connection in the master boiler only. Failure to comply can result in severe personal injury, death, or substantial property damage.



Field Wiring (continued)

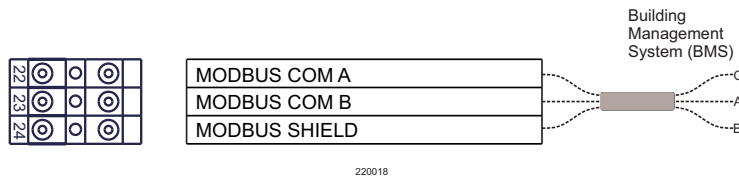
Low Voltage (TB1) Terminal Block Wiring – SVF 725/850 (continued)

R. MODBUS Com A, B, and Shield – As needed for systems

- TB1-22, TB1-23, and TB1-24 can be used to integrate the boiler with a Building Management System (BMS), Protocol Converter, or other device capable of RS-485 2-wire MODBUS® communication.
- Terminals TB1-22 and TB1-23 are reserved for MODBUS and terminal TB1-24 provides a connection for the MODBUS communication wire shield.

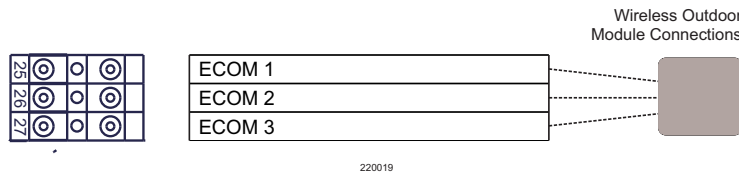
⚠WARNING

MODBUS field wiring must utilize twisted pair shielded cable. For multi-boiler installations, JUMPER the field MODBUS connection TB1-24 to TB1-17 ground in the master boiler's Control Panel Box. Do not ground shield to any other boiler or piece of equipment. Shield should be continuous from beginning to end with a ground connection in the master boiler only. Failure to comply can result in severe personal injury, death, or substantial property damage.



S. ECOM 1, 2, and 3 – As needed for systems

- TB1-25, TB1-26, and TB1-27 can be used to connect a wireless ODT sensor.
- The wireless receiver should be installed at or near the boiler.
- The wireless temperature sensor should be installed on the North face of the building and shielded from direct sunlight exposure.

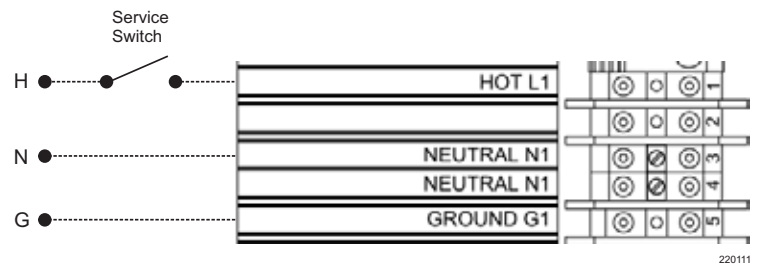


Field Wiring (continued)

High Voltage (TB2) Terminal Block Wiring – SVF 1000

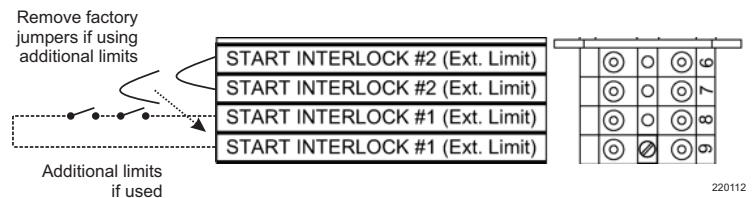
A. Power Supply—*REQUIRED*

- **HOT L1** - Connect the hot lead of the 120 VAC, 60 Hz electrical service to the TB2-1 terminal.
- **NEUTRAL N1** – Connect the neutral lead of the 120 VAC, 60 Hz electrical service to the TB2-3 terminal.
- **GROUND G1** – Connect the ground lead of the 120 VAC, 60 Hz electrical service to the TB2-5 terminal.
- Provide and install a fused disconnect or service switch as required by applicable code. Boiler load is rated at 10 Amps.



B. Start Interlocks (Manual/Auto Limit) – *As needed for systems*

- **START INTERLOCK #1 and #2** – The Start Interlock #1 TB2-8 and TB2-9, and Start Interlock #2 TB2-6 and TB2-7 terminals can be used for auxiliary safety devices such as damper limit switches, control valve limit switches, emergency stop buttons, and low water cut-off devices.
- This circuit is energized with 120 VAC, so the contacts on any auxiliary safety devices must be rated for a minimum of 120 VAC.
- The appliance ships with a factory-installed jumper across Start Interlock #1 and #2 terminals.

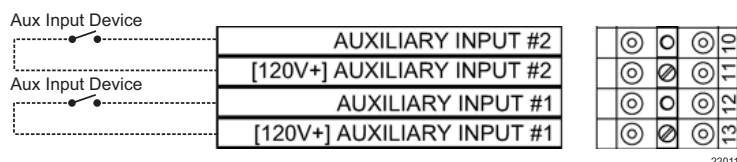


IMPORTANT

The Start Interlock circuit must close within five minutes of a call for heat. Failure to close the Start Interlock circuit will cause the appliance to lock out on alarm.

Field Wiring (continued)**High Voltage (TB2) Terminal Block Wiring – SVF 1000** (continued)**C. Auxiliary Inputs #1 and #2 – As needed for systems**

- Auxiliary Inputs #1 are on terminals TB2-12 and TB2-13.
- Auxiliary Inputs #2 are on terminals TB2-10 and TB2-11.
- These circuits are energized with 120 VAC.



