



76, 88 and 94 Silicone Sealant Application

Addendum
Instructions

The following defined term is used in these instructions to indicate presence of a hazard which can cause severe personal injury, death or substantial property damage, if ignored.

WARNING

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These instructions must only be used by a qualified installer/service technician. Failure to follow all instructions in proper order can cause severe personal injury, death or substantial property damage.

Refer to 76 Erecting Instructions, part no. 550-110-185/0383, page - 2 step 5, and page 3 - Figure 3
 OR 88 Boiler Manual, part no. 550-141-542/1187, page 7 - Figure 9 and step 6
 OR 94 Series 3 Boiler Manual, part no. 550-110-275/0588, page 7 - Figure 9 and step 6

Change method of applying silicone sealant to prevent it from squeezing under and dislodging sealing ring when drawing sections together:

Apply continuous bead of silicone sealant **no larger than 1/16"** around entire outside edge of **machined surface** (see Figure below). Do not apply silicone sealant on, next to or under sealing ring.

WARNING

Silicone sealant, when applied as specified above, prevents unburned oil vapors from coming in contact with sealing ring. Vapor contact can damage rings, resulting in severe damage to boiler and substantial property damage.