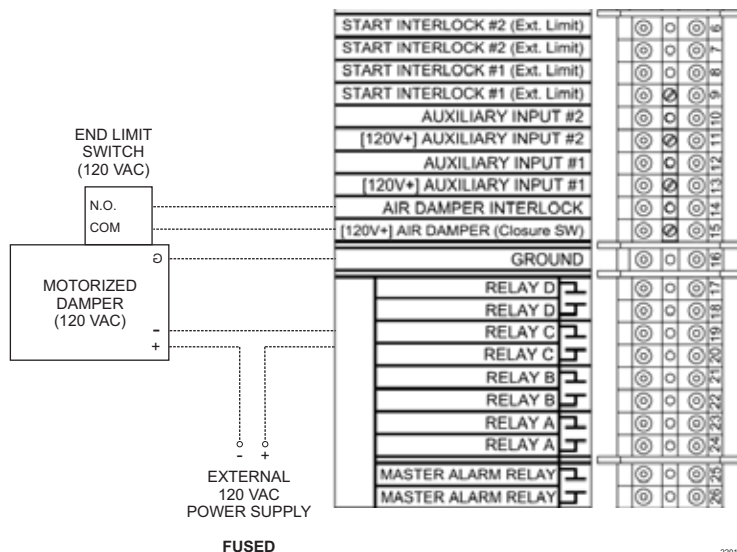
220113

D. Air Damper Interlock (Closure Switch) – As needed for systems

- The Air Damper Interlock on TB2-14 and TB2-15 terminals allow for proof of open end limit switch on a motorized air damper.
- This circuit is energized by 120 VAC, so the contacts on the end limit switch must be rated for a minimum of 120 VAC.
- Depending on the user-configuration, Relay A, Relay B, or Relay C can be selected to operate the combustion air damper. See Section F for more information.

NOTICE

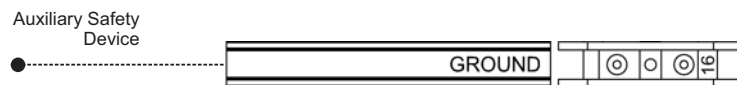
The appliance ships with a factory-installed jumper across the Air Damper Interlock terminals. Remove the jumper if connecting a motorized air damper with an end limit switch.



220114

E. Ground, High Voltage – As needed for systems

- Grounding connection for auxiliary safety and limit devices on terminal TB2-16.
- This ground terminal is connected to the TB2 sheet metal; it is not common with the appliance's electrical service ground.



220115

Field Wiring (continued)

High Voltage (TB2) Terminal Block Wiring – SVF 1000 (continued)

F. Relays A, B, C, and D (120 VAC Pilot Duty Dry Contacts) – As needed for systems

⚠ WARNING

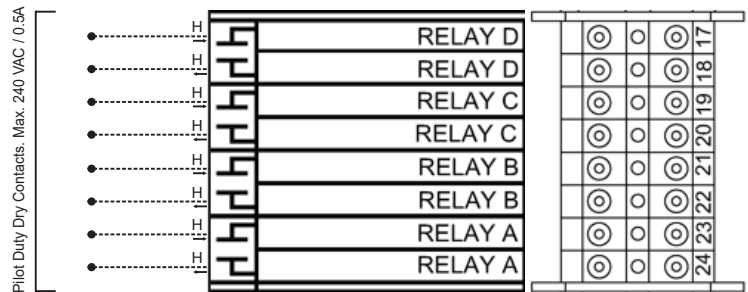
External power supplies are required for Relays A, B, C, and D. Power is still present when the appliance is turned off. Check that all voltage sources have been disconnected prior to servicing. Failure to do so could result in electrocution, causing severe injury or death.

- User-configurable relay 120 VAC pilot duty dry contacts.
 - › Relay A: TB2-23 and TB2-24
 - › Relay B: TB2-21 and TB2-22
 - › Relay C: TB2-19 and TB2-20
 - › Relay D: TB2-17 and TB2-18
- The normally-open contacts on these relays have a maximum voltage of 240 VAC and a maximum current capacity of 1/2 Amp.

NOTICE

Customer must supply fusing for all current connected to the relays. Connecting a motorized damper which exceeds the voltage or current capacity of the relay as stated in this section could cause permanent damage to the relay.

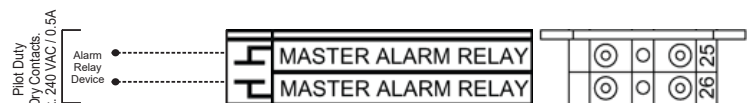
- Relays A through D can be user-configured through the control touchscreen interface to control devices such as the CH pump, Domestic Hot Water pump, Air Damper, and System Pump.



220116

G. Master Alarm Relay (Alarm Contacts) – As needed for systems

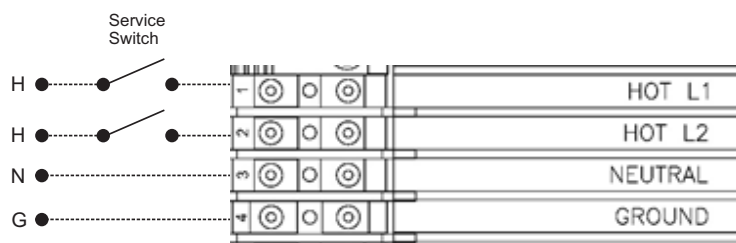
- The Master Alarm Relay (Alarm Contact) terminals on TB2-25 and TB2-26 are normally-open dry contacts that close in the event of an alarm output from the control.
- The normally-open contacts on this relay have a maximum voltage rating of 240 VAC and maximum current capacity of 1/2 Amp.



220117

Field Wiring (continued)**High Voltage (TB2) Terminal Block Wiring – SVF 1500-2000****A. Power Supply—REQUIRED**

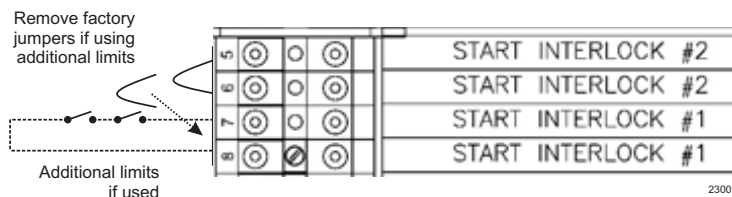
- **HOT L1 and L2** – Connect the hot leads of the 240 VAC, 60 Hz electrical services to the TB2-1 and TB2-2 terminals.
- **NEUTRAL** – Connect the neutral lead of the 240 VAC, 60 Hz electrical service to the TB2-3 terminal.
- **GROUND** – Connect the ground lead of the 240 VAC, 60 Hz electrical service to the TB2-4 terminal.
- Provide and install a fused disconnect or service switch as required by applicable code. Boiler load is rated at < 15 Amps.



230063

B. Start Interlocks (Manual/Auto Limit) – As needed for systems

- **START INTERLOCK #1 and #2** – The Start Interlock #1 TB2-7 and TB2-8, and Start Interlock #2 TB2-5 and TB2-6 terminals can be used for auxiliary safety devices such as damper limit switches, control valve limit switches, emergency stop buttons, and low water cut-off devices.
- This circuit is energized with 120 VAC, so the contacts on any auxiliary safety devices must be rated for a minimum of 120 VAC.
- The appliance ships with a factory-installed jumper across Start Interlock #1 and #2 terminals.



230064

IMPORTANT

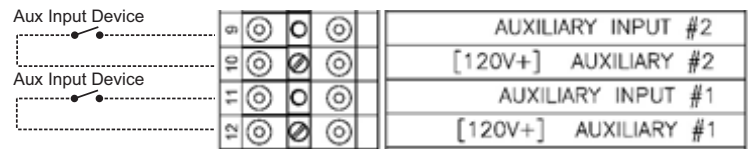
The Start Interlock circuit must close within five minutes of a call for heat. Failure to close the Start Interlock circuit will cause the appliance to lock out on alarm.

Field Wiring (continued)

High Voltage (TB2) Terminal Block Wiring – SVF 1500-2000 (continued)

C. Auxiliary Inputs #1 and #2 – As needed for systems

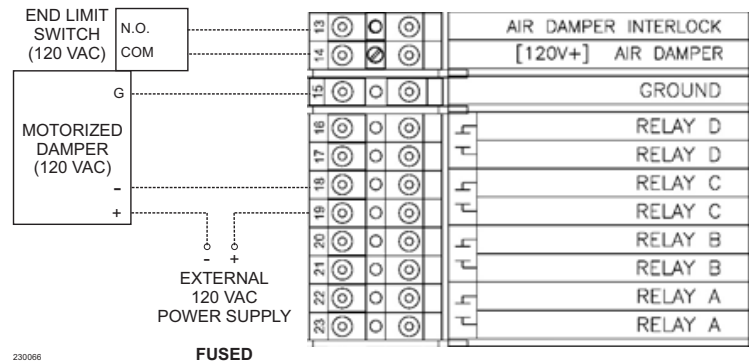
- Auxiliary Inputs #1 are on terminals TB2-11 and TB2-12.
- Auxiliary Inputs #2 are on terminals TB2-9 and TB2-10.
- These circuits are energized with 120 VAC.



230065

D. Air Damper Interlock (Closure Switch) – As needed for systems

- The Air Damper Interlock on TB2-13 and TB2-14 terminals allow for proof of open end limit switch on a motorized air damper.
- This circuit is energized by 120 VAC, so the contacts on the end limit switch must be rated for a minimum of 120 VAC.
- Depending on the user-configuration, Relay A, Relay B, or Relay C can be selected to operate the combustion air damper. See Section F for more information.



230066

NOTICE

The appliance ships with a factory-installed jumper across the Air Damper Interlock terminals. Remove the jumper if connecting a motorized air damper with an end limit switch.

E. Ground, High Voltage – As needed for systems

- Grounding connection for auxiliary safety and limit devices on terminal TB2-15.
- This ground terminal is connected to the TB2 sheet metal; it is not common with the appliance's electrical service ground.



230067

Field Wiring (continued)**High Voltage (TB2) Terminal Block Wiring – SVF 1500-2000** (continued)**F. Relays A, B, C, and D (120 VAC Pilot Duty Dry Contacts) – As needed for systems****⚠ WARNING**

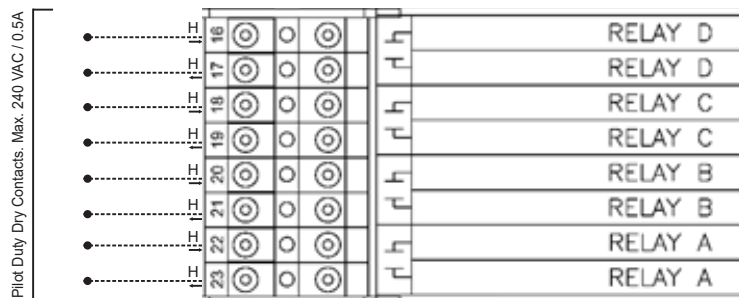
External power supplies are required for Relays A, B, C, and D. Power is still present when the appliance is turned off. Check that all voltage sources have been disconnected prior to servicing. Failure to do so could result in electrocution, causing severe injury or death.

- User-configurable relay 240 VAC pilot duty dry contacts.
 - › Relay A: TB2-22 and TB2-23
 - › Relay B: TB2-20 and TB2-21
 - › Relay C: TB2-18 and TB2-19
 - › Relay D: TB2-16 and TB2-17
- The normally-open contacts on these relays have a maximum voltage of 240 VAC and a maximum current capacity of 1/2 Amp.

NOTICE

Customer must supply fusing for all current connected to the relays. Connecting a motorized damper which exceeds the voltage or current capacity of the relay as stated in this section could cause permanent damage to the relay.

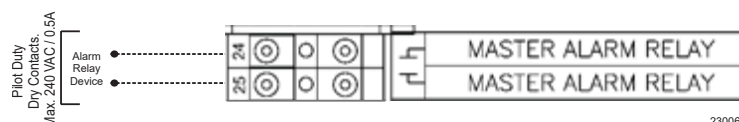
- Relays A through D can be user-configured through the control touchscreen interface to control devices such as the CH pump, Domestic Hot Water pump, Air Damper, and System Pump.



230068

G. Master Alarm Relay (Alarm Contacts) – As needed for systems

- The Master Alarm Relay (Alarm Contact) terminals on TB2-24 and TB2-25 are normally-open dry contacts that close in the event of an alarm output from the control.
- The normally-open contacts on this relay have a maximum voltage rating of 240 VAC and maximum current capacity of 1/2 Amp.



230069

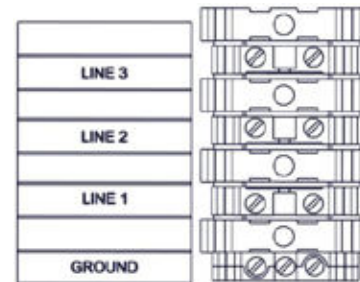
Field Wiring (continued)

High Voltage (TB2) and 3-Phase Terminal Block Wiring – SVF 2500-3000

A. Power Supply—**REQUIRED**

- Line 1, Line 2, and Line 3 - Connect the hot leads of the 240 VAC or 480 VAC (depending on model), 60Hz service to the corresponding terminal.
- Ground – Connect the ground lead of the 240 VAC or 480 VAC (depending on model), 60 Hz service to the corresponding terminal.
- Boiler load is rated at < 20 Amps for 240 VAC and < 10 Amps for 480 VAC.

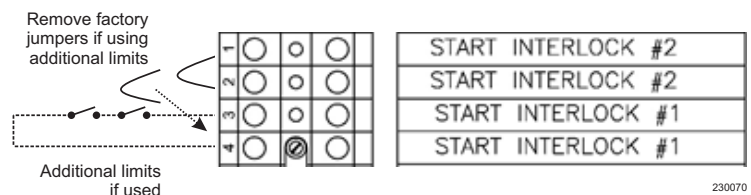
3-Phase
240V & 480V



230150

B. Start Interlocks (Manual/Auto Limit) – *As needed for systems*

- START INTERLOCK #1 and #2 – The Start Interlock #1 TB2-3 and TB2-4, and Start Interlock #2 TB2-1 and TB2-2 terminals can be used for auxiliary safety devices such as damper limit switches, control valve limit switches, emergency stop buttons, and low water cut-off devices.
- This circuit is energized with 120 VAC, so the contacts on any auxiliary safety devices must be rated for a minimum of 120 VAC.
- The appliance ships with a factory-installed jumper across Start Interlock #1 and #2 terminals.



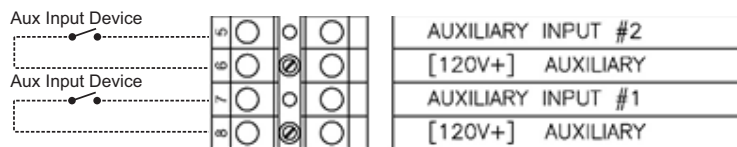
230070

IMPORTANT

The Start Interlock circuit must close within five minutes of a call for heat. Failure to close the Start Interlock circuit will cause the appliance to lock out on alarm.

Field Wiring (continued)**High Voltage (TB2) and 3-Phase Terminal Block Wiring – SVF 2500-3000** (continued)**C. Auxiliary Inputs #1 and #2 – As needed for systems**

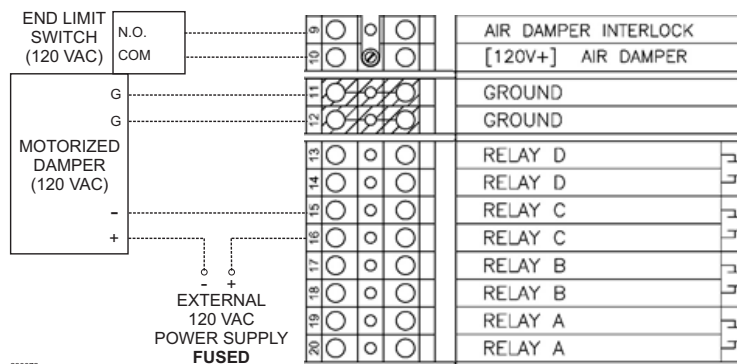
- Auxiliary Inputs #1 are on terminals TB2-7 and TB2-8.
- Auxiliary Inputs #2 are on terminals TB2-5 and TB2-6.
- These circuits are energized with 120 VAC.



230071

D. Air Damper Interlock (Closure Switch) – As needed for systems

- The Air Damper Interlock on TB2-9 and TB2-10 terminals allow for proof of open end limit switch on a motorized air damper.
- This circuit is energized by 120 VAC, so the contacts on the end limit switch must be rated for a minimum of 120 VAC.
- Depending on the user-configuration, Relay A, Relay B, or Relay C can be selected to operate the combustion air damper. See Section F on [page 77](#) for more information.



230072

NOTICE

The appliance ships with a factory-installed jumper across the Air Damper Interlock terminals. Remove the jumper if connecting a motorized air damper with an end limit switch.

E. Ground, High Voltage – As needed for systems

- Grounding connection for auxiliary safety and limit devices on terminals TB2-11 and TB2-12.
- These ground terminals are connected to the TB2 sheet metal; they are not common with the appliance's electrical service ground.



230073

Field Wiring (continued)

High Voltage (TB2) and 3-Phase Terminal Block Wiring – SVF 2500-3000 (continued)

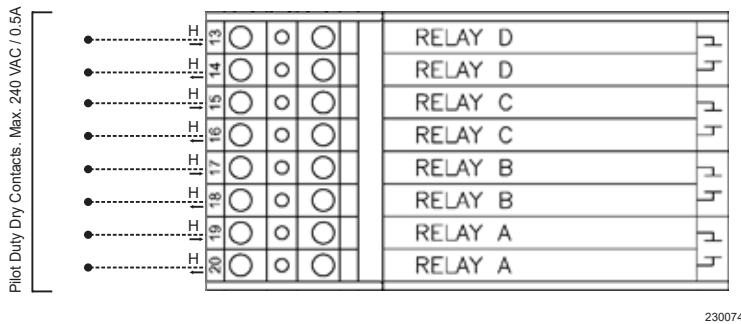
F. Relays A, B, C, and D (120 VAC Pilot Duty Dry Contacts) – As needed for systems

⚠WARNING
External power supplies are required for Relays A, B, C, and D. Power is still present when the appliance is turned off. Check that all voltage sources have been disconnected prior to servicing. Failure to do so could result in electrocution, causing severe injury or death.

- User-configurable relay 240 VAC pilot duty dry contacts.
 - › Relay A: TB2-19 and TB2-20
 - › Relay B: TB2-17 and TB2-18
 - › Relay C: TB2-15 and TB2-16
 - › Relay D: TB2-13 and TB2-14
- The normally-open contacts on these relays have a maximum voltage of 240 VAC and a maximum current capacity of 1/2 Amp.

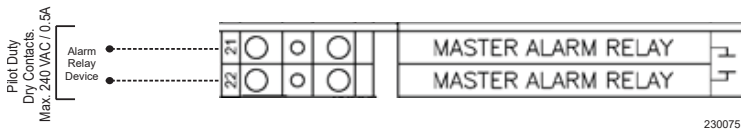
NOTICE
Customer must supply fusing for all current connected to the relays. Connecting a motorized damper which exceeds the voltage or current capacity of the relay as stated in this section could cause permanent damage to the relay.

- Relays A through D can be user-configured through the control touchscreen interface to control devices such as the CH pump, Domestic Hot Water pump, Air Damper, and System Pump.



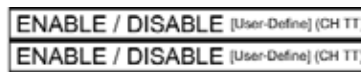
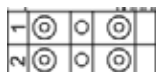
G. Master Alarm Relay (Alarm Contacts) – As needed for systems

- The Master Alarm Relay (Alarm Contact) terminals on TB2-21 and TB2-22 are normally-open dry contacts that close in the event of an alarm output from the control.
- The normally-open contacts on this relay have a maximum voltage rating of 240 VAC and maximum current capacity of 1/2 Amp.



Field Wiring (continued)**Low Voltage (TB1) Terminal Block Wiring – SVF 1000-3000****H. Enable/Disable (CH TT Input) – As needed for systems**

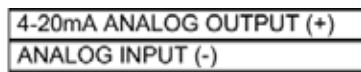
- Contact closure enables comfort heat operation.
- Open circuit disables comfort heat operation.

Thermostat
Device

220118

I. 4-20mA Analog Input (4-20mA Remote Setpoint or Modulation) – As needed for systems

- 4-20mA analog input configurable for Setpoint or Firing Rate Control (modulation).
- Target Setpoint is used to adjust the supply target temperature.
- Firing Rate Control is used to directly control the modulation rate of the boiler.

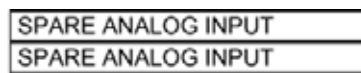


4-20mA Device

220119

J. Spare Analog Input

- Not used. Reserved for future use.

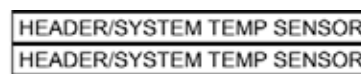
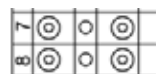


Analog Device

220120

K. Header/System Temp Sensor (System Supply) – As needed for systems

- TB1-7 and TB1-8 can be used to connect a remote header temperature sensor.
- Install the Temperature sensor in the primary hydronic system piping downstream of all boilers.
- This temperature sensor must be a 2-wire 12kOhm NTC thermistor.
- This circuit is energized by the boiler with a 5 VDC potential.

HDR
(System Supply)

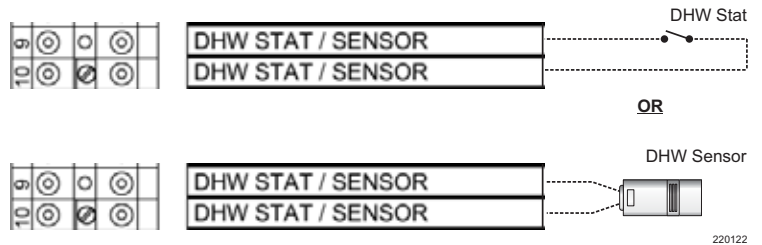
220121

Field Wiring (continued)

Low Voltage (TB1) Terminal Block Wiring – SVF 1000-3000 (continued)

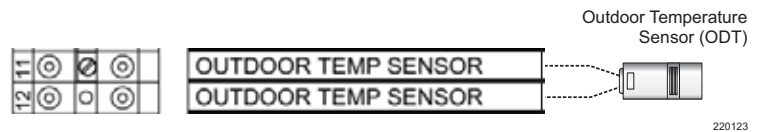
L. DHW Stat / Sensor – As needed for systems

- TB1-9 and TB1-10 can be used to connect either an aquastat or remote DHW temperature sensor installed in a domestic hot water storage tank.
- If using an aquastat, use a break on rise, SPST normally-closed type, with either a fixed or adjustable deadband above and below the setpoint.
- If using a temperature sensor, it must be a 2-wire 12kOhm NTC thermistor. It also has to be of sufficient length to measure an accurate storage tank temperature.
- This circuit is energized by the boiler with a 5 VDC potential.



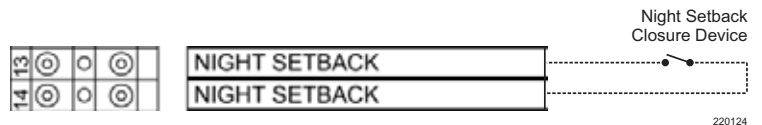
M. Outdoor Temperature (ODT) Sensor – As needed for systems

- TB1-11 and TB1-12 can be used to connect an ODT sensor, which allows the control to be programmed to run an outdoor air schedule.
- The ODT sensor must be a 2-wire 12kOhm NTC thermistor.
- The ODT should be installed on the North face of the building and shielded from direct sunlight exposure.
- This circuit is energized by the boiler with a 5 VDC potential.



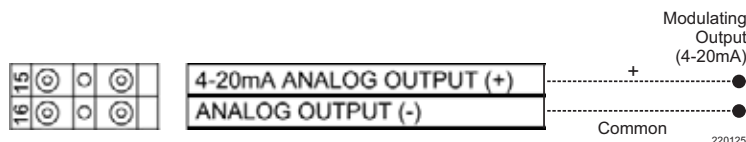
N. Night Setback – As needed for systems

- TB1-13 and TB1-14 can be used to connect a day/night or occupancy timer.
- Closure of the Night Setback circuit enables the night Setback mode.
- Night Setback reduces the boiler's operating setpoint.
- Opening this circuit resumes normal operation.
- This circuit is energized by the boiler with a 5 VDC potential. The contacts on the day/night timer must be rated for a minimum 5 VDC.



Field Wiring (continued)**Low Voltage (TB1) Terminal Block Wiring – SVF 1000-3000** (continued)**O. 4-20mA Analog Output – As needed for systems**

- TB1-15 and TB1-16 provide a 4-20mA analog output signal, which tracks the boiler's firing rate.
- When operating at full power (maximum firing rate), the boiler will provide a 20mA output.
 - › 100% = 20mA
- When operating at minimum power (minimum firing rate), the boiler will provide a 4mA output.
 - › 1% = 4mA
- For systems requiring 2-10v operation, install a 500 ohm resistor across the 4-20mA output terminals.

**P. Ground, Low Voltage – As needed for systems**

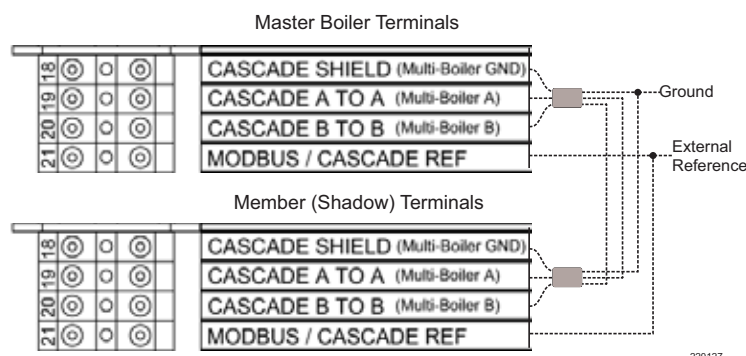
- TB1-17 provides an equipment (frame) ground connection for input, output, or communication connections.
- For independently powered control devices, it may be necessary to create a common ground.

**Q. Cascade Shield, A to A, and B to B (Multi-boiler A, B, Ground) – As needed for systems**

- TB1-18, TB1-19, and TB1-20 can be used to set up a cascade system with multiple SVF boilers with the control.
- Terminals TB1-19 and TB1-20 are reserved for the cascade communications between the master and member (member) boilers.
- Terminal TB1-18 should be used to connect the cascade communication wiring shield between all boilers.
- The cascade and shielding must be wired from the master boiler to each individual member (member) boiler in a daisy-chain fashion.

⚠ WARNING

Cascade field wiring must utilize twisted pair shielded cable. For multi-boiler installations, JUMPER the field cascade shield connection TB1-18 to PNL ground in the master boiler TB1 terminal box. Do not ground shield to any other boiler or piece of equipment. Shield should be continuous from beginning to end with a ground connection in the master boiler only.



Field Wiring (continued)

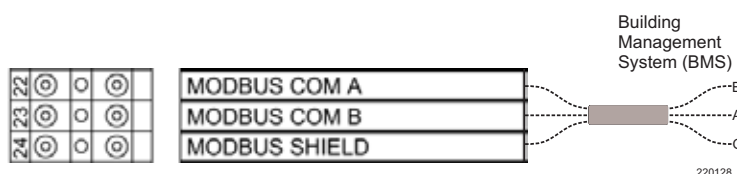
Low Voltage (TB1) Terminal Block Wiring – SVF 1000-3000 (continued)

R. MODBUS Com A, B, and Shield – As needed for systems

- TB1-22, TB1-23, and TB1-24 can be used to integrate the boiler with a Building Management System (BMS), Protocol Converter, or other device capable of RS-485 2-wire MODBUS communication.
- Terminals TB1-22 and TB1-23 are reserved for MODBUS and terminal TB1-24 provides a connection for the MODBUS communication wire shield.

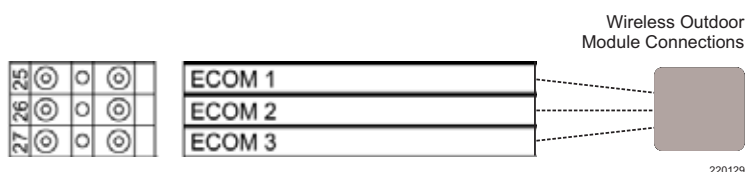
⚠ WARNING

MODBUS field wiring must utilize twisted pair shielded cable. For multi-boiler installations, JUMPER the field MODBUS connection TB1-24 to PNL ground in the master boiler TB1 terminal box. Do not ground shield to any other boiler or piece of equipment. Shield should be continuous from beginning to end with a ground connection in the master boiler only.



S. ECOM 1, 2, and 3 – As needed for systems

- TB1-25, TB1-26, and TB1-27 can be used to connect a wireless ODT sensor.
- The wireless receiver should be installed at or near the boiler.
- The wireless temperature sensor should be installed on the North face of the building and shielded from direct sunlight exposure.



Field Wiring (continued)**Ladder Diagram Notes**

1. All wiring must be installed in accordance with:
U.S.A. - N.E.C. and any other national, state or local code requirements.
Canada - C.S.A. C22.1 C.E.C. Part 1 and any other national, provincial or local code requirements.
2. If any of the original wire as supplied with the appliance must be replaced, use minimum 105°C wire or equivalent.
Exceptions: Ignition lead wire must be obtained from Weil-McLain only.
3. Thermostat anticipator setting (single zone) - Set anticipator for 0.1 amps.
4. Provide power source to boiler that is protected by a surge protector. Amperage requirements for boilers are:

SVF-1000 120 VAC - 10 amps

Fuse or breaker rating must not exceed 15 amps.

SVF-1.5-2M 208-240 VAC - < 15 amps

Fuse or breaker rating must not exceed 20 amps.

SVF-2.5-3M 240V - < 20 amps

Fuse or breaker rating must not exceed 30 amps.

SVF-2.5-3M 480 V - < 10 amps

Fuse or breaker rating must not exceed 15 amps.

SECTION 4

Operation

This section is intended to provide instructions for control setup and boiler startup procedures.

Control Setup and Operation

Control Overview

This manual covers boiler control operation and setup. This manual is a walk-through of the complete control setup for basic and complex boiler applications.

- Control inputs and outputs allow operation of multiple heating circuits (space heating and DHW, for example).
- The control responds to signals from the room thermostats, DHW aquastats (if used), boiler sensors (Boiler Out, Boiler In, flue temperature), Header (System) Sensor, and outdoor temperature sensor, if used.
- The control automatically adjusts blower speed to match boiler output to space heating and DHW heating demand.
- The control can be easily set up for operation with a DHW zone, with domestic priority.
- The Wizard leads through a step-by-step setup procedure designed for the application chosen.
- Context-sensitive help is available to explain the purpose of key setup items.

The NURO® combination combustion and temperature controller is an advanced control system integrated directly into the boiler. The NURO offers features including multiple boiler “cascade” system control, MODBUS® communication capabilities, remote firing rate/setpoint control, intuitive setup screens, system upgrades via USB flash drive and a comprehensive error log with date & time stamps and extensive description explanations. The NURO® boiler control system consists of 2 main components: A combination combustion/temperature controller and a digital user interface with integrated 7" color touchscreen display.

The combination combustion/temperature controller acts as a flame safeguard and provides firing rate control, blocked flue protection, outdoor air reset, freeze protection, low flow protection, and much more. The NURO® controller can be remotely controlled by an external 4-20mA signal or MODBUS®. Other communication protocol languages, such as BACnet and LonWorks, require the use of a Protocol Converter which is also available for purchase from your representative

Multiple Boiler Operation

- The boiler has an auto detection feature for multiple boiler networks. The Master will automatically detect the presence of the other boilers wired to the network.
- There may a time delay (up to 60 seconds) before the Master may see any member boilers. If member boilers do not appear, check multi-boiler wiring to ensure proper point to point wiring is correct and correct wire type is used
- Each member boiler must be assigned a network address, from 2 through 32. The address for each boiler must be unique, NOT selected for any other boiler.
- Afterwards, the Master will build a network based on the communications shared. If a boiler loses communication, the Master will automatically re-assign the lost boiler to where it was before once it is back on the network.
- When network inputs turn on, the Master boiler will enter the Network Modulation routine.
- There are three system modulation types: Temperature, Firing Rate and Temperature/Firing Rate.

Using Header (System) Sensor

- The Master will modulate the entire network to meet the energy requirements of the Network.
- When a Local Priority input becomes active (Ex: DHW Indirect Aquastat switch closes), modulation for that input is not controlled by the Master, but instead is left to that local boiler using its own local boiler Inlet and Outlet sensors.

Control Setup and Operation (continued)

Control Setup

1. Set control parameters using the Wizard option provided, or manually enter parameters using control menus. See the following pages for more information.
2. See Express Setup instructions in this manual for systems and minimum settings required.

NOTICE

Ensure the control is set for the proper water temperatures for the system. Excessive water temperature can result in significant property damage in some applications.

NOTICE

Multi-temperature systems – If the heating system includes both circuits that require lower temperature water and higher temperature circuits, protect the low-temperature circuits with limit controls that are wired to an control external limit circuit. Failure to provide regulation can result in substantial property damage.

Cascade Setup Wizard

Cascade mode operation is used to supply heat to a commercial building's hydronic system. This is similar to Comfort Heat mode, but a cascade system features multiple boilers in order to satisfy a large heating load. The load conditions for Cascade mode operation will depend on many factors, including the size of the building, the outdoor air temperature conditions, the amount of boiler capacity available, the types of boiler equipment in use, and the building's occupancy. The Cascade Setup Wizard allows the user to easily setup and tune the boiler for optimal performance in most hydronic systems.

Each cascade system MUST have one, dedicated master boiler. This master boiler will command the remaining member boilers in the cascade system. The master boiler requires some additional inputs (header temperature sensor, remote enable, etc.) that are not typically required on the member boilers. Each boiler in the cascade system can be assigned to a Priority Group, which can be used to promote the operation of smaller boiler equipment during period of low demands, and larger boiler equipment during periods of high demand.

The master boiler constantly analyzes the "Header Temperature" and compares it to the "Cascade Setpoint". When the header temperature drops below the Cascade Setpoint, the NURO® control will command the boilers to increase their firing rates, according to the PID settings. As the header temperature approaches

or exceeds the Header Setpoint, the NURO® control will command the boilers to decrease their firing rates, again according to the PID settings. Refer to SVF 725-3000 Advance Manual (Nuro Boiler Controller) for a more detailed explanation of Cascade parameters.

To access the Cascade Setup Wizard, press <CASCADE SYSTEM WIZARD> from the "SETTINGS" menu **Figure 13, page 14**. This setup wizard is exclusively for programming the boiler system for Cascade operation. Once the Cascade Setup Wizard is complete, the NURO® control also provides the ability to modify individual Cascade parameter values. Please refer to SVF 725-3000 Advance Manual (Nuro Boiler Controller) for a detailed explanation of all the Cascade parameters.

Cascade Master and Member Information Screens

The NURO® control simplifies the cascade system by allowing the user to view all the pertinent data related to cascade operation from the touchscreen display on the master boiler. To view the cascade information from the master boiler, first access the "INFORMATION" screen **Figure 33, page 85**. Next, press <SHOW CASCADE INFORMATION> directly below the list (**Figure 34, page 85**) to access the "MASTER CASCADE INFORMATION" screen (**Figure 35, page 85**).

The "MASTER CASCADE INFORMATION" shows the current Header Temperature, Header Setpoint, Demand status and <SHOW CASCADE TIMERS> button toward the top. In addition, each detected boiler in the cascade system features a <MEMBER INFO> button.

Press <SHOW CASCADE TIMERS> to access the "CASCADE TIMERS" screen (**Figure 35, page 85**). This screen shows real-time values for Temperature Start Time, Temperature Stop Time, Quick Start Time, etc. This is useful when troubleshooting cascade operation as these timers will show exactly when boilers will be enabled or disabled. Press <HIDE CASCADE TIMERS> to return.

Finally, press <MEMBER INFO> on any of the boilers in the list to access the "MEMBER INFO" screen (**Figure 38, page 85**). This screen allows the user to scroll through each individual member boiler's Demand status, Firing Rate, Priority Group, Supply Temperature, etc.

Control Setup and Operation (continued)



Figure 33 Home Screen

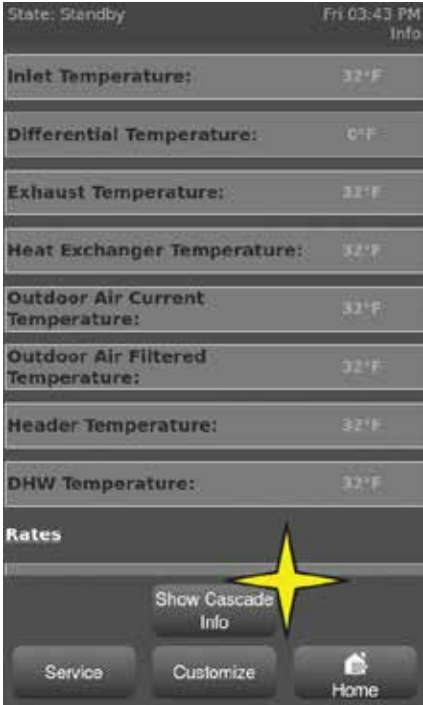


Figure 34 Show Cascade Info



Figure 35 Master Cascade Information Screen



Figure 36 Cascade Timers Screen



Figure 37 Show Member Screen

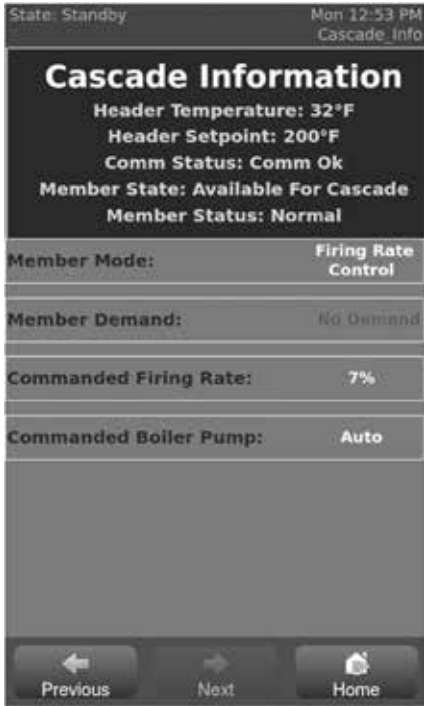


Figure 38 Cascade Information

Additional Instructions

For all additional instructions for startup, operation, and maintenance of the boiler, refer to the SVF 725/850 Boiler Manual (part number 550-100-290) or SVF 1000-3000 Boiler Manual (part number 550-100-255).

[illegible]



WM Technologies, LLC
500 Blaine Street
Michigan City, IN 46360-2388
weil-mclain.com